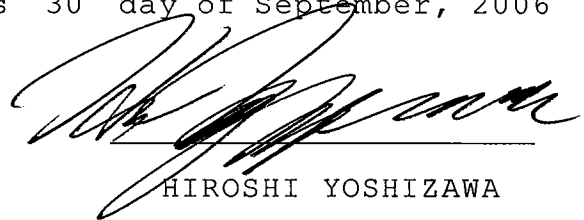


D E C L A R A T I O N

I, HIROSHI YOSHIZAWA, a Japanese Patent Attorney registered No.10618, of Okabe International Patent Office at No. 602, Fuji Bldg., 2-3, Marunouchi 3-chome, Chiyoda-ku, Tokyo, Japan, hereby declare that I have a thorough knowledge of Japanese and English languages, and that the attached pages contain a correct translation into English of the priority documents of Japanese Patent Application No.2003-108394 filed on March 7, 2003 in the name of CANON FINETECH INC. and CANON KABUSHIKI KAISHA.

I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that wilful false statements and the like so made, are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardize the validity of the application or any patent issuing thereon.

Signed this 30 day of September, 2006


HIROSHI YOSHIZAWA

PATENT OFFICE
JAPANESE GOVERNMENT

This is to certify that the annexed is a true copy of the following
application as filed with this office.

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Applicants: CANON FINETECH INC.
CANON KABUSHIKI KAISHA

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[Title of the Invention]	Sheet Processing Apparatus and Image Forming Apparatus Including the Sheet Processing Apparatus
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[Amendment 1]

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[Remarks] This application was filed on March
7, 2003. In the preparation of the
application, the agent put the
inventor's names in the application
based on the inventors list provided
by the applicant. The applicant,
however, found that the list had
lacked one of the inventors, Tetsuya
Terada, after the application was
filed. Accordingly, as provided
herein, the applicant requests to
add his name into the application.

[Proof Requirement] Required

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[Name of the Document]	Specification
[Title of the Invention]	Sheet Processing Apparatus And Image Forming Apparatus Including The Sheet Processing Apparatus

[What is Claimed is]

[Claim 1]

A sheet processing apparatus, comprising:
sheet holding means which stores plural
supplied sheets with upstream edges in a conveying
direction thereof aligned;
sheet stacking means which stacks thereon the
sheets discharged from the sheet holding means; and
sheet alignment conveying means which conveys
the sheets stacked on the sheet stacking means, and
brings the upstream edges of the sheets into abutment
against a receiving stopper for receiving the upstream
edges,

wherein the sheet holding means aligns the
upstream edges only of the sheets stored previous to
the last supplied sheet out of the stored sheets.

[Claim 2]

A sheet processing apparatus comprising:
sheet holding means which stacks and stores
plural supplied sheets;
sheet stacking means which stacks the sheets

stored in the sheet holding means or sheets which pass through said sheet holding means without stopping;

sheet processing means which applies processing to the sheets stacked on said sheet stacking means;

sheet conveying means which conveys the subsequent sheets stored in said sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are discharged from said sheet stacking means; and

control means which controls the number of said sheets stored in said sheet holding means in accordance with the processing time of said sheet processing means.

[Claim 3]

A sheet processing apparatus comprising:

sheet holding means which stacks and stores plural supplied sheets;

sheet stacking means which stacks the sheets stored in the sheet holding means or sheets which pass through said sheet holding means without stopping;

sheet processing means which applies processing to the sheets stacked on said sheet stacking means;

sheet conveying means which conveys the subsequent sheets stored in said sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are

discharged from said sheet stacking means; and

control means for performing: a first action in a case in which the sheet holding means, the sheet processing means and the sheet conveying means are controllable and the sheet is an ordinary sheet, the first action including subjecting a preceding sheet stacked on the sheet stacking means to processing with the sheet processing means and simultaneously causing a subsequent sheet to be held in the sheet holding means and, after the processing of the preceding sheet ends, conveying the subsequent sheet and the preceding sheet together using the sheet conveying means to discharge the preceding sheet from the sheet stacking means, and then stacking the subsequent sheet on the sheet stacking means; and a second action in a case in which the sheet is a specific sheet, the second action including not causing the specific sheet to be held in the sheet holding portion but causing the specific sheet to pass through the sheet holding means to be stacked on the sheet stacking means, processing the sheet with the sheet processing means, and then discharging the sheet from the sheet stacking means with the sheet conveying means.

[Claim 4]

An image forming apparatus, comprising:

image forming means which forms an image on a sheet; and

a sheet processing apparatus which applies processing to the sheet on which the image is formed by the image forming means,

wherein the sheet processing apparatus is a sheet processing apparatus according to any one of claims 1 to 3.

[Detailed Description of the Invention]

[0001]

[Field of the Industrial Utilization]

The present invention relates to a sheet processing apparatus, which is provided, for example, in an apparatus main body of an image forming apparatus such as a copying machine or a printer, and applies processing to sheets to be sent from the apparatus main body. In particular, the present invention relates to a sheet processing apparatus, which can store sheets to be sent while processing is applied to the sheets, and an image forming apparatus including the sheet processing apparatus.

[0002]

[Prior Art]

In recent years, a sheet processing apparatus such as a sorter for sorting sheets, on which an image has been formed, as an option for an image forming apparatus such as an electrophotographic copying machine or a laser beam printer. This kind of sheet processing apparatus is adapted to apply one of sort

processing, stitch processing, alignment processing, and the like to sheets.

[0003]

For example, a sheet processing apparatus including a stapler for stitching sheets with needles is adapted to, after causing sheets, which are conveyed into a sheet processing apparatus main body, to pass through a conveyance path formed in the inside of the main body and stacking the sheets on a processing tray, perform a stitching action.

[0004]

A sheet processing apparatus for stitching a sheet stack is adapted to stack sheets on a processing tray in bundles and move a stapler serving as stitching means to perform one position stitch or multiple-position stitch (usually two-position stitch). While a stitching action is performed, sheets of the next job cannot be stacked on the processing tray. Consequently, sheets are required to be supplied on the basis of job unit in which the stitching action is performed.

[0005]

In a sheet processing apparatus which performs stitch processing other than the needle stitch processing, sheets are required to be supplied at intervals on the basis of job unit while the processing is applied to the sheets.

[0006]

However, when the sheets are supplied at intervals, productivity declines. In other words, the number of sheets to be processed per unit time decreases. As a sheet processing apparatus for preventing the decline in productivity, there is a sheet processing apparatus which includes a sheet holding portion (buffer portion) for storing to cause sheets to stand by in a conveyance path in the course of conveyance of the sheets to a processing tray.

[0007]

This sheet processing apparatus is adapted to, while processing is applied to plural sheets stacked on the processing tray, store subsequent plural sheets in the sheet holding portion and, at the point when the processing ends, stack the sheets stored in the sheet holding portion on the processing tray and supply the subsequent sheets to the processing tray until the sheets on the processing tray reach a desired number (e.g., Patent Document 1).

[0008]

A conventional sheet processing apparatus 10 shown in Fig. 46 includes a buffer roller path 14, which winds sheets around a rotating buffer roller 13 to cause the sheets to stand by for conveyance to a post-processing tray 11, in a conveyance path 12 in the course of conveyance of the sheets to the post-processing tray 11.

[0009]

With such a structure, the conventional sheet processing apparatus 10 stores sheets, which are conveyed from a discharge roller pair 17 in an apparatus main body 16 of an image forming apparatus 15, in the buffer roller path 14. After a preceding sheet stack has undergone, for example, a stitch action on the post-processing tray 11, and an upper roller 18a and a lower roller 18b of an oscillation roller pair 18 have nipped to discharge sheets, while rotating, from the post-processing tray 11, the sheet processing apparatus 10 conveys the sheet stack stored in the buffer roller 13 to the post-processing tray 11 to thereby prevent the decline in productivity without increasing conveyance intervals among the sheets during the stitch action.

[0010]

[Patent Document 1]

Japanese Patent Application Laid-Open No. H9-48545 (Figs. 1 and 2)

[0011]

[Problems to be Solved by the Invention]

However, since the conventional sheet processing apparatus 10 includes the buffer roller path 14 and requires a space for setting the buffer roller 13 and the buffer roller path 14, which stop conveyance of subsequent sheets to the post-processing tray 11 to

cause sheets to stand by during a stitch action, a size of the sheet processing apparatus itself increases to cause an increase in costs.

[0012]

In addition, since the conventional sheet processing apparatus 10 discharges sheets with the oscillation roller pair 18, a discharge action of sheets is irregular to cause unevenness of time required for sheet discharge.

[0013]

Moreover, although the conventional sheet processing apparatus 10 is adapted to stack sheets, which are stored in the buffer roller path, on the post-processing tray 11 after discharging sheets on the post-processing tray 11, the sheet processing apparatus 10 is not suitable for the recent actual situation in which high-speed processing is required. Thus, an apparatus with shorter processing time has been expected.

[0014]

In addition, in the sheet processing apparatus, the number of sheets to be stored in the sheet holding portion is fixed regardless of time required for processing sheets. For example, in the case of a sheet processing apparatus for stitching sheets, as the number of positions to be stitched increases, longer time is required for the processing. Thus, sheets of a

number corresponding to longest required time for processing are stored in the sheet holding portion. Consequently, in the sheet processing apparatus for stitching sheets, in the case in which there are a small number of positions to be stitched, the sheet holding portion continues an action for storing sheets regardless of the fact that the processing has ended, and sheet processing efficiency is low. The sheet processing efficiency is also low in sheet processing apparatuses which perform other sheet processing.

[0015]

It is an object of the present invention to provide a sheet processing apparatus with increased sheet processing efficiency.

[0016]

It is another object of the present invention to provide an image forming apparatus which includes the sheet processing apparatus with increased sheet processing efficiency to increase image processing efficiency.

[0017]

[Means for Solving the Problems]

In order to attain the above-mentioned objects, according to the present invention, there is provided a sheet processing apparatus, comprising: sheet holding means which stores plural supplied sheets with upstream edges in a conveying direction thereof aligned; sheet

stacking means which stacks thereon the sheets discharged from the sheet holding means; and sheet alignment conveying means which conveys the sheets stacked on the sheet stacking means, and brings the upstream edges of the sheets into abutment against a receiving stopper for receiving the upstream edges, wherein the sheet holding means aligns the upstream edges only of the sheets stored previous to the last supplied sheet out of the stored sheets.

[0018]

In order to attain the above-mentioned objects, according to the present invention, there is provided a sheet processing apparatus comprising: sheet holding means which stacks and stores plural supplied sheets; sheet stacking means which stacks the sheets stored in the sheet holding means or sheets which pass through the sheet holding means without stopping; sheet processing means which applies processing to the sheets stacked on the sheet stacking means; sheet conveying means which conveys the subsequent sheets stored in the sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are discharged from the sheet stacking means; and control means which controls the number of the sheets stored in the sheet holding means in accordance with the processing time of the sheet

processing means.

[0019]

In order to attain the above-mentioned objects, according to the present invention, there is provided a sheet processing apparatus comprising: sheet holding means which stacks and stores plural supplied sheets; sheet stacking means which stacks the sheets stored in the sheet holding means or sheets which pass through the sheet holding means without stopping; sheet processing means which applies processing to the sheets stacked on the sheet stacking means; sheet conveying means which conveys the subsequent sheets stored in the sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are discharged from the sheet stacking means; and control means for performing: a first action in a case in which the sheet holding means, the sheet processing means and the sheet conveying means are controllable and the sheet is an ordinary sheet, the first action including subjecting a preceding sheet stacked on the sheet stacking means to processing with the sheet processing means and simultaneously causing a subsequent sheet to be held in the sheet holding means and, after the processing of the preceding sheet ends, conveying the subsequent sheet and the preceding sheet together using the sheet conveying means to discharge

the preceding sheet from the sheet stacking means, and then stacking the subsequent sheet on the sheet stacking means; and a second action in a case in which the sheet is a specific sheet, the second action including not causing the specific sheet to be held in the sheet holding portion but causing the specific sheet to pass through the sheet holding means to be stacked on the sheet stacking means, processing the sheet with the sheet processing means, and then discharging the sheet from the sheet stacking means with the sheet conveying means.

[0020]

In order to attain the above-mentioned objects, according to the present invention, there is provided an image forming apparatus, comprising: image forming means which forms an image on a sheet; and a sheet processing apparatus which applies processing to the sheet on which the image is formed by the image forming means, wherein the sheet processing apparatus is a sheet processing apparatus according to any one of claims 1 to 8.

[0021]

[Detailed Description of the Preferred Embodiments]

A sheet processing apparatus of an embodiment of the present invention and a copying machine, which is an example of an image forming apparatus including this sheet processing apparatus, will be hereinafter

described with reference to the accompanying drawings. Note that examples of the image forming apparatus include a copying machine, a facsimile apparatus, a printer, and a multifunction machine of these apparatuses, and the image forming apparatus including the sheet processing apparatus is not limited to a copying machine.

[0022]

Further, dimensions, numerical values, materials, shapes, a relative arrangement of the components described in this embodiment, and the like are not meant to limit a scope of the present invention only to them unless specifically described otherwise.

[0023]

In the description of the embodiments, a case in which the sheet processing apparatus is an optional apparatus, which is constituted to be detachably mountable to an apparatus main body of the image forming apparatus as an independent apparatus, will be described as an example. Note that it is needless to mention that the sheet processing apparatus of the present invention is also applied to a case in which the sheet processing apparatus is integrally provided in the image forming apparatus. However, since this case is not particularly different in function from the case of a sheet processing apparatus, which is described later, a description of the case will be

omitted.

[0024]

Fig. 1 is a schematic sectional view showing a state in which a sheet processing apparatus is mounted to a copying machine. Note that the sheet processing apparatus is specifically, for example, a finisher.

[0025]

(Image forming apparatus)

A copying machine 100 is constituted by an apparatus main body 101 and a sheet processing apparatus 119. An original feeding apparatus 102 is mounted above the apparatus main body 101. Originals D are mounted on an original mounting portion 103 and are sequentially separated one by one by a feeding portion 104 to be supplied to a registration roller pair 105. Subsequently, the original D is stopped by the registration roller pair 105 once and looped to correct skew feeding. Thereafter, the original D passes on an introduction path 106 to pass through a reading position 107, whereby an image formed on the surface of the original is read. The original D having passed through the reading position 108 passes on a discharge path 107 to be discharged on a discharge tray 109.

[0026]

In addition, in the case in which both sides of an original is read, first, the original D passes through the reading position 108, whereby an image on

one side of the original is read. Thereafter, the original D passes on the discharge path 107 and is conveyed by a reverse roller pair 110 in a switch-back manner and sent to the registration roller pair 105 again in a state in which the sides are reversed.

[0027]

Then, skew feeding of the original D is corrected in the registration roller pair 105 in the same manner as reading the image on the one side. The original D passes on the introduction path 106, and an image on the other side is read in the reading position 108. Then, the original D passes on the discharge path 107 to be discharged to the discharge tray 109.

[0028]

On the other hand, light of a lighting system 111 is applied on an image of an original passing through the reading position 108. Reflected light from the original is guided to an optical element 113 (CCD or other elements) by mirrors 112, and image data is obtained. Then, a laser beam based upon this image data is applied on, for example, a photosensitive drum 114 serving as image forming means to form a latent image. Note that, although not shown in the figure, it is also possible to constitute the image forming apparatus such that the reflected light is directly applied on the photosensitive drum 114 by the mirrors 112 to form a latent image.

[0029]

A toner image is formed from the latent image formed on the photosensitive drum 114 by a toner supplied from a toner supply apparatus (not shown). Recording media, which are sheets of paper or plastic film, are stacked on a cassette 115. A sheet is fed from the cassette 115 in response to a recording signal and enters between the photosensitive drum 114 and a transfer apparatus 116 with timing for entering adjusted by a registration roller pair 150. Then, a toner image on the photosensitive drum 114 is transferred onto the sheet by transfer apparatus 116. The sheet having the toner image transferred thereon is heated and pressurized by a fixing apparatus 117 while the sheet passes through the fixing apparatus 117, whereby the toner image is fixed.

[0030]

In the case in which images are formed on both sides of a recording medium, a sheet, on one side of which an image is fixed by the fixing apparatus 117, passes on a two-side path 118 provided on a downstream side of the fixing apparatus 117, fed into between the photosensitive drum 114 and the transfer apparatus 116 again, and a toner image is transferred onto a back side as well. Then, the toner image is fixed by the fixing apparatus 117, and the sheet is discharged to the outside (a finisher 119 side).

[0031]

Fig. 2 is a control block diagram of the entire copying machine. The entire copying machine 100 is adapted to be controlled by a CPU 201. A ROM 202, which has stored therein sequences for each portion, that is, control procedures of respective portions, and a RAM 203, in which various kinds of information are temporarily stored as required, are provided in the CPU circuit portion 200. An original feeding apparatus control portion 204 is adapted to control an original feeding action of an original feeding apparatus 102. An image reader control portion 205 is adapted to control a lighting system 111 or the like to control reading of an original. An image signal control portion 206 is adapted to receive reading information of the image reader control portion 205 or image information, which is sent from an external computer 207, via an external I/F 208, process the information, and send a processing signal to a printer control portion 209. The printer control portion 209 is adapted to control the photosensitive drums 114 and the like on the basis of the image processing signal from the image signal control portion 206 to make it possible to form an image on a sheet.

[0032]

An operation portion 210 is adapted to be able to input information on what kind of processing is

applied to a sheet, for example, information for performing staple processing. In addition, the operation portion 210 is adapted to be able to display information on an action state or the like of the apparatus main body 101 of the copying machine and the finisher 119 serving as a sheet post-processing apparatus. A finisher control portion 21 is adapted to control actions in the finisher 119 serving as a sheet post-processing apparatus. A FAX control portion 212 is adapted to control the copying machine such that the copying machine can be used as a facsimile apparatus to transmit/receive signals with other facsimile apparatuses.

[0033]

(Sheet processing apparatus)

Fig. 3 is a longitudinal sectional view of a sheet processing apparatus. Fig. 4 is a longitudinal sectional view showing respective drive systems. Fig. 8 is a control block diagram of the sheet processing apparatus. Fig. 9 is a flowchart for explaining actions of the sheet processing apparatus. Figs. 10 to 12 are diagrams showing a relation between a moving speed of a trailing edge assist 134 and a sheet conveyance speed of an oscillation roller pair 127 with respect to an elapsed time. Fig. 10 is a solo stack delivery sequence for feeding a sheet stack with the trailing edge assist 134 and the oscillation roller

pair 127. Fig. 11 is a diagram of stack delivery control in the case in which start speeds of the trailing edge assist 134 and the oscillation roller pair 127 are different. Fig. 12 is a diagram of a simultaneous stack delivery sequence for simultaneously conveying a sheet stack and a buffer sheet stored in a buffer unit 140 with the trailing edge assist, the oscillation roller pair, and the first conveyance roller pair.

[0034]

The sheet processing apparatus 119 is provided with a function for bookbinding a sheet stack and includes a stapler unit 132 which stitches parts near the edge of the sheet stack, a stapler 138 which stitches the center of the sheet stack, a folding unit 139 which folds the parts of stitch positions of the sheet stack stitched by the stapler 138 to form the sheet stack in a book shape, and the like.

[0035]

The sheet processing apparatus 119 of this embodiment includes the buffer unit 140 which stacks and stores (buffers) plural sheets in a straight state during operation of the stapler unit 132.

[0036]

Since this buffer unit 140 is adapted to stack and store plural sheets in a straight state, unlike the conventional mechanism having the buffer roller, the

sheets can be made flat, and a size and a weight of the sheet processing apparatus can be reduced. Moreover, since the sheets can be stored in a straight state, unlike the case of the buffer roller, the sheets are not rolled up. Thus, since the sheets can be easily handled, a processing time for the sheets of the sheet processing apparatus can be reduced.

[0037]

The sheet processing apparatus 119 is adapted to be controlled by a finisher control portion 211 shown in Figs. 6 and 7. A ROM 222, which has stored therein a control procedure (sequence) of the sheet processing apparatus 119 operating on the basis of an instruction from the CPU circuit 200 of the apparatus main body of the copying machine, a RAM 203, which temporarily stores information required for controlling the sheet processing apparatus 119 each time it is controlled, and the like are provided in a CPU 221 of the finisher control portion 211. In addition, a sheet surface detection sensor 224, which operates on the basis of an action of a sheet surface detection lever 133 to be described later, is connected to the finisher control portion 211. The CPU 221 is adapted to control ascent and decent of a stack tray 128 on the basis of a sheet detection signal of the sheet surface detection sensor 224. The finisher control portion 211 is adapted to control to operate an inlet conveyance motor

M2 which rotates an inlet roller pair 121, a buffer roller 124, and a first discharge roller pair, a stack delivery motor M3 which rotates an oscillation roller pair 127 and a return roller 130, an under-stack clutch CL which transmits the rotation of the stack delivery motor M3 to a lower roller 127b or disconnects the rotation, and the like on the basis of the above-mentioned sequence.

[0038]

Note that the CPU circuit portion 200 in Fig. 2 and the finisher control portion 211 may be integrally formed.

[0039]

The under-stack clutch CL shown in Fig. 4 is provided in order to absorb a speed difference. This is because, since the lower roller 127b and the return roller 130 to be described later are rotated by the common stack delivery motor M3, if slip occurs or a sheet conveyance speed difference is generated in both the rollers when a sheet or a sheet stack is conveyed by the lower roller 127b and the return roller 130, it is likely that wrinkles are formed on the sheet or the sheet stack or that the sheet or the sheet stack is scratched.

[0040]

(Explanation of an action for stitching and discharging a sheet stack)

When sheet stitch processing display of the operation portion 210 (see Fig. 2) of the copying machine 100 is selected by a user, the CPU circuit portion 200 controls the respective portions of the apparatus main body to shift the copying machine to a copying action and, at the same time, sends a sheet stitch processing signal to the finisher control portion 211.

[0041]

Note that the explanation of actions on the basis of Figs. 13 to 19 is an explanation of a case in which the CPU circuit portion 200 judges that a sheet is long on the basis of sheet size information inputted by the user in the operation portion 210 (e.g., the case of an A3 size sheet), or a case in which a sheet is a special sheet, which is provided with attributes different from an ordinary sheet, such as a thick sheet, a thin sheet, a tab sheet, or a sheet for color image formation, depending upon sheet type information. In other words, the explanation of actions on the basis of Figs. 13 to 19 is an explanation of a case in which an action for stacking a buffer sheet to be described later on a processing tray 129 is started after a sheet stack is discharged to the stack tray 128. Note that it is needless to mention that actions to be described below may be performed regardless of a length of a sheet and whether or not a sheet is a special sheet.

[0042]

The finisher control portion 211 activates the inlet conveyance motor M2 and the stack delivery motor M3 on the basis of a sheet stitch processing signal. In addition, the finisher control portion 211 operates a buffer roller estrangement plunger SL1 (see Fig. 4) to estrange the buffer roller 124 from the lower conveyance guide plate 123b, and further operates a not-shown plunger to estrange an upper roller 127a of the oscillation roller pair 127 from the lower roller 127b. Note that the activation and stop of the inlet conveyance motor M2 and the stack delivery motor M3 may be controlled in accordance with movement of a sheet one by one.

[0043]

A first sheet, which has been sent from the discharge roller pair 120 of the apparatus main body 101 of the copying machine 100 (see Fig. 1), is conveyed to the inlet roller pair 121 according to conveyance of a receiving roller pair 137 and guidance of a flapper 122 shown in Figs. 3 and 4. The receiving roller pair 137 is adapted to be rotated by the common conveyance motor M1 which rotates the discharge roller pair 120.

[0044]

As shown in (a) of Fig. 13, the inlet roller pair 121 is rotated by the inlet conveyance motor M2

(see Fig. 4) to convey a first sheet P1. The sheet P1 is conveyed to a first discharge roller pair 126 according to guidance of the guide 123 which is composed of an upper conveyance guide plate 123a and a lower conveyance guide plate 123b.

[0045]

As shown in (b) of Fig. 13, the sheet P1 is further conveyed by the rotation of the first discharge roller pair 126 to be discharged to the stack tray 128 as shown in (a) of Fig. 14. As shown in (b) of Fig. 14, the sheet P1 falls over the stack tray 128 and the processing tray 129. Thereafter, as shown in (a) and (b) of Fig. 15, the upper roller 127a is lowered by the not-shown plunger to nip the sheet with the lower roller 127b.

[0046]

At this point, the lower roller 127b has already been rotated in a direction of arrow by the upper roller 127a and the stack delivery motor M3 (see Fig. 4). Moreover, The return roller 130, which comes into contact with and moves away from the processing tray 129 freely, is also rotated in a direction of arrow by the stack delivery motor M3 (see Fig. 4). However, the lower roller 127b is adapted to be coupled with a driving force by an operation of the under-stack clutch CL (see Fig. 4) when a first sheet is conveyed, but is turned off and rotates idly when second and

subsequent sheets are conveyed. This is because, when the second and subsequent sheets are stacked after the first sheet is stacked on the processing tray 129, if the lower roller 127b rotates, it is likely that the lower roller 127b pushes the first sheet into a side of a stopper 131 to cause wrinkles on the first sheet.

[0047]

As shown in (a) of Fig. 16, the sheet P1 slides down in a direction of arrow on the processing tray 129 slanting to the lower right according to the rotation of the oscillation roller pair 127 and the return roller 130. At this point, the trailing edge assist 134 stands by in a standby position. Then, before the sheet P1 comes into abutment against the stopper 131, the upper roller 127a moves away from the sheet P1. The sheet P1 is brought into abutment against the stopper 131 by the return roller 130. Thereafter, width alignment of the sheet P1 is performed by a pair of alignment plates 144a and 114b (see Fig. 5).

[0048]

Thereafter, the subsequent sheets are stacked on the processing tray 129 in the same manner. As shown in Fig. 17, when a predetermined number of sheets are stacked on the processing tray 129, the sheets in bundles are stitched by the stapler unit 132 shown in Figs. 3 and 4. Note that, instead of applying the stitch processing to the sheet stack with the stapler

unit 132, punch processing may be applied with a not-shown punch unit.

[0049]

As shown in (a) of Fig. 18, the upper roller 127a is lifted by the not-shown plunger and nips a sheet with the lower roller 127b (S101). After about 150 msec has elapsed (S103), the alignment plates 144 retract from a sheet stack (S104), and the stack tray 128 moves to a position where detection by the sheet surface detection lever 13 is effected, moves to a position to which the sheet stack is discharged, and stands by in a position where the stack tray 128 can easily receive the sheet stack to be discharged (S105).

[0050]

As shown in (b) of Fig. 18, the upper roller 127a nips the sheet stack P with the lower roller 127b and rotates in a direction of arrow, and the trailing edge assist 134 pushes the trailing edge of the sheet stack P to discharge the sheet stack to the stack tray 128. As shown in Figs. 5 to 7, the trailing edge assist 134 is provided in a belt 142 which is rotated regularly and reversely by a trailing edge assist motor M4.

[0051]

At this point, as shown in Figs. 10 and 11, if the oscillation roller pair 127 and the trailing edge assist 134 have the same start time (T1) and the same

start speed (132 mm/sec) and reach the same acceleration end speed (500 mm/sec) at the same time (T2), the oscillation roller pair 127 and the trailing edge assist 134 can discharge the sheet stack without applying a tensile force or a compression force to the sheet stack (S106).

[0052]

However, as shown in Fig. 11, the start speed of the trailing edge assist 134 may be lower than the start speed of the oscillation roller pair 127 due to belts 143, 142, and the like which transmit a rotation force of the trailing edge assist motor M4 to the trailing edge assist 134 (the start speed of the trailing edge assist 134 is assumed to be 300 mm/sec). In such a case, the trailing edge assist 134 is at rest without starting movement until a time T3 when the sheet conveyance speed of the oscillation roller pair 127 reaches 300 mm/sec, and starts movement when the sheet conveyance speed of the oscillation roller pair 127 has reached 300 mm/sec. In other words, the trailing edge assist 134 starts when time $(T3-T1)=\Delta T$ has elapsed after the oscillation roller pair 127 starts (S107). Note that, in the case in which the start speed of the oscillation roller pair 127 is higher than the start speed of the trailing edge assist 134, conversely, the start time of the oscillation roller pair 127 is delayed by ΔT . If the start speed

of the trailing edge assist 134 and the start speed of the oscillation roller pair 127 are the same, ΔT is zero.

[0053]

In this way, if the time difference of ΔT is provided for the start time, even if there is a difference in the start speeds of the oscillation roller pair 127 and the trailing edge assist 134, the oscillation roller pair 127 and the trailing edge assist 134 can discharge the sheet stack without applying a tensile force and a compression force to the sheet stack. In addition, there is no fear that scratch streak of a roller due to the oscillation roller pair 127 is left on the sheet to deteriorate quality of the sheet stack or quality of an image on the sheet stack.

[0054]

The sheet stack is started to be fed to the stack tray 128 by the oscillation roller pair 127, the trailing edge assist 134, and the return roller 130 (S108). The trailing edge assist 134 returns to an original position (home position) (S110, an action equivalent to "HP delivery control" in Fig. 12) at the point when the trailing edge assist 134 has moved about 15 mm (S109). As shown in Fig. 19, the sheet stack is discharged onto the stack tray 128 by the oscillation roller pair 127. Thereafter, at the point when the

upper roller 127a of the oscillation roller pair 127 has estranged from the lower roller 127b, a series of sheet stack delivery actions end (S111, S112).

[0055]

In (b) of Fig. 18, when the sheet stack is started to be discharged, a first sheet of the next sheet stack has been fed into the inlet roller pair 121.

[0056]

In the sheet processing apparatus 119 of this embodiment, since the trailing edge assist 134 pushes the trailing edge of the sheet stack to convey the sheet stack, unlike a case in which a roller is brought into pressed contact with the surface of the sheet stack and rotated to discharge the sheet stack, it is possible to convey the sheet stack surely without scratching the surface of the sheet stack.

[0057]

(Explanation of a buffer action)

The above explanation of actions is an explanation of actions in the case in which a large interval is provided between sheets to be conveyed and stitch processing can be applied to a sheet stack while the next sheet is being fed into the sheet processing apparatus. The following explanation of actions is an explanation about a buffer action for, in the case in which an interval of conveyance of sheets is short and subsequent sheets are fed into the sheet processing

apparatus while processing is being applied to a sheet stack, storing (buffering) the subsequent sheets only during stitch processing.

[0058]

The sheet processing apparatus 119 performs a buffer action on the basis of a buffer action command of the finisher control portion 211 at the point when the CPU circuit portion 200 judges that an interval of sheets to be sent from the apparatus main body 101 of the copying machine 100 is shorter than a sheet stitch processing time. In this case, the buffer roller 124 is lowered by the plunger SL1 (see Fig. 4) and is in contact with the lower conveyance guide plate 123b.

[0059]

In Fig. 20, it is assumed that a sheet stack is stacked on the processing tray 129 on the basis of the above-mentioned action. It is also assumed that the stitch processing is applied to the sheet stack by the stapler unit 132 (see Figs. 3 and 4).

[0060]

As shown in (a) of Fig. 20, when a first sheet P1 of the next sheet stack is fed into the sheet processing apparatus 119 while staple processing is being applied to a sheet stack P stacked on the processing tray 129, the sheet P1 is fed into the buffer roller 124 by the inlet roller pair 121. The buffer roller 124 is rotated by the inlet conveyance

motor M2 (see Fig. 4) to convey the sheet P1 downstream. At this point, an upper first discharge roller pair 126a of the first discharge roller pair 126 is estranged from a lower first discharge roller pair 126b by a first discharge roller estrangement plunger SL2 (see Fig. 4). Note that, the first discharge roller estrangement plunger SL2 is not shown in Fig. 4 because it overlaps the buffer roller estrangement plunger SL1. In addition, the upper roller 127a of the oscillation roller pair 127 is also estranged from the lower roller 127b by the not-shown plunger.

[0061]

As shown in (b) of Fig. 20, when the trailing edge of the sheet P1 has reached the switch-back point SP, the sheet P1 is returned to the upstream side by reverse rotation of the buffer roller 124 as shown in (a) of Fig. 21. Substantially simultaneously with this, a trailing edge holding-down member 135 is estranged from the lower conveyance guide plate 123b, and a trailing edge receiving portion 136 is opened. It can be detected that the trailing edge of the sheet P1 has reached the switch-back point SP when a predetermined time has elapsed after an inlet path sensor S1, which is disposed in the vicinity of the downstream side of the inlet roller pair 121 shown in Fig. 4, is operated by the leading edge (downstream side edge) of the sheet or according to the rpm of rotations or the like of the

buffer roller 124.

[0062]

The upstream edge side of the sheet P1 after the downstream edge of the sheet is detected is received by the trailing edge receiving portion 136 as shown in (a) of Fig. 21. Thereafter, as shown in (b) of Fig. 21, the trailing edge holding-down member 135 returns to the original position and presses the sheet P1 against the lower conveyance guide plate 123b with a friction member 141 provided in the trailing edge holding-down member 135.

[0063]

Thereafter, as shown in (a) of Fig. 22, a second sheet P2 is fed into the sheet processing apparatus 119. The second sheet P2 is conveyed by the inlet roller pair 121. At this point, the sheet P2 passes on the trailing edge holding-down member 135. Thereafter, as shown in (b) of Fig. 22, the sheet P2 is also conveyed by the buffer roller 124.

[0064]

At this point, the first sheet P1 is pressed against the lower conveyance guide plate 123b together with the second sheet P2 by the buffer roller 124 and is about to move to the downstream side following the second sheet P2 being conveyed. However, since the first sheet P1 is pressed against the lower conveyance guide plate 123b by the friction member 141 provided in

the trailing edge holding-down member 135, the first sheet P1 never moves.

[0065]

The second sheet P2 is also returned to the upstream side as shown in Figs. 23, and 24 when the trailing edge thereof has reached the switch-back point SP in the same manner as the first sheet P1. Then, the second sheet P2 is laid on the first sheet P1 and pressed against the lower conveyance guide plate 123b by the friction member 141 of the trailing edge holding-down member 135.

[0066]

Thereafter, when a third sheet P3 is fed into the sheet processing apparatus 119 and the trailing edge thereof passes through the inlet roller pair 121 as shown in (a) of Fig. 25, the upper first discharge roller pair 126a nips the first to the third sheets with the lower first discharge roller pair 126c as shown in (b) of Fig. 25. At this point, the third sheet P3 slightly projects further to the downstream side than the first and the second sheets P1 and P2. In addition, around this point, since the stitch processing with respect to the sheet stack on the processing tray 129 has ended, as shown in (a) of Fig. 26, the trailing edge assist 134 moves along the processing tray 129 to lift the trailing edge of the sheet stack. As a result, a downstream edge Pa of the

sheet stack P projects further to the downstream side by a length L than a downstream edge P3a of the third sheet P3.

[0067]

Then, as shown in (b) of Fig. 26, the upper roller 127a also moves down and nips the three sheets P1, P2 and P3, and the sheet stack P with the lower roller 127b. Following this, the trailing edge holding-down member 135 is estranged from the second sheet P2 to release the first sheet P1 and the second sheet P2.

[0068]

Thereafter, the three sheets P1, P2 and P3, and the sheet stack P are nipped and conveyed by the oscillation roller pair 127. Then, as shown in (a) and (b) of Fig. 27, when the sheet stack P is discharged to the stack tray 128, the trailing edges of the first sheet P1 and the second sheet P2 slip out of the first discharge roller pair 126, and the upstream side portions of the three sheets are received by the processing tray 129.

[0069]

In (b) of Fig. 27, as shown in Figs. 11 and 12, if the first discharge roller pair 126, the oscillation roller pair 127, and the trailing edge assist 134 have the same start time (T1) and the same start speed (132 mm/sec) and reach the same acceleration end speed (500

mm/sec) at the same time (T2), the first discharge roller pair 126, the oscillation roller pair 127, and the trailing edge assist 134 can discharge the sheet stack without applying a tensile force or a compression force to the sheet stack and the three sheets. However, in the case in which there is a difference in start speeds, as in S107 in Fig. 9, the first discharge roller pair 126, the oscillation roller pair 127, and the trailing edge assist 134 can discharge the sheet stack without applying a tensile force or a compression force to the sheet stack and the three sheets if a time difference of ΔT is provided to start them. In addition, there is no fear that scratch streak of a roller due to the first discharge roller pair 126 and the oscillation roller pair 127 is left on the sheet to deteriorate quality of the sheet stack or quality of an image on the sheet stack.

[0070]

As shown in (a) and (b) of Fig. 28, the three sheets are slid down and conveyed on the processing tray 129 by the oscillation roller pair 127 and the return roller 130 and received by the stopper 131. During this action, the stack tray 128 moves down once and moves up again after lowering the upper surface of the sheet stack to a position lower than the sheet surface detection lever 133. At the point when the sheet surface detection lever 133 is operated by the

upper surface of the sheet stack, the stack tray 128 stops moving up. As a result, the upper surface of the sheet stack on the stack tray 128 can be held at a predetermined height. Thereafter, the sheets are sequentially stacked on the processing tray 129 without being stored on the lower conveyance guide plate 123b. When the number of the sheets has reached a predetermined number, the sheets are stitched. During this stitch action, first three sheets of the next sheet stack are stored on the lower conveyance guide plate 123b.

[0071]

Note that, although three sheets are stored on the lower conveyance guide plate 123b in the above description, the number of sheets (buffer sheets) to be stored is not limited to three because the number of sheets that can be stored varies according to a length of sheets, a stitching time, a conveyance speed of sheets, and the like.

[0072]

As described above, in the sheet processing apparatus 119 of this embodiment, the downstream edge Pa of the sheet stack P is projected to the downstream side P3a of the third sheet P3 by a length L in (a) of Fig. 26. The reason for this is as described below. Note that the downstream edges P1a and P2b of the first and the second sheets P1 and P2 are located further on

the upstream side than the downstream edge P3a of the third sheet P3.

[0073]

As shown in Fig. 29, if a projecting length of the downstream edge is L1 which is shorter than the length L, a projecting length of the downstream edge is also L1. Consequently, after the oscillation roller pair 127 has discharged the sheet stack P to the stack tray 128, it is possible that a length for gripping three buffer sheets is reduced, and the oscillation roller pair 127 fails to grip the three buffer sheets and cannot feed them to the processing tray 129 surely. Therefore, the sheet stack is projected by the length L with respect to the buffer roller such that the oscillation roller pair 127 can grip buffer sheets surely and feed them into the processing tray 129.

[0074]

In addition, if the projecting length is short, a contact area of a buffer sheet and a sheet stack is increased, and the sheet stack tends to adhere to the buffer sheet and fall on the stack tray 128 slowly. In such a case, when the oscillation roller pair 127 rotates reversely to feed the buffer sheet into the processing tray 129, it is likely that the sheet stack enters the oscillation roller pair 127 while keeping on sticking to the buffer sheet to scratch the sheet stack or cause sheet jam. Therefore, in order to improve a

separation property of the sheet stack and the buffer sheet, the sheet stack is projected by the length L with respect to buffer roller.

[0075]

In addition to the above, the sheet processing apparatus 119 of this embodiment is adapted such that the trailing edge assist 134 pushes the trailing edge of a sheet stack. If the trailing edge of the sheet stack is pushed by the trailing edge assist 134 to convey the sheet stack in this way, unlike a case in which a roller is brought into pressed contact with the surface of the sheet stack and rotated to discharge the sheet stack, it is possible to convey the sheet stack surely without scratching the surface of the sheet stack.

[0076]

In other words, as shown in Fig. 30, if a sheet stack is discharged only by the oscillation roller pair 127, it is possible that deviation occurs between an upper sheet and a lower sheet because an amount of conveyance of sheets is different due to the difference in friction between the upper roller 127a and the lower roller 127b against a sheet, the difference in rotation speed, or the like. In such a case, the oscillation roller pair 127 may slide and rotate with respect to the sheet causing scratches on the sheet. In addition, the oscillation roller pair 127 may discharge the sheet

stack while twisting the entire sheet stack. As a result, the sheet stack cannot be discharged smoothly, and processing requires long time. Moreover, in the case in which the entire sheet stack is twisted, it is likely that the sheet is torn in stitched parts, and the sheet stack cannot be used.

[0077]

In addition, such a phenomenon tends to occur if a nipping pressure of the oscillation roller pair 127 with respect to the sheet stack is increased in an attempt to discharge and use the sheet stack surely. If the nipping pressure is decreased to the contrary, the sheet stack cannot be conveyed surely. Therefore, it is difficult to set the nipping pressure of the oscillation roller pair 127.

[0078]

Thus, the sheet processing apparatus of this embodiment is adapted to discharge the sheet stack not only by the oscillation roller pair 127 but also by the trailing edge assist 134. Therefore, the oscillation roller pair 127 never slides and rotates with respect to the sheet or twists the sheet stack as described above, and the oscillation roller pair 127 can discharge the sheet stack smoothly and promptly without scratching the sheet and the sheet stack. In addition, the sheet stack can be discharged even if the nipping pressure of the oscillation roller pair 127 is not

controlled strictly.

[0079]

Fig. 31 is a flowchart for explaining schematic operations of the entire sheet processing apparatus 119 and is also a flowchart of sort processing. Note that the flowchart is a flowchart for performing two-sheet buffer. Operations of respective portions shown in the flowchart are performed by the control of the finisher control portion 211 shown in Fig. 8.

[0080]

In sort processing (S301), upon judgment on whether or not a sheet to be stacked on the processing tray 129 is a first sheet (S302), whether or not a buffer counter is 1 (S303), and whether or not a previous sheet is the last sheet of a sheet stack (S304), the sheet processing apparatus 119 performs any one of an action for first sheet in machine (S307), an action for buffer last sheet (S308), an action for buffer sheet (S309), and an action for sheet in mid-flow (S310).

[0081]

The action for first sheet in machine (S307) in Fig. 31 is an action from stacking of a first sheet on the processing tray 129 until start of sheet processing as indicated by reference signs S401 to S420 in Fig. 32.

[0082]

The action for buffer last sheet (S308) in Fig.

31 is an action from stacking of a buffer sheet on the processing tray 129 until start of a post-processing operation as indicated by reference signs S501 to S535 in Fig. 33.

[0083]

The action for buffer sheet (S309) in Fig. 31 is an action for storing (buffering) a buffer sheet in the guide 123 as indicated by reference signs S601 to S613 in Fig. 35.

[0084]

The action for sheet in mid-flow (S310) in Fig. 31 is an action from stacking of second and subsequent sheets on the processing tray 129 until start of the sheet processing as indicated by reference signs S701 to S716 in Fig. 36.

[0085]

Symbol S419 in Fig. 32, symbol S534 in Fig. 34, and symbol S715 in Fig. 36 defined as start of post-processing action is an action for performing post-processing after stacking a sheet, which is discharged from the apparatus main body 101 of the copying machine 100, on the processing tray 129 as indicated by reference signs S801 to S824 in Fig. 37.

[0086]

First, the CPU 221 (see Fig. 8) controls a front alignment motor M5 and an inside alignment motor M6 to bring a front alignment plate 144a and an inside

alignment plate 144b (see Fig. 5), which are disposed along both sides in a sheet conveying direction and approach and separate from a direction crossing the sheet conveying direction, close to a sheet and align both sides of the sheet (S801, S802). In the case of a large sheet such as an B4 sheet requiring two times alignment (S803), after 100 msec has elapsed (S804), the front alignment plate 144a and the inside alignment plate 144b are estranged from the sheet once and retracted (S805, S806). Then, after 50 msec (S807), the front alignment plate 144a and the inside alignment plate 144b (see Fig. 5) are brought close to the sheet again to perform a secondary alignment action (S808). After a series of alignment actions are completed (S809), the CPU 221 controls the stack delivery motor M3 to stop a reverse rotation action of the oscillation roller pair 127 (S810).

[0087]

Thereafter, the CPU 221 judges whether or not the sheet is the last sheet in the stack according to last sheet information of the sheet stack from the CPU circuit 200 of the apparatus main body 101 or on the basis of the number of sheets from a counter which counts the number of sheets (Fig. 37, S811). If the sheet is not the last sheet in the stack, the CPU 221 controls the front alignment motor M5 and the inside alignment motor M6 (see Fig. 8) to return the front

alignment plate 144a and the inside alignment plate 144b (see Fig. 5) to the retracted position (S822, S823).

[0088]

In S811, if the sheet is the last sheet in the stack and the sheet stack is stitched by a stapler unit 132 (S812), the CPU 221 moves a stapler shift motor M8 to move a stapler 166 to a stitching position (a position at which the sheet stack is stapled) and controls a stapler motor M9 to stitch the sheet stack with the stapler 166 (S813, S814). Thereafter, the CPU 221 controls the trailing edge assist motor M4 (see Figs. 5 to 8) to project the sheet stack by the length L from the sheet stored with the trailing edge assist 134 as shown in Fig. 26 (pre-discharge) (S815, S816).

[0089]

Then, if there is no subsequent sheet (S817), the CPU 221 controls the stack delivery motor M3 to discharge only the stitched sheets to the stack tray 128 from the processing tray 129 and completes the post-processing operation (S821, S824).

[0090]

In S817, if there is the next sheet (S817), the CPU 221 performs buffer mode discrimination processing (S818) to judge whether or not a buffer flag is 1.

[0091]

The buffer mode discrimination processing in

S818 of Fig. 38 is processing for changing the buffer flag from 1 to 0 such that a buffer mode can be discriminated. As shown in Fig. 39, in the case in which the next sheet is a specific sheet such as a thick sheet, a thin sheet, a sheet for an overhead projector (OHP), a sheet with a length equal to or larger than a predetermined length, a color print sheet, a top cover, or tab paper, the buffer flag is 0. In the case in which the next sheet is an ordinary sheet other than the above specific sheet, the buffer flag is 1.

[0092]

Therefore, if the buffer flag is not 1, the CPU 221 judges that attribute information of a sheet such as a thick sheet, a thin sheet, a sheet for an overhead projector (OHP), a sheet with a length equal to or larger than a predetermined length, a color print sheet, a sheet for a top cover, or a tab sheet, which is inputted in the operation portion 210 (see Fig. 2) by a user, belongs to a specific sheet and cannot allow at least one of the stitched sheet stack and the stored sheet (buffer sheet) to be discharged simultaneously (that is, simultaneous stack delivery can not be performed) (S819). Then, the CPU 221 controls the stack delivery motor M3 to discharge only the stitched sheet stack to the stack tray 128 from the processing tray 129 (that is, simultaneous delivery is

performed) (second action) and completes the post-processing action (S821, S824).

[0093]

In addition, when the buffer flag is 1 in S819, the CPU 221 controls the inlet conveyance motor M2, the stack delivery motor M3, and the under-stack clutch CL to discharge the sheet stack on the processing tray 129 to the stack tray 128 and, at the same time, discharges the stored sheets to the processing tray 129 from the guide 123. In other words, a simultaneous stack delivery action is performed (first action) (S820, S824).

[0094]

Therefore, since the sheet processing apparatus 119 of this embodiment is adapted, when a sheet is a specific sheet, perform solo stack delivery action (second action) for discharging the sheet individually, a thick sheet never stuffs the buffer unit 140 or thin sheets, sheets for color image formation, or sheets for an overhead projector never stick with each other to cause sheet jam. Thus, sheet processing efficiency can be improved.

[0095]

The sheet processing apparatus 119 of this embodiment is adapted to be able to perform non-sort processing and sort processing other than the staple sort processing. Fig. 40 is a flowchart showing a

motion mode discrimination processing procedure. An action discrimination processing program for this procedure is stored in the ROM 222 in the finisher control portion 221 (see Fig. 8) and is adapted to be executed by the CPU 221.

[0096]

First, the CPU 221 waits for finisher (sorter) start to be turned ON (S1101). When a start key for copy start provided in the operation portion 210 (see Fig. 2) of the apparatus main body 101 of the copying machine 100 is pressed, and a signal for starting an action of the finisher is inputted to the CPU 221 in the finisher control portion 211 (see Fig. 8) from the apparatus main body 101 of the copying machine 100 via a communication IC (IPC), the finisher start comes into an ON state (S1101).

[0097]

Then, the CPU 221 starts driving of the inlet conveyance motor M2 (see Fig. 4) (S1102). Here (S1101), if the signal for starting the finisher is not inputted to the CPU 221, the finisher is in a standby state.

[0098]

Subsequently, the CPU 221 discriminates an action mode (S1103) and, if the action mode is a non-sort mode, executes the non-sort processing (S1104). In addition, if the action mode is a sort mode, the CPU 221 executes the sort processing (S1105). Moreover, if

the action mode is a staple sort mode, the CPU 221 executes the staple sort processing (S1106). When any one of the processing of S1104 to the processing of S1106 ends, the CPU 221 stops the driving of the inlet conveyance motor M2 (S1107) and returns to the processing of step S1101, and the finisher returns to the standby state.

[0099]

Fig. 41 is a flowchart showing a procedure of the non-sort processing (S1104) in Fig. 40. In the non-sort processing, the CPU 221 discriminates whether or not the finisher start (sorter start) is in the ON state (S1201). If the finisher start is in the ON state, the sheet discharged from the apparatus main body 101 of the copying machine is delivered to the guide 123 (see Fig. 4) in the finisher. The CPU 221 waits for the delivered sheet to be conveyed by the inlet conveyance motor M2 and the leading edge thereof to be detected by the inlet path sensor S1 disposed in the guide 123 to turn ON the inlet path sensor S1 (S1202). When the inlet path sensor S1 is turned ON, the CPU 221 waits for the trailing edge of the conveyed sheet to pass through the inlet path sensor S1 and to be turned OFF (S1203).

[0100]

When the inlet path sensor S1 is turned OFF, the CPU 221 returns to the processing of S1201, and in

the case in which the finisher start comes into the OFF state again, continues the processing in the same manner. On the other hand, in the case in which the finisher start comes into the OFF state, the CPU 221 waits for all the sheets to be discharged to the stack tray 128 (S1204), and if all the sheets are discharged to the stack tray 128, the CPU 221 ends the non-sort processing.

[0101]

Fig. 42 is a flowchart showing a procedure of the sort processing (S1105). In the sort processing, the CPU 221 discriminates whether or not the finisher start is in the ON state (S1301). If the finisher start is in the ON state, the sheet discharged from the apparatus main body 101 of the copying machine is delivered to the guide 123 (see Fig. 4) in the finisher. The delivered sheet is conveyed by the inlet conveyance motor M2, and the CPU 221 waits for the leading edge thereof to be detected by the inlet path sensor S1 arranged in the guide 123 (S1302). When the inlet path sensor S1 is turned ON, the CPU 221 starts a sort sheet sequence (S1303). Then, the CPU 221 waits for the trailing edge of the conveyed sheet to pass through the inlet path sensor S1 and the inlet path sensor S1 to be turned OFF (S1304).

[0102]

When the inlet path sensor S1 is turned OFF,

the CPU 221 returns to the processing of S1301, and if the finisher start comes into the OFF state again, the CPU 221 repeats the same processing. On the other hand, when the finisher start comes into the OFF state, the CPU 221 waits for all the sheets to be discharged to the stack tray 128 (S1305), and if all the sheets have been discharged, the CPU 221 ends the sort processing.

[0103]

Fig. 43 is a flowchart showing a procedure of the staple sort processing (S1106) in Fig. 40. In the staple sort processing, the CPU 221 discriminates whether or not the finisher start is in the ON state (S1401). If the finisher start is in the ON state, the sheet discharged from the apparatus main body 101 of the copying machine is delivered to the guide 123 (see Fig. 4) in the finisher. The delivered sheet is conveyed by the inlet conveyance motor M2, and the CPU 221 waits for the leading edge thereof to be detected by the inlet path sensor S1 disposed in the guide 123 (S1402). When the inlet path sensor S1 is turned ON, the CPU 221 starts the sort sheet sequence (S1403). Then, the CPU 221 waits for the trailing edge of the conveyed sheet to pass through the inlet path sensor S1 to be turned OFF (S1404).

[0104]

When the inlet path sensor S1 is turned off, the CPU 221 returns to the processing of S1401 and,

when the finisher start comes into the OFF state again, repeats the same processing. On the other hand, when the finisher start comes into the OFF state, the CPU 221 waits for all the sheet to be discharged to the stack tray 128 (S1405), and if all the sheets have been discharged, the CPU 221 ends the non-sort processing.

[0105]

Fig. 44 is a flowchart showing a procedure of the sort sheet sequence (S1303, S1403) in Figs. 42 and 43. Processing of this sort sheet sequence is applied to each sheet to be conveyed. In addition, a program for this processing is carried out by the CPU 221 (see Fig. 8) in multitask.

[0106]

In the sort sheet sequence processing, first, the CPU 221 performs sheet attribute discrimination processing (S1501). A detailed description of this sheet attribute discrimination processing will be made later on the basis of Fig. 45. Briefly, the sheet attribute discrimination processing is processing for discriminating whether an attribute of a sheet to be conveyed is "a sheet to be subjected to buffering", "a sheet to be stack-delivered simultaneously with a stack already subjected to the post-processing on the processing tray", or "a sheet to be subjected to the post-processing after a stack is stacked on the processing tray".

[0107]

As a result of the sheet attribute discrimination processing, the CPU 221 discriminates whether or not the sheet is a buffer sheet (S1502). If the sheet is designated as the buffer sheet, the CPU 221 buffers the sheet on the guide 123 (see Fig. 4) (S1511) and ends the processing.

[0108]

The buffering is a series of actions for once stopping the sheet, lifting the trailing edge holding-down member 135 (see Fig. 13), moving back the sheet upstream in the conveying direction by the buffer roller 124 to abut the trailing edge of the sheet against the trailing edge receiving portion 136, and lowering the trailing edge holding-down member 135 to hold down the buffer sheet.

[0109]

On the other hand, if it is judged in S1502 that the sheet is not a buffer sheet, the CPU 221 judges whether or not the sheet is a simultaneous stack delivery sheet (S1503). If it is judged in S1503 that the sheet is a simultaneous stack delivery sheet, the CPU 221 executes simultaneous stack delivery processing (S1504) and waits for discharge of the simultaneous stack delivery sheet to the processing tray 129 (for the buffer sheet) to be completed (S1505).

[0110]

On the other hand, if it is judged in S1503 that the sheet is not a simultaneous stack delivery sheet, the CPU 221 waits for discharge of the sheet to the processing tray 129 to be completed (S1505).

[0111]

Next, the CPU 221 aligns the sheet discharged to the processing tray 129 (S1506) and judges whether or not the sheet is the last sheet of the stack (S1507). If it is judged in S1507 that the sheet is the last sheet in the stack, the CPU 221 judges whether or not the action mode is the staple sort mode (S1508). If it is judged in S1508 that the action mode is the staple sort mode, the CPU 221 executes staple processing (S1509). Next, the CPU 221 moves the sheet stack to a position for simultaneous stack delivery (S1510) and ends the processing.

[0112]

On the other hand, if it is judged in S1508 that the action mode is not the stable sort mode, the CPU 221 moves the sheet stack to the position for simultaneous stack delivery (S1510) and ends the processing. On the other hand, if it is judged in S1507 that the sheet is not the last sheet of the sheet stack, the CPU 221 ends the processing.

[0113]

Fig. 45 is a flowchart showing a procedure of the sheet attribute discrimination processing (S1501)

in Fig. 44.

[0114]

First, the CPU 221 discriminates whether or not the sheet is the last sheet in one stack (S1601). Here, one stack means a unit for sorting in the case in which the action mode is the sort mode. In addition, in the case in which the action mode is the staple sort mode, one stack is a unit for performing stapling. Moreover, in the case in which the action mode is the non-sort mode, one stack is a unit of one job.

[0115]

If it is judged that the sheet is the last sheet of the stack, the CPU 221 judges whether or not the buffer counter is 1 (S1609). If it is judged in S1609 that the buffer counter is 1, the CPU 221 designates the sheet as a simultaneous stack delivery sheet (S1610) and judges whether or not the post-processing mode is an unstitch mode (S1611). The sheet designated as a simultaneous stack delivery sheet is once stopped in the buffer position and laid on the sheet which has already been subjected to buffering. Thereafter, the sheet stack on the processing tray 129 which has been subjected to the post-processing and the buffer sheet are simultaneously conveyed. The buffer sheet is discharged to the processing tray 129, and the sheet stack that has been subjected to the post-processing is discharged to the stack tray. In

addition, the buffer counter is a counter to be used for limiting the number of sheets to be subjected to buffering and is counted down every time a sheet is subjected to buffering.

[0116]

On the other hand, if it is judged in S1609 that the buffer counter is not 1, the CPU 221 judges whether or not the post-processing mode is the unstitch mode (S1611).

[0117]

If it is judged in S1611 that the post-processing mode is the unstitch mode, the CPU 221 sets the buffer counter to 2 (S1614). Consequently, the number of sheets to be subjected to buffering (the number of sheets to be laid one on top of another), which is usually three, is reduced to two. As a result, an alignment property of the buffer sheets after the simultaneous stack delivery on the processing tray 129 can be improved.

[0118]

On the other hand, if it is judged in S1611 that the post-processing mode is not the unstitch mode, the CPU 221 judges whether or not the post-processing mode is a one position stitch mode (S1612).

[0119]

If it is judged in S1612 that the post-processing mode is the one position stitch mode, the

CPU 221 sets the buffer counter to 2 (S1614).

Consequently, the number of sheets to be subjected to buffering (the number of sheets to be laid one on top of another), which is usually three, is reduced to two. As a result, an alignment property of the buffer sheets after the simultaneous stack delivery on the processing tray 129 can be improved.

[0120]

On the other hand, if it is judged in S1612 that the post-processing mode is not the one position stitch mode, the CPU 221 sets the buffer counter to 3 (S1613) and sets the number of sheets to be subjected to buffering to 3 which is the number of sheets to be set usually.

[0121]

In this way, by changing the number of sheets to be subjected to buffering according to the number of positions for stitching sheets, there is no fear of the sheet storing action being continued despite the fact that a stitching action has ended, and sheet processing efficiency can be improved. In addition, a sheet does not have to be stored unnecessarily, with the result that positional deviation of a sheet stack at the time when sheets are stacked on a processing tray can be reduced to improve a return alignment property of sheets.

[0122]

On the other hand, if it is judged in S1601 that the sheet is not the last sheet of the sheet stack, the CPU 221 judges whether or not the sheet is a sheet of a buffer possible size (S1602). If it is judged in S1602 that the sheet is not a sheet of a buffer possible size, the CPU 221 ends the processing.

[0123]

On the other hand, if it is judged in S1602 that the sheet is a sheet of a buffer possible size, the CPU 221 judges whether or not the buffer counter is 0 (S1603). If it is judged in S1603 that the buffer counter is 0, the CPU 221 ends the processing.

[0124]

On the other hand, if it is judged in S1603 that the buffer counter is 0, the CPU 221 judges whether or not the buffer counter is 1. If it is judged in S1604 that the buffer counter is 1, the CPU 221 decrements the buffer counter by one (S1605), designates the sheet as a simultaneous discharge sheet (S1606), and ends the processing.

[0125]

On the other hand, if it is judged in S1604 that the buffer counter is not 1, the CPU 221 decrements the buffer counter by one (S1607), designates the sheet as the buffer sheet (S1608), and ends the processing.

[0126]

The above-mentioned sheet processing apparatus is a sheet processing apparatus of a simultaneous stack delivery system. However, in the sheet processing apparatus 10 of an independent discharge system as shown in Fig. 46, the number of sheets to be subjected to buffering can also be adjusted according to stitching positions.

[0127]

This sheet processing apparatus 10 is also adapted to be mounted to the apparatus main body 16 of an image forming apparatus, for example, a copying machine and used as a copying machine 15.

[0128]

This sheet processing apparatus 10 causes sheets fed from the apparatus main body 16 by the discharge roller pair 17 to pass through a strait path 20, sequentially stacks the sheets on the processing tray 11 and, when a predetermined number of sheets have been stacked, stitches the sheets with a stapler unit 19. Thereafter, the sheet stack is nipped by the upper roller 18a and the lower roller 18b of the oscillation roller pair 18 to be rotated and discharged.

[0129]

While the sheet stack is being stitched by the stapler unit 19, sheets to be fed are guided to the conveyance path 12, stored (buffered) in the buffer roller path 14 formed around the buffer roller 13 and,

when the stitch processing action ends, discharged to the processing tray 11. The number of sheets to be stored (buffer sheets) is the number of sheets corresponding to a time required of the stapler unit 19 to stitch the sheet stack. The buffer roller 13, the buffer roller path 14, and the like constitute the buffer unit 23.

[0130]

In such a sheet processing apparatus 10, sheet processing efficiency can also be improved by controlling the number of sheets that are subjected to buffering in the buffer unit 23, with the control portion 24 according to stitching positions for a sheet stack in the stapler unit 19.

[0131]

Incidentally, in (a) of Fig. 25, the third sheet P3 is slightly projected to further the downstream side than the first and the second sheets P1 and P2. The reason for this will be described below on the basis of Figs. 47, 48 and 49. Note that, in Fig. 47, it is assumed that the upper roller 127a and the lower roller 127b nips a sheet stack and buffer sheets.

[0132]

As shown in (a) of Fig. 47, since the trailing edge of the third buffer sheet P3 is not brought into abutment against the trailing edge receiving portion 136 unlike the first and the second sheets P1 and P2,

the third buffer sheet P3 is not aligned with respect to the other sheets.

[0133]

From this state, the sheet stack P stacked on the processing tray 129 and the three buffer sheets P1, P2 and P3 are simultaneously discharged by the oscillation roller pair 127 and the first discharge roller pair 128. Then, as shown in Fig. 47B, when the sheet stack P falls on the stack tray 128, the upper roller 127a moves down by a thickness of the sheet stack P. At this point, there is a fear that alignment between the first and the second sheets P1 and P2, the trailing edges of which are aligned by the trailing edge receiving portion 136, is collapsed. In that state, the buffer sheets are conveyed by the oscillation roller pair 127 and the return roller 130 until the buffer sheets come into abutment against the stopper 131.

[0134]

At this point, as shown in (c) of Figs. 47 and 48, the lowermost first sheet P1 is conveyed by the lower roller 127b and brought into abutment against the stopper 131. Then, the second sheet P2 is brought into abutment against the stopper 131 by the return roller 130. The third sheet P3 is brought into abutment against the stopper 131 by the upper roller 127a. Therefore, since the three sheets are brought into

abutment against the stopper 131 by the respective rollers and aligned, the three sheets are stitched by the stapler unit surely.

[0135]

Here, if the third sheet P3 is aligned with the first and the second sheets P2 and P3, in (c) of Fig. 47, it is possible that the return roller 130 does not come into contact with the second sheet P2, and the second sheet P2 cannot be aligned. In particular, in the case in which the second sheet P2 is dislocated further in a direction apart from the stopper 131 than the other sheets, there is a fear that the second sheet P2 cannot be aligned.

[0136]

Therefore, the sheet processing apparatus can perform return alignment of sheets satisfactorily and improve processing accuracy by dislocating the third sheet P3 further to the stack tray 128 side than the other sheets. In addition, since the third sheet is not aligned by the buffer unit 140, a conveying time of the sheets can be reduced to improve processing efficiency of the sheets so much more for that.

[0137]

Note that, as shown in (d) of Figs. 47 and 49, when there are two buffer sheets, the sheets are brought into abutment against the stopper 131 more surely than at the time when there are three buffer

sheets.

[0138]

In the above description, a position of a sheet is detected by a sensor. However, a position of a sheet may be judged according to sheet holding information (memory information) managed in the CPU 221.

[0139]

In addition, the sheet processing apparatus 119 performs the width alignment for aligning a sheet stack on the processing tray 129 from both sides thereof and the trailing edge alignment, and then stitches the sheet stack. However, the sheet stack may be discharged to the stack tray 128 in a state in which the sheet stack has been subjected to the width alignment and the trailing edge alignment without being stitched.

[0140]

Embodiments of the present invention are as described below.

[0141]

(Embodiment 1)

A sheet processing apparatus, comprising sheet holding means (e.g., the buffer unit 140) which stores plural supplied sheets with upstream edges in a conveying direction thereof aligned, sheet stacking means (e.g., the processing tray 129) which stacks thereon the sheets discharged from the sheet holding

means, and sheet alignment conveying means (e.g., the oscillation roller, the return roller 130) which conveys the sheets stacked on the sheet stacking means, and brings the upstream edges of the sheets into abutment against a receiving stopper (e.g., the stopper 131) for receiving the upstream edges, wherein the sheet holding means aligns the upstream edges only of the sheets (e.g., the first sheet P1 or the second sheet P2) stored previous to the last supplied sheet (e.g., the third sheet P3) out of the stored sheets.

[0142]

In the sheet processing apparatus 119 of the embodiment 1, the last supplied sheet is shifted to the downstream side more than the other sheets and stored so that the sheet alignment means can be contacted with each sheet without fail to receive the sheet so as to securely convey the sheet to the stopper to be contacted therewith, thereby improving the return alignment property. Thus, the processing precision for the subsequent sheets can be improved.

[0143]

Since the last supplied sheet is not aligned in the sheet processing apparatus 119 of the embodiment 1, the sheet conveying time can be reduced for that and the sheet processing efficiency can be improved.

[0144]

(Embodiment 2)

The sheet processing apparatus 119 characterized in that the sheet alignment conveying means comprises a first rotating member (e.g., the lower roller 127b) and a second rotating member (e.g., return roller 130) which are contacted with each other from both sides of the sheet stacked on the sheet stacking means to rotate.

[0145]

(Embodiment 3)

A sheet processing apparatus comprising sheet holding means which stacks and stores plural supplied sheets, sheet stacking means which stacks the sheets stored in the sheet holding means or sheets which pass through the sheet holding means without stopping, sheet processing means (e.g., the stapler unit 132, 19) which applies processing to the sheets stacked on the sheet stacking means, sheet conveying means which conveys the subsequent sheets stored in the sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are discharged from the sheet stacking means, and control means (e.g., the finisher control portion 211, the control portion 24) which controls the number of the sheets stored in the sheet holding means in accordance with the processing time of the sheet processing means.

[0146]

The sheet processing apparatus 119, 10 of the embodiment 3 can stop the stitching operation and the operation of storing the sheets by changing the number of sheets to be stored in the sheet holding portion according to the number of positions at which the sheets are stitched. Thus, the sheet processing efficiency can be increased. Also, since it is no longer necessary to store the sheets wastefully, the positional displacement of the sheet stack when the sheets are stacked on the processing tray can be reduced, so as to improve the sheet return alignment property.

[0147]

(Embodiment 4)

A sheet processing apparatus comprising sheet holding means which stacks and stores plural supplied sheets, sheet stacking means which stacks the sheets stored in the sheet holding means or sheets which pass through the sheet holding means without stopping, sheet processing means which applies processing to the sheets stacked on the sheet stacking means, sheet conveying means (e.g., the oscillation roller pair 127) which conveys the subsequent sheets stored in the sheet holding means and the preceding sheets stacked on the sheet stacking means together and stacks the subsequent sheets on the sheet stacking means after the preceding sheets are discharged from the sheet stacking means,

and control means (e.g., the finisher control portion 211) for performing: a first action in a case in which the sheet holding means, the sheet processing means and the sheet conveying means are controllable and the sheet is an ordinary sheet, the first action including subjecting a preceding sheet stacked on the sheet stacking means to processing with the sheet processing means and simultaneously causing a subsequent sheet to be held in the sheet holding means and, after the processing of the preceding sheet ends, conveying the subsequent sheet and the preceding sheet together using the sheet conveying means to discharge the preceding sheet from the sheet stacking means, and then stacking the subsequent sheet on the sheet stacking means; and a second action in a case in which the sheet is a specific sheet, the second action including not causing the specific sheet to be held in the sheet holding portion but causing the specific sheet to pass through the sheet holding means to be stacked on the sheet stacking means, processing the sheet with the sheet processing means, and then discharging the sheet from the sheet stacking means with the sheet conveying means.

[0148]

Since the sheet processing apparatus 119 of the embodiment 4 is adapted, when a sheet is a specific sheet, perform solo stack delivery action (second action) for discharging the sheet individually, a thick

sheet never stuffs the buffer unit 140 or thin sheets, sheets for color image formation, or sheets for an overhead projector never stick with each other to cause sheet jam. Thus, sheet processing efficiency can be improved.

[0149]

(Embodiment 5)

The sheet processing apparatus of the embodiment 4 characterized in that the specific sheet is at least one selected from the group consisting of a sheet with a length equal to or larger than a predetermined length, a sheet for an overhead projector, a color printed sheet, a sheet designated as a top cover, a sheet designated as thick paper, a sheet designated as thin paper, and a sheet with a tab.

[0150]

(Embodiment 6)

The sheet processing apparatus described in the embodiment 3 or 4 is characterized in that the sheet processing means is a stapler for stapling the sheet stack.

[0151]

(Embodiment 7)

The sheet processing apparatus described in the embodiment 3 or 4 is characterized in that the sheet processing means is a stapler for stitching a sheet stack, and the control means increases the number of

sheets, which are stored in the sheet holding means, in proportion to positions to be stitched by the stapler.

[0152]

(Embodiment 8)

The sheet processing apparatus described in any one of the embodiments 1, 3 and 4 is characterized in that the sheet holding portion comprises moving means (e.g., the buffer roller 124) for moving the supplied sheets to an upstream side, and an abutment stopper (e.g., the trailing edge receiving portion 136) against which the upstream edges of the sheets moved by the moving means are brought into abutment.

[0153]

(Embodiment 9)

An image forming apparatus, comprising image forming means which forms an image on a sheet, and a sheet processing apparatus which applies processing to the sheet on which the image is formed by the image forming means, wherein the sheet processing apparatus is a sheet processing apparatus according to any one of the embodiments 1 to 8.

[0154]

[Effect of the Invention]

The sheet processing apparatus of the present invention is adapted not to apply an alignment action to a sheet to be supplied last in the sheet holding means since the upstream edges only of the sheets

stored previous to the last supplied sheet out of the stored sheets are aligned. Thus, productivity can be improved. In addition, a return alignment property can also be improved.

[0155]

The sheet processing apparatus of the present invention can change the number of sheets to be stored in the sheet holding means according to post-processing time, whereby productivity can be maintained. In addition, the number of sheets stored in the sheet holding means, which are stacked on the sheet stacking means, may be reduced, whereby an alignment property of sheets in the sheet stacking means can be improved. In the case in which the sheet processing means is a stapler, it is possible to accurately stitch sheets.

[0156]

The sheet processing apparatus of the present invention can prevent, when a sheet is a specific sheet, sheet jam inside the sheet holding means by avoiding the sheets from being stored in the sheet holding means. In addition, since a preceding sheet stacked on the sheet stacking means and a subsequent sheet held in the sheet holding means are not discharged simultaneously, an alignment property at the time when a sheet is moved from the sheet holding means to the sheet stacking means can be improved. Further, occurrence of sheet jam during conveyance of a sheet can be prevented.

[0157]

The image forming apparatus of the present invention includes the sheet processing apparatus with increased sheet processing efficiency. Thus, sheets can be processed efficiently, whereby image processing efficiency can be improved.

[Brief Description of the Drawings]

[Figure 1]

A front schematic sectional view of a copying machine which is an image forming apparatus including a sheet processing apparatus according to an embodiment of the present invention in an apparatus main body.

[Figure 2]

A control block diagram of the copying machine of Fig. 1.

[Figure 3]

A front schematic sectional view of the sheet processing apparatus according to the embodiment of the present invention.

[Figure 4]

A front schematic sectional view showing respective drive systems of the sheet processing apparatus according to the embodiment of the present invention.

[Figure 5]

An enlarged view of a main part of the sheet processing apparatus according to the embodiment of the

present invention.

[Figure 6]

A view showing a state in which a trailing edge assist of Fig. 5 has moved.

[Figure 7]

A view showing a state in which the trailing edge assist has moved further from the state shown in Fig. 6.

[Figure 8]

A control block diagram of the sheet processing apparatus of Fig. 3.

[Figure 9]

A flowchart for explaining an action at the time when a sheet stack is discharged in the sheet processing apparatus of Fig. 3.

[Figure 10]

A diagram for explaining action timing of the trailing edge assist and an oscillation roller pair.

[Figure 11]

A diagram for explaining action timing of the trailing edge assist and the oscillation roller pair.

[Figure 12]

A diagram for explaining action timing of the trailing edge assist, the oscillation roller pair, and a first discharge roller pair.

[Figure 13]

Diagrams for explaining actions of the sheet

processing apparatus in the case in which sheets do not have to be stored during sheet processing, wherein

(a) is a diagram for showing a state in which a first sheet has been fed into the sheet processing apparatus; and

(b) a diagram for showing a state in which the first sheet has been received.

[Figure 14]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 13 in the case in which sheets do not have to be stored during sheet processing, wherein

(a) is a diagram for showing a state in which the first sheet has passed through a first discharge roller; and

(b) is a diagram for showing a state in which the first sheet has fallen over a stack tray and a processing tray.

[Figure 15]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 14 in the case in which sheets do not have to be stored during sheet processing, wherein

(a) is a diagram for showing a state in which the first sheet is fed into the processing tray; and

(b) is a diagram for showing a state in which the first sheet is further fed into the processing tray.

[Figure 16]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 15 in the case in which sheets do not have to be stored during sheet processing, wherein

(a) is a diagram for showing a state in which a second sheet has been fed into the sheet processing apparatus; and

(b) is a diagram for showing a state in which the first sheet has come into abutment against a stopper.

[Figure 17]

A diagram for explaining actions of the sheet processing apparatus in the case in which sheets do not have to be stored during sheet processing and there sheets are stacked on the processing tray.

[Figure 18]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 17 in the case in which sheets do not have to be stored during sheet processing, wherein

(a) is a diagram for showing a state in which a sheet stack is started to be discharged to a stack tray from the processing tray; and

(b) is a diagram for showing a state in which a sheet stack is being discharged to a stack tray from the processing tray.

[Figure 19]

A diagram for explaining actions of the sheet processing apparatus in the case in which sheets do not have to be stored during sheet processing and shows a state in which the sheet stack has been discharged to the stack tray from the processing tray.

[Figure 20]

Diagrams for explaining actions of the sheet processing apparatus in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which a first sheet has been fed into the sheet processing apparatus; and

(b) is a diagram for showing a state in which the first sheet has been received up to a switch-back point.

[Figure 21]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 20 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which the first sheet has been received by a trailing edge receiving portion; and

(b) is a diagram for showing a state in which the first sheet has been held down to a lower conveyance guide plate by a trailing edge holding-down

member.

[Figure 22]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 21 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which a second sheet has been fed into the sheet processing apparatus; and

(b) is a diagram for showing a state in which the second sheet has been further fed into the sheet processing apparatus.

[Figure 23]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 22 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which the second sheet has been received up to the switch-back point;

(b) is a diagram for showing a state in which the second sheet has been received by a trailing edge receiving portion.

[Figure 24]

A diagram for explaining actions of the sheet processing apparatus in the case in which sheets are stored during sheet processing and shows a state in

which the first and the second sheets are laid one on top of another and held down to the lower conveyance guide plate by the trailing edge holding-down member.

[Figure 25]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 24 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which a third sheet has been fed into the sheet processing apparatus; and

(b) is a diagram for showing a state in which the third sheet has been fed into the sheet processing apparatus.

[Figure 26]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 25 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which a sheet stack is started to be discharged to the stack tray from the processing tray; and

(b) is a diagram for showing a state in which the sheet stack and a buffer sheet are being conveyed in a discharge direction.

[Figure 27]

Diagrams for explaining actions of the sheet

processing apparatus following the actions of Fig. 26 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which the sheet stack has been discharged to the stack tray from the processing tray; and

(b) is a diagram for showing a state in which the buffer sheet is being fed into the processing tray.

[Figure 28]

Diagrams for explaining actions of the sheet processing apparatus following the actions of Fig. 27 in the case in which sheets are stored during sheet processing, wherein

(a) is a diagram for showing a state in which the buffer sheet is being fed into the processing tray; and

(b) is a diagram for showing a state in which the buffer sheet is being further fed into the processing tray.

[Figure 29]

A diagram for explaining actions of the sheet processing apparatus in the case in which a projection length of a downstream edge of a sheet stack from a downstream edge of a buffer sheet is short.

[Figure 30]

A diagram for explaining problems in the case in which a sheet stack is discharged only by an

oscillation roller.

[Figure 31]

A flowchart of a sort processing.

[Figure 32]

Flowcharts for explaining an action of a first sheet in machine.

[Figure 33]

Flowcharts for explaining an action of a buffer last sheet.

[Figure 34]

Flowcharts following that of Fig. 33.

[Figure 35]

Flowcharts for explaining a buffer action.

[Figure 36]

Flowcharts for explaining a mid-flow action.

[Figure 37]

A flowchart for explaining a post-processing action.

[Figure 38]

A flowchart following that of Fig. 37.

[Figure 39]

A flowchart for showing a subroutine of buffer mode discrimination processing in the flowchart of Fig. 38.

[Figure 40]

A flowchart of action mode discrimination processing.

[Figure 41]

A flowchart of non-sort processing.

[Figure 42]

A flowchart of sort processing.

[Figure 43]

A flowchart of staple sort processing.

[Figure 44]

A flowchart of a sort sheet sequence.

[Figure 45]

A flowchart of sheet attribute discrimination processing.

[Figure 46]

A schematic front view of a conventional sheet processing apparatus.

[Figure 47]

Diagrams for explaining actions of the sheet processing apparatus at the time when the last buffer sheet is not aligned by a buffer unit, wherein

(a) is a diagram for showing a state in which a sheet stack and buffer sheets are being discharged simultaneously;

(b) is a diagram for showing a state in which the sheet stack has been discharged from the state of (a) in Fig. 47; and

(c) is a diagram for showing a state in which the buffer sheets are being returned and aligned on the processing tray; and

(c) is a diagram for showing a state in which return alignment is being performed in the case of using two buffer sheets.

[Figure 48]

A detailed view corresponding to (b) of Fig. 47.

[Figure 49]

A detailed view corresponding to (d) of Fig. 47.

[Description of Reference Numerals or Symbols]

D ... original

P ... sheet

L ... a difference in the projecting length
between the sheet stack and the buffer sheet

S1 ... inlet path sensor

S2 ... buffer sensor

SP ... switch-back point

CL ... under-clutch stack

M1 ... common conveyance motor

M2 ... inlet conveyance motor

M3 ... stack delivery motor

M4 ... trailing edge assist motor

10 ... sheet processing apparatus

11 ... processing tray

15 ... copying machine (image forming apparatus)

16 ... apparatus main body of the copying machine
(image forming apparatus)

18 ... oscillation roller pair

19 ... stapler unit (sheet processing means)

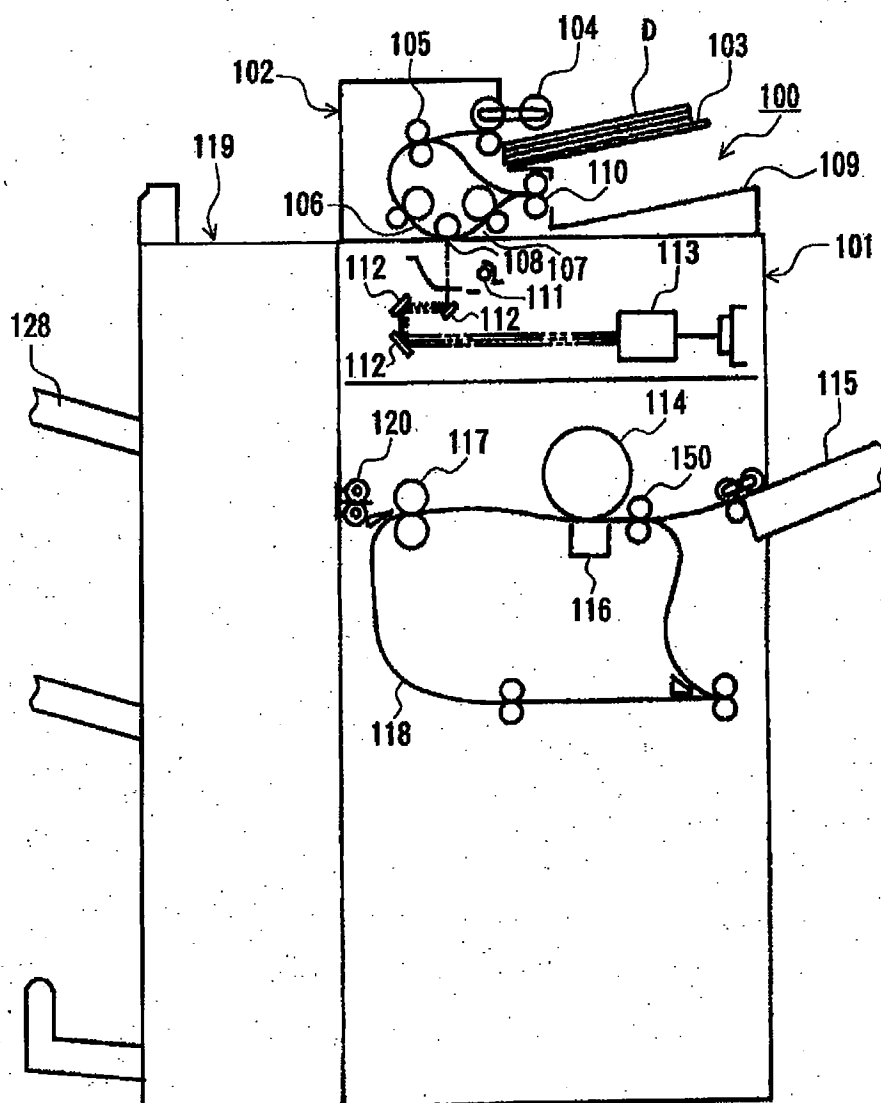
20 ... control portion
22 ... stack tray
23 ... buffer unit
24 ... control portion (control means)
100 ... copying machine (image forming apparatus)
101 ... apparatus main body
102 ... original feeding apparatus
104 ... feeding portion
114 ... photosensitive drum (image forming means)
119 ... sheet processing apparatus
121 ... inlet roller pair
123a ... upper conveyance guide plate
123b ... lower conveyance guide plate
124 ... buffer roller (moving means)
126 ... first discharge roller pair
126a ... upper first discharge roller
126b ... lower first discharge roller
127 ... oscillation roller pair (sheet alignment
conveying means, sheet conveying means)
127a ... upper roller
127b ... lower roller (first rotating member)
128 ... stack tray
129 ... processing tray (sheet stacking means)
130 ... return roller (sheet alignment conveying
means, second rotating member)
131 ... stopper (receiving stopper)
132 ... stapler unit (sheet processing means)

- 133 ... sheet surface detection lever
- 134 ... trailing edge assist
- 135 ... trailing edge holding-down member
- 136 ... trailing edge receiving portion (abutment
stopper)
- 137 ... receiving roller pair
- 140 ... buffer unit (sheet holding means)
- 141 ... friction member
- 201 ... CPU
- 210 ... operation portion
- 211 ... finisher control portion (control means)
- 212 ... FAX control portion
- 221 ... CPU

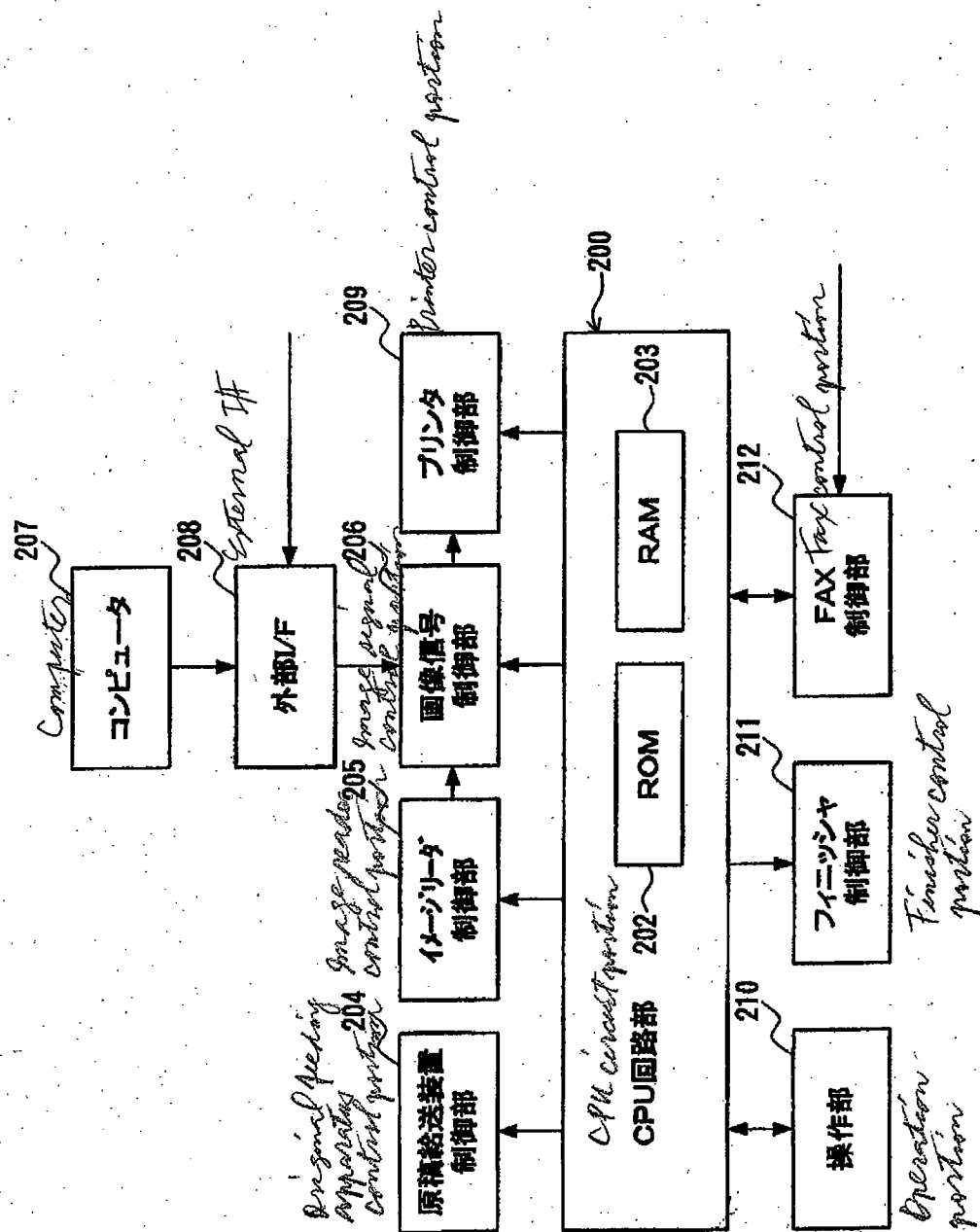
【書類名】 図面

[Name of the Document] Drawings

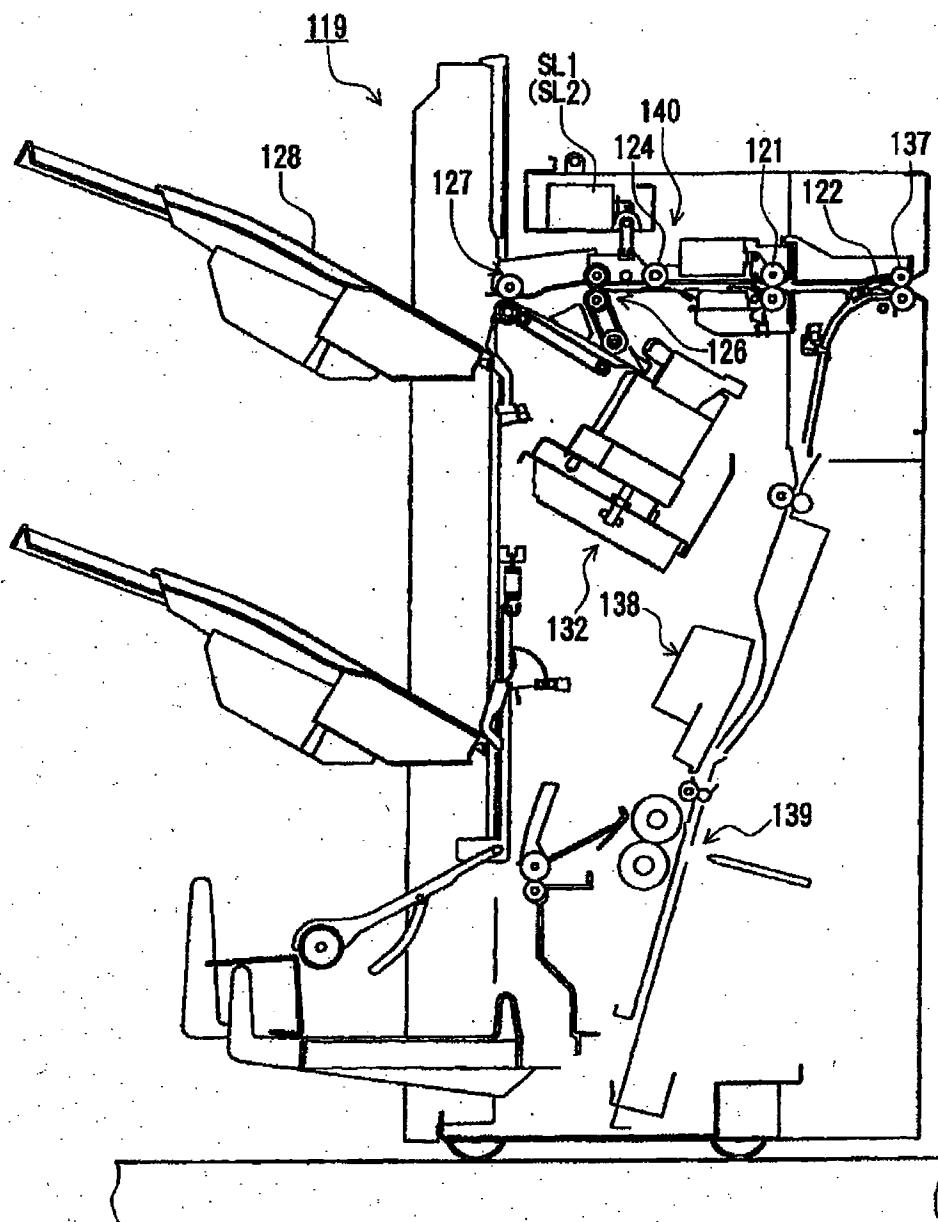
【図1】 Fig. 1



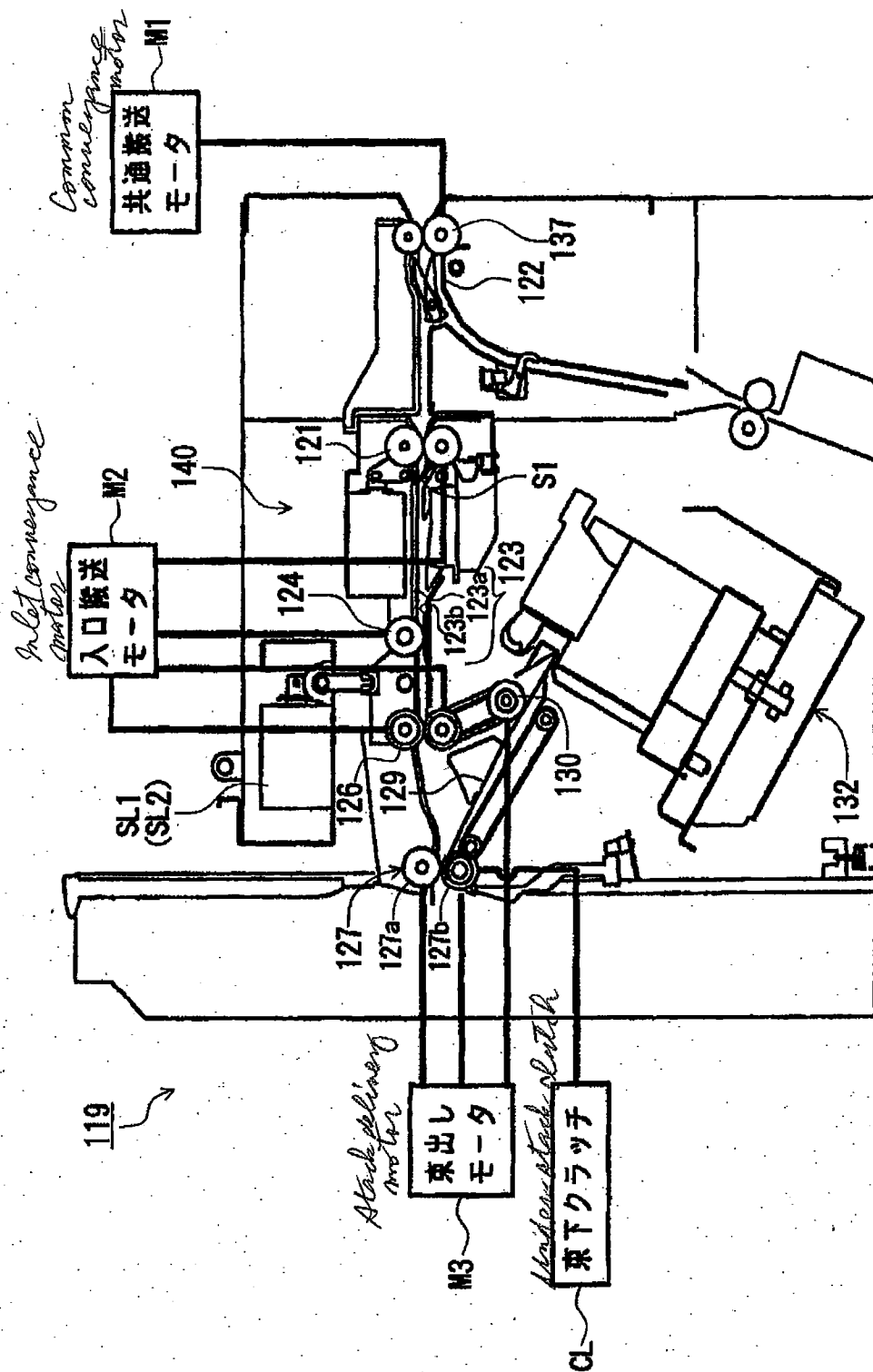
【図2】 Fig. 2



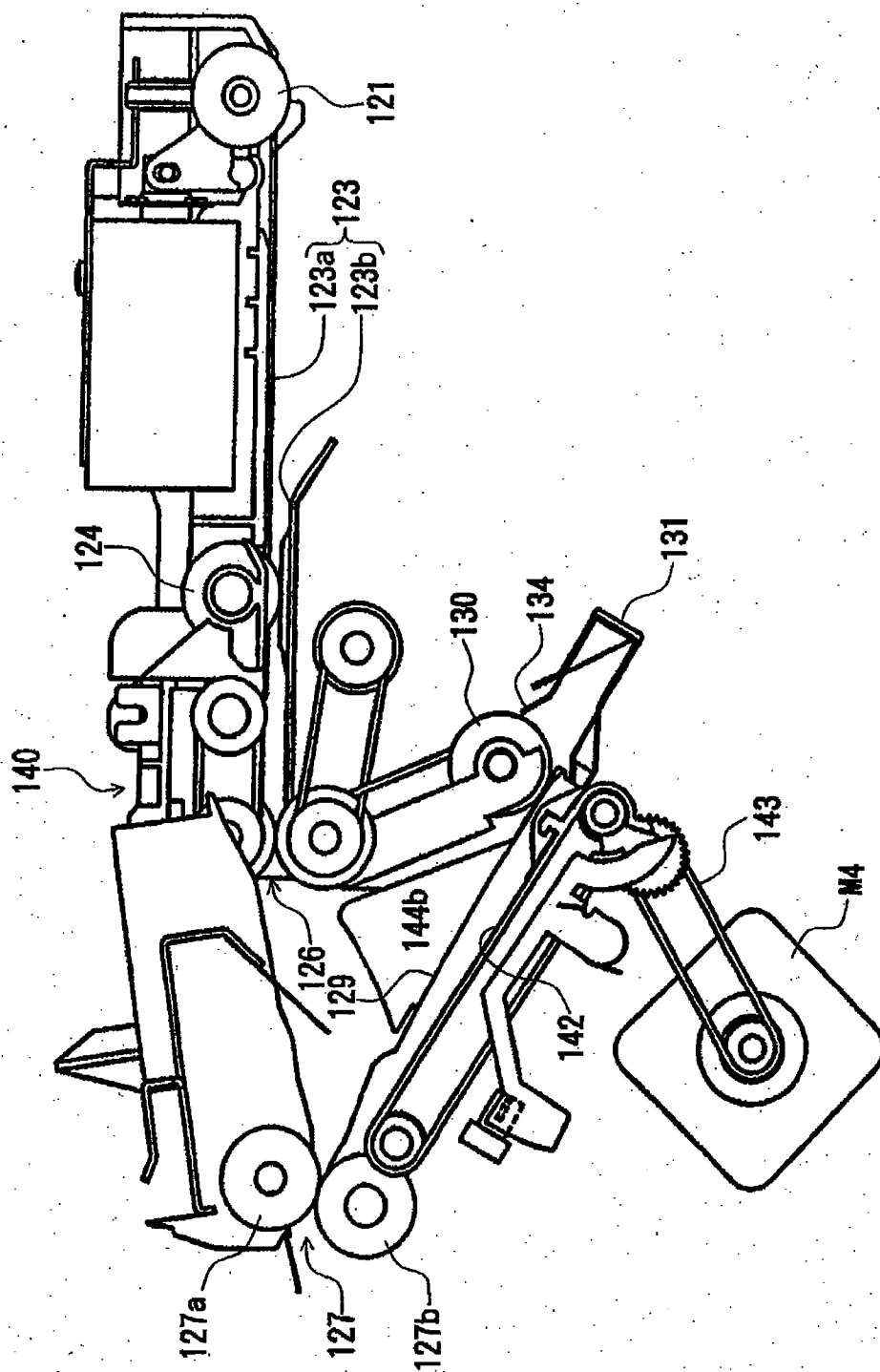
【図3】 Fig. 3



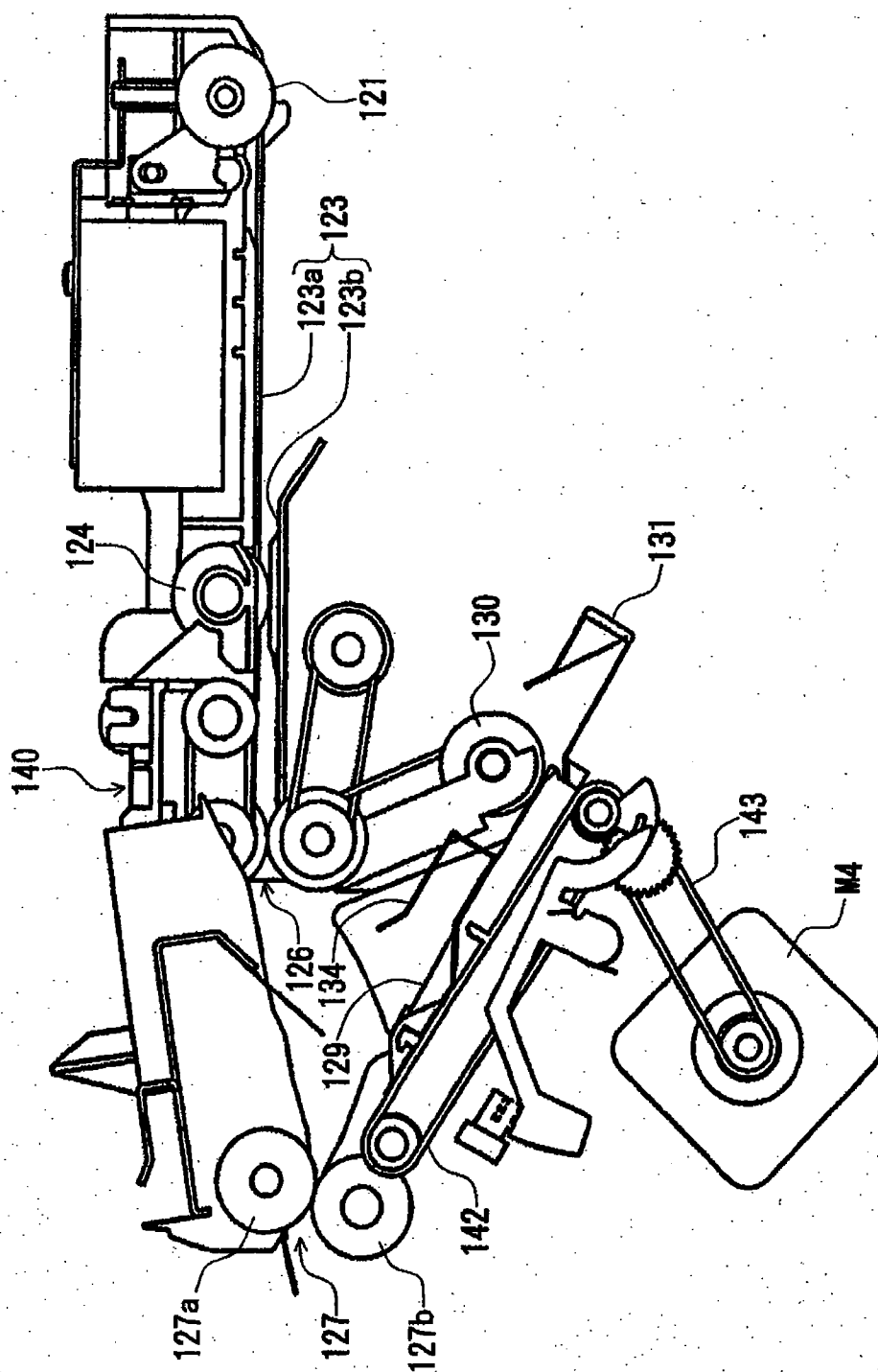
【図4】 Fig. 4



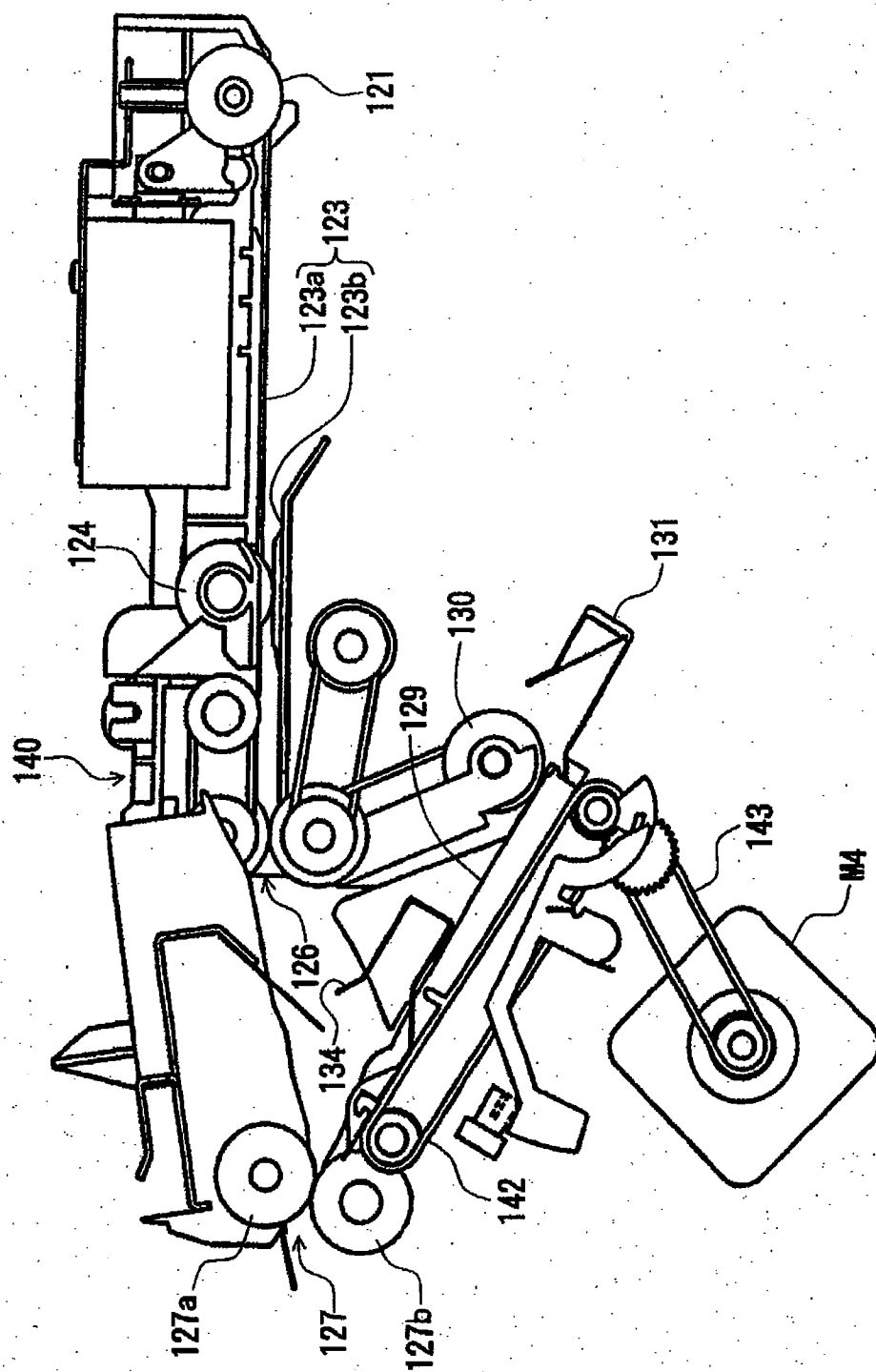
【図5】 Fig. 5



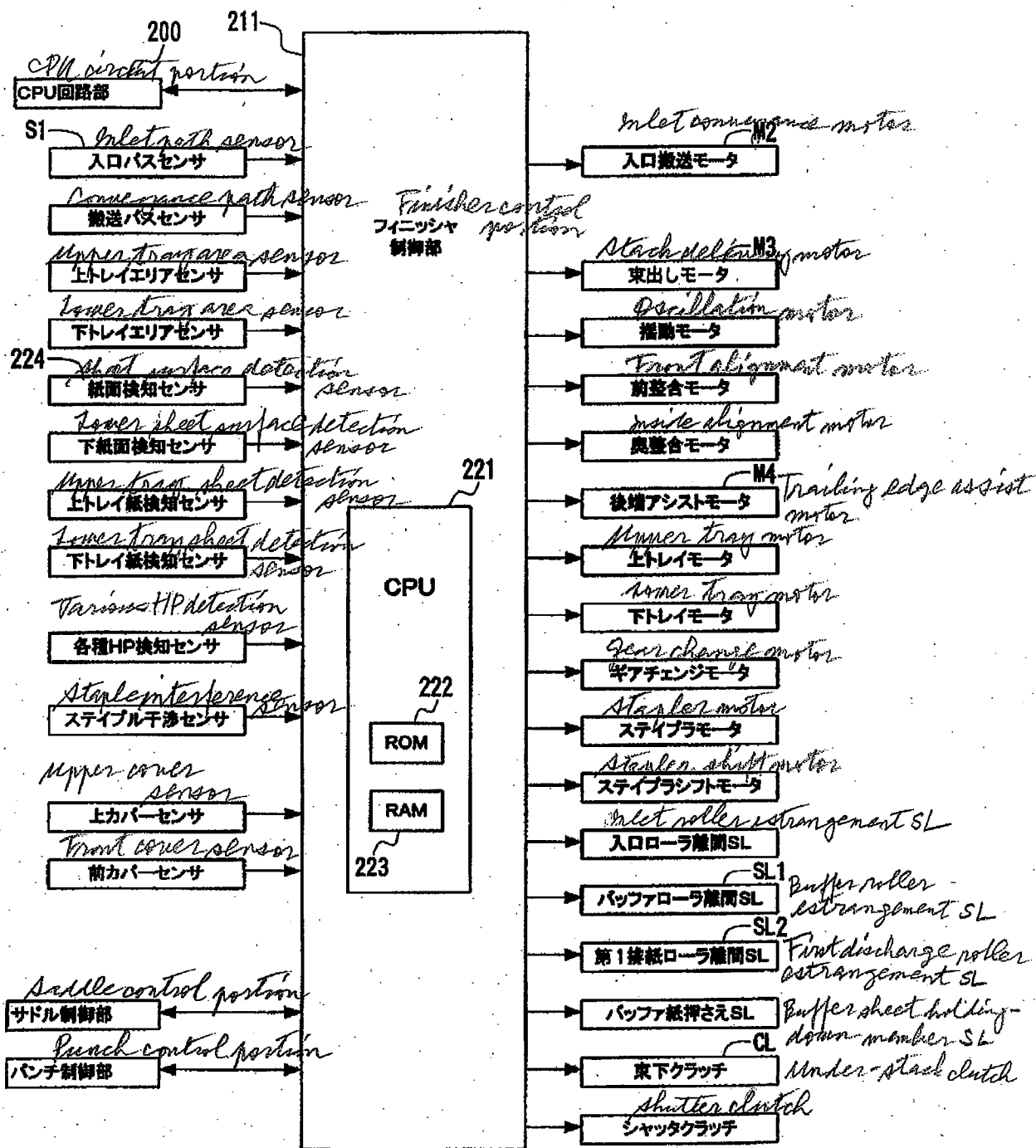
【図6】 Fig. 6



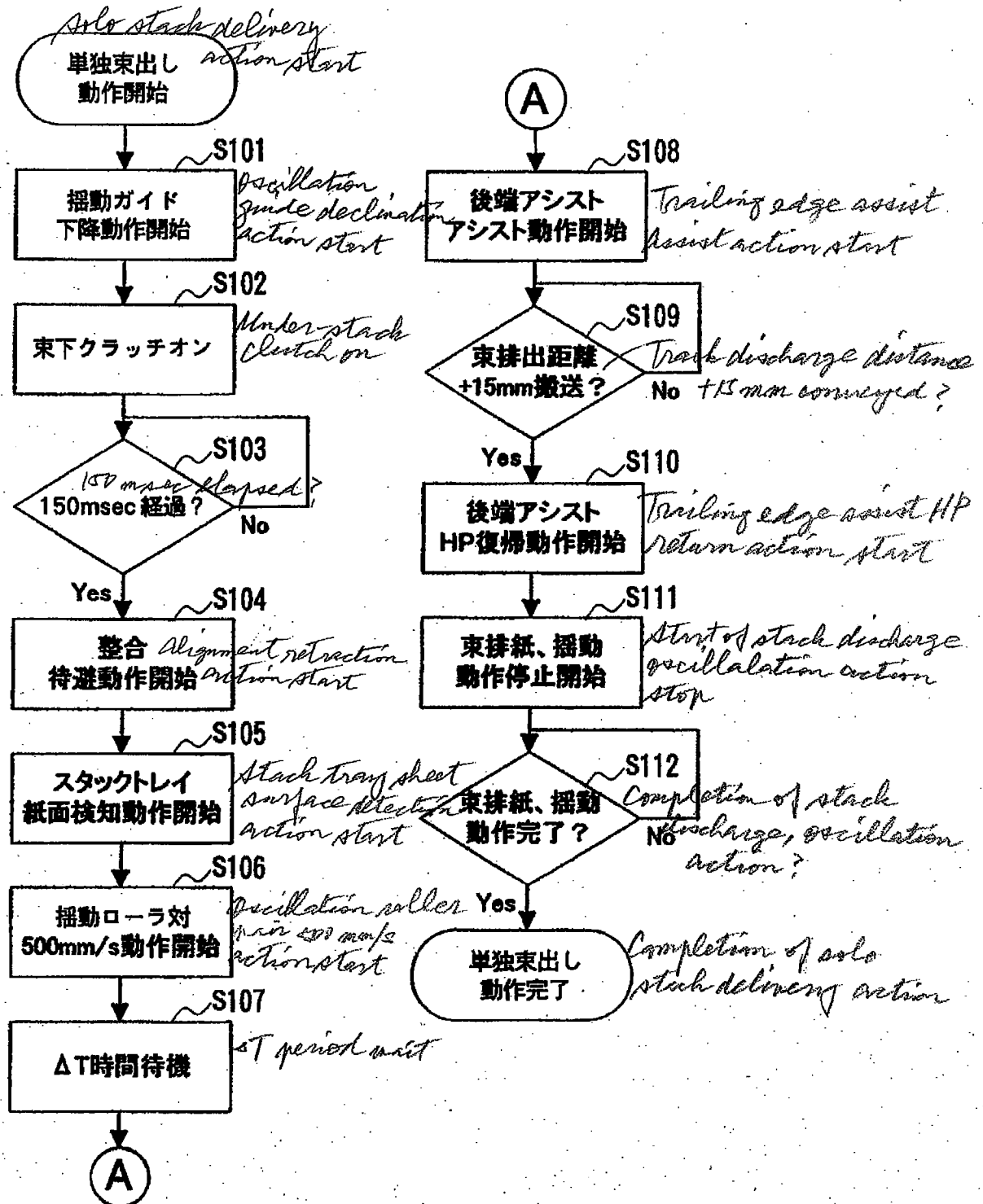
【図7】 Fig. 7



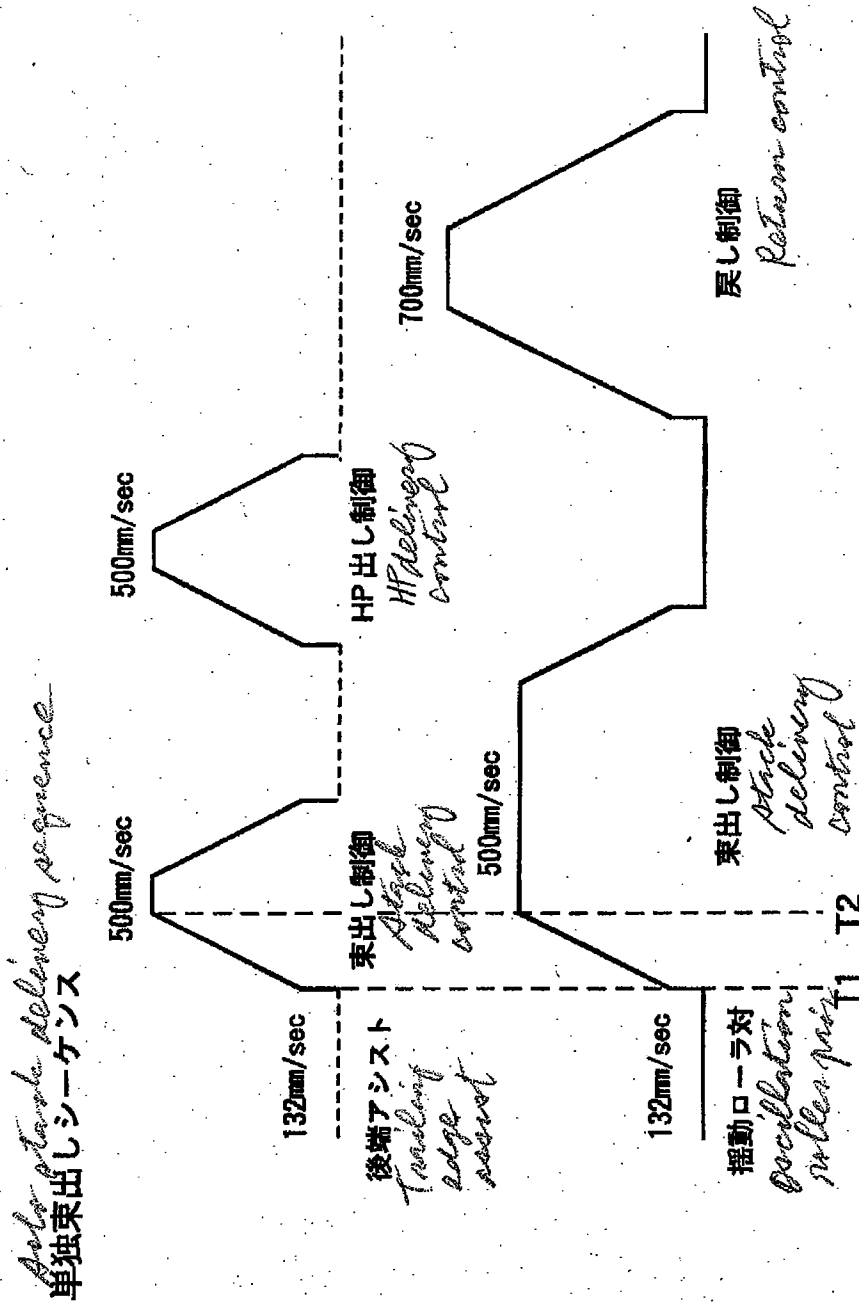
【図8】 Fig. 8



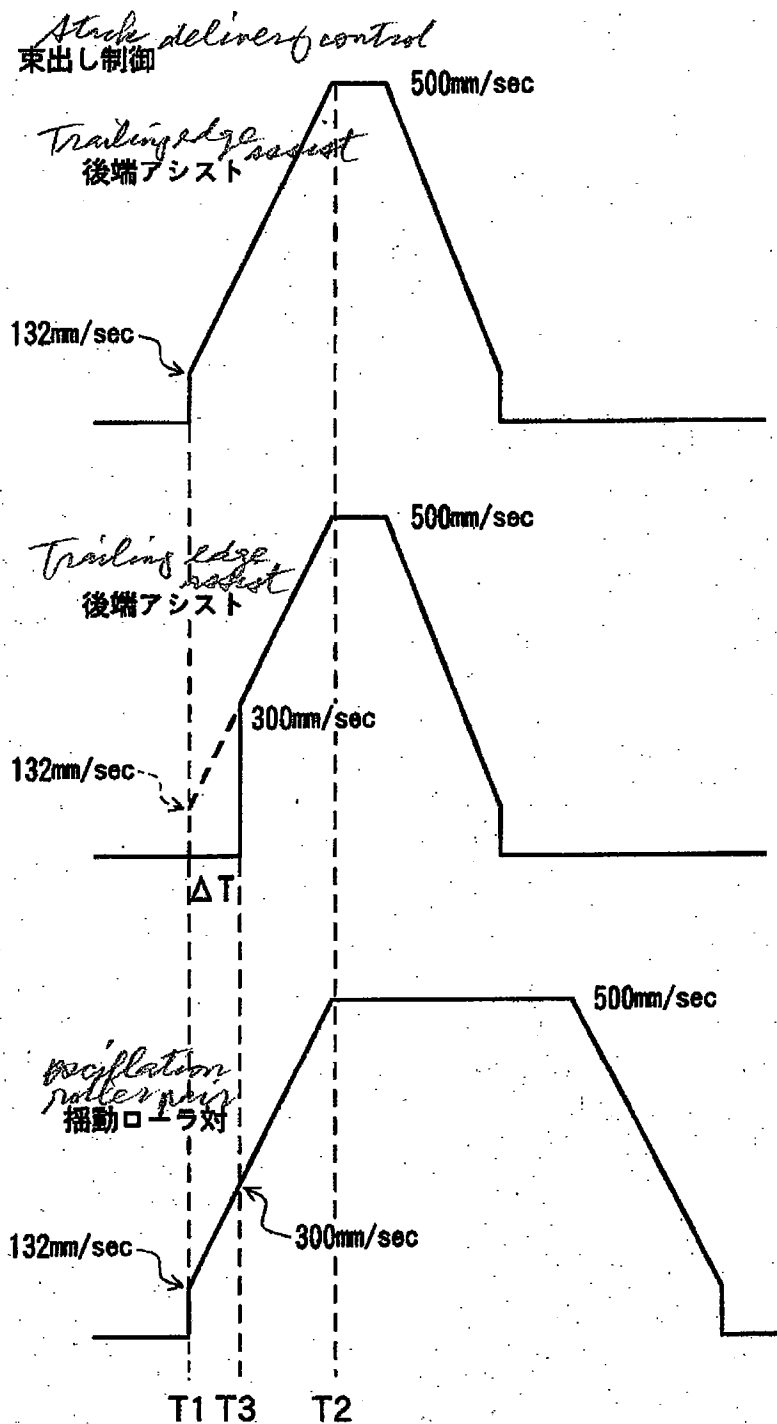
【図9】 Fig.9



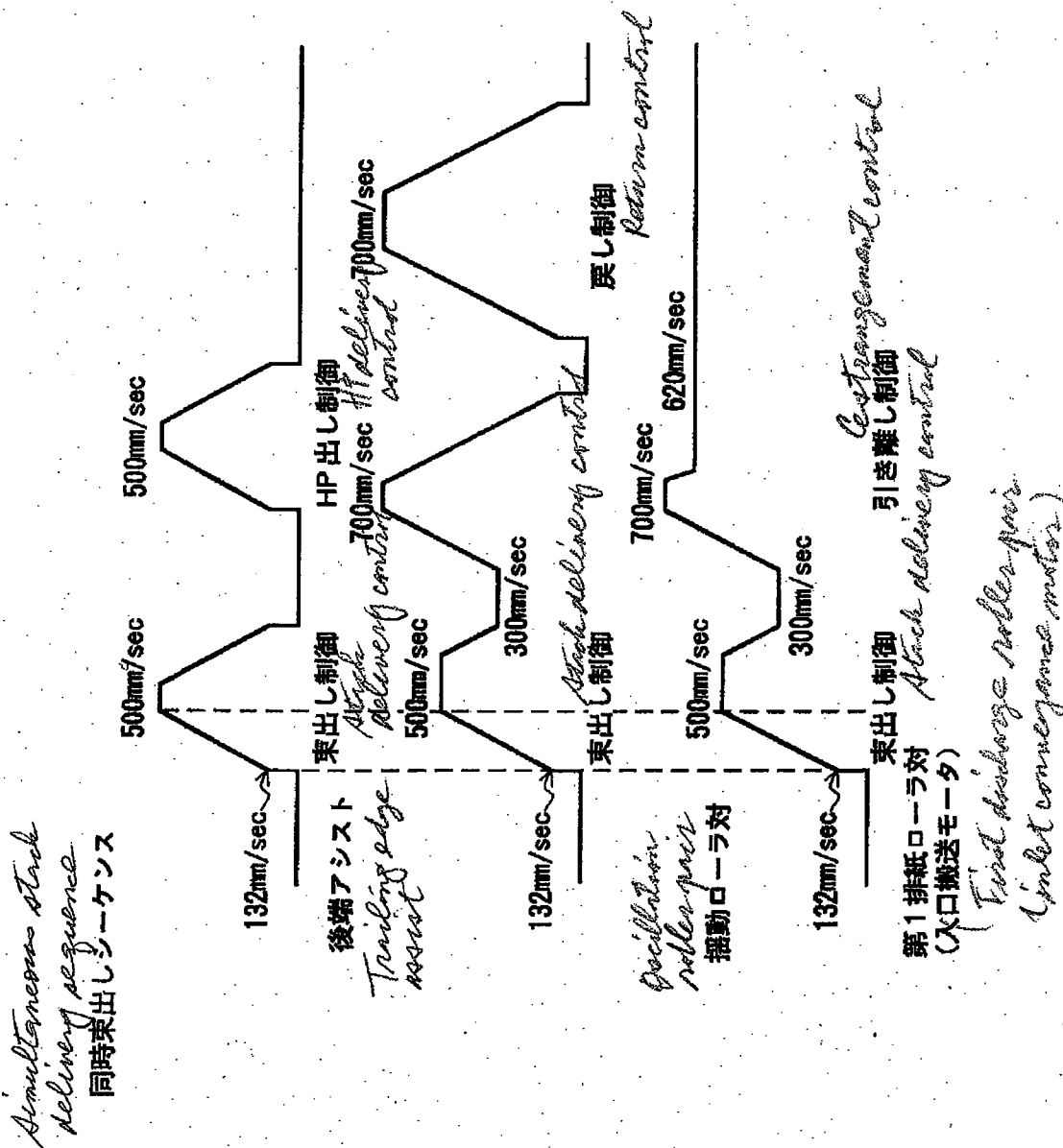
【図10】 Fig. 10



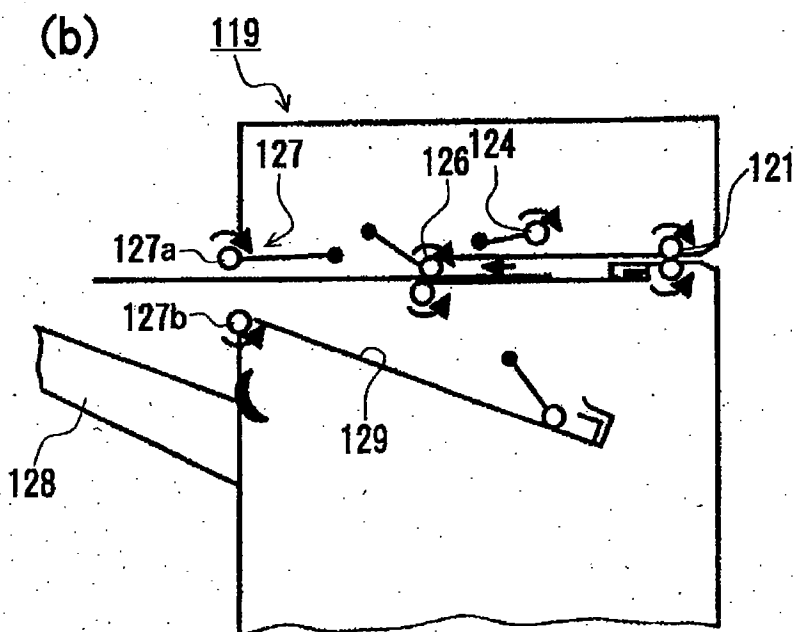
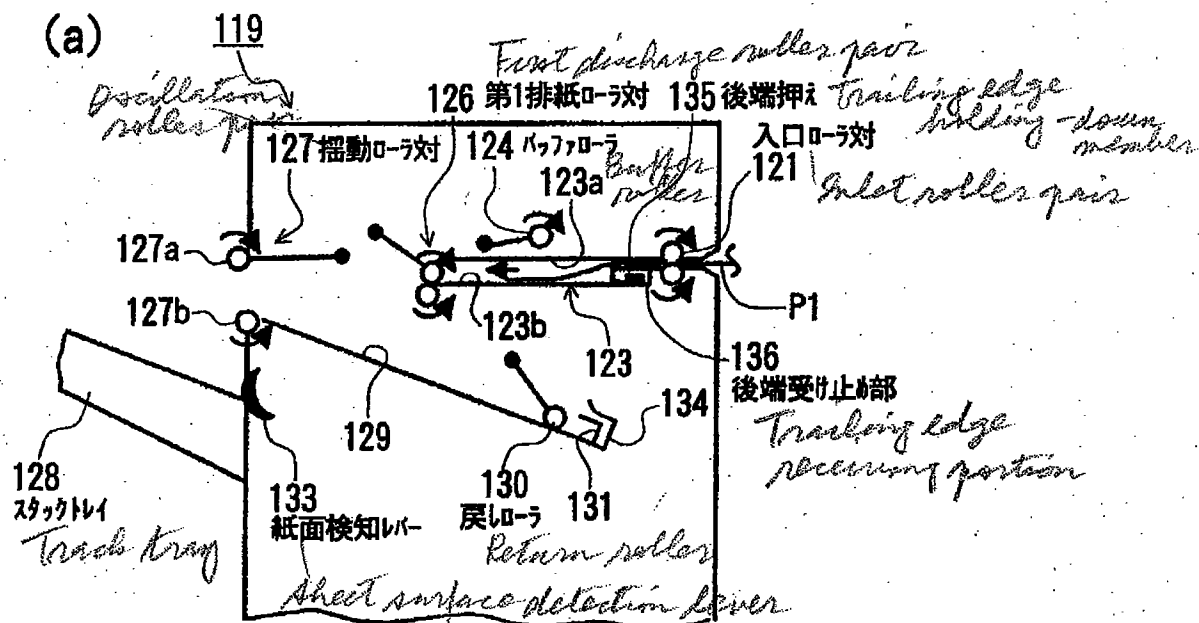
【図11】 Fig. 11



【図12】 Fig. 12

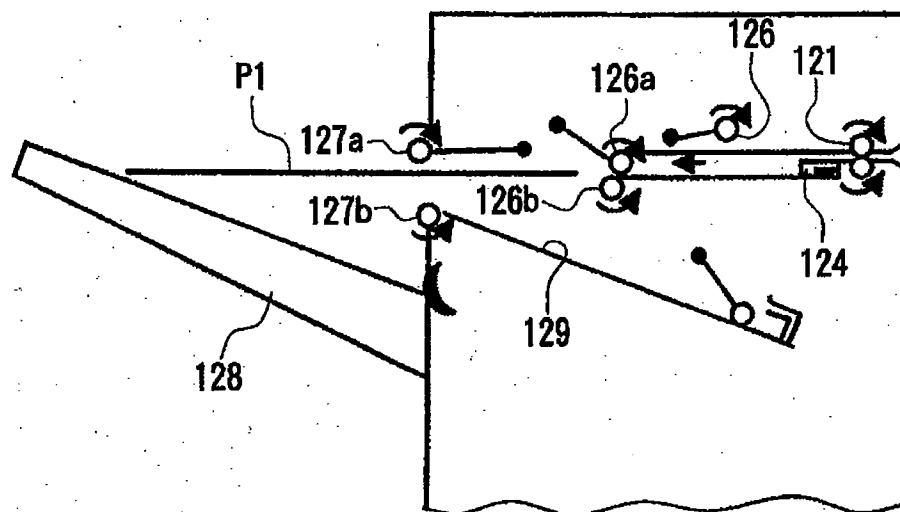


【図13】 Fig. 13

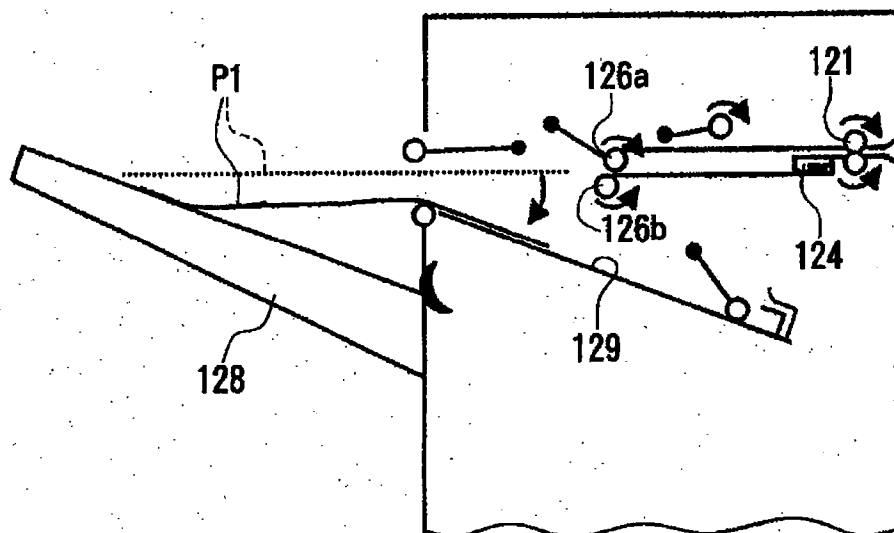


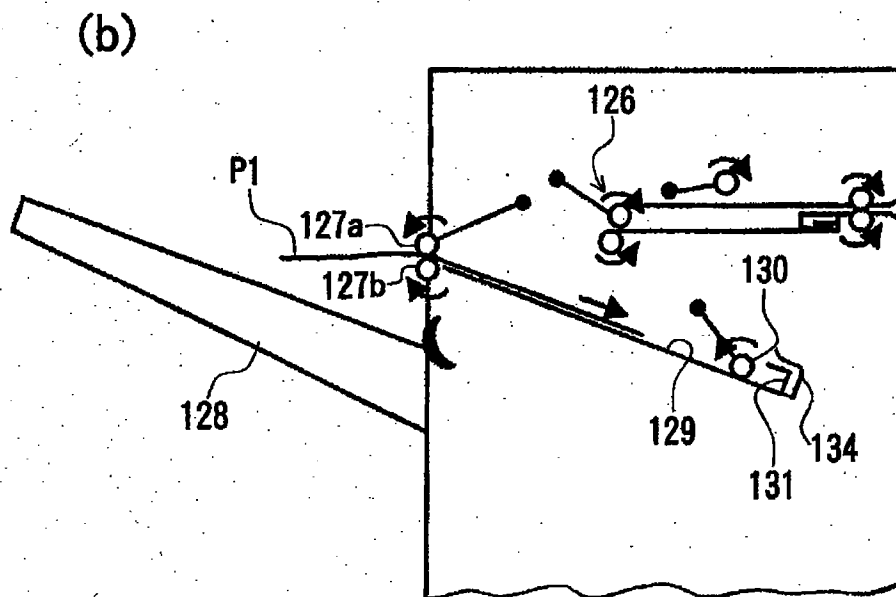
【図14】 Fig. 14

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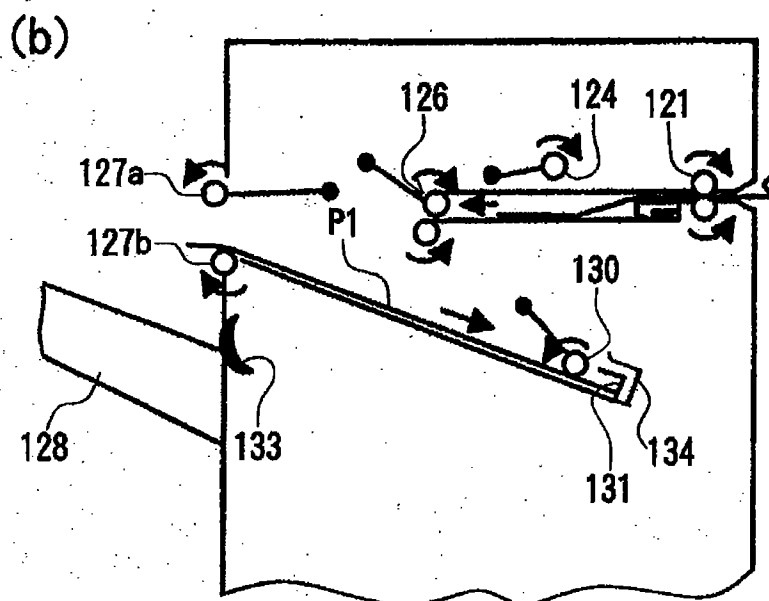
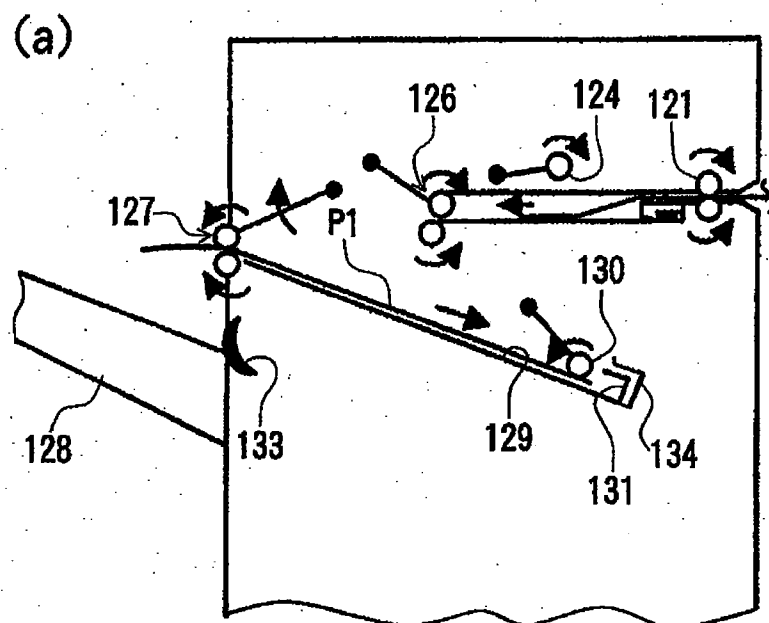


(b)

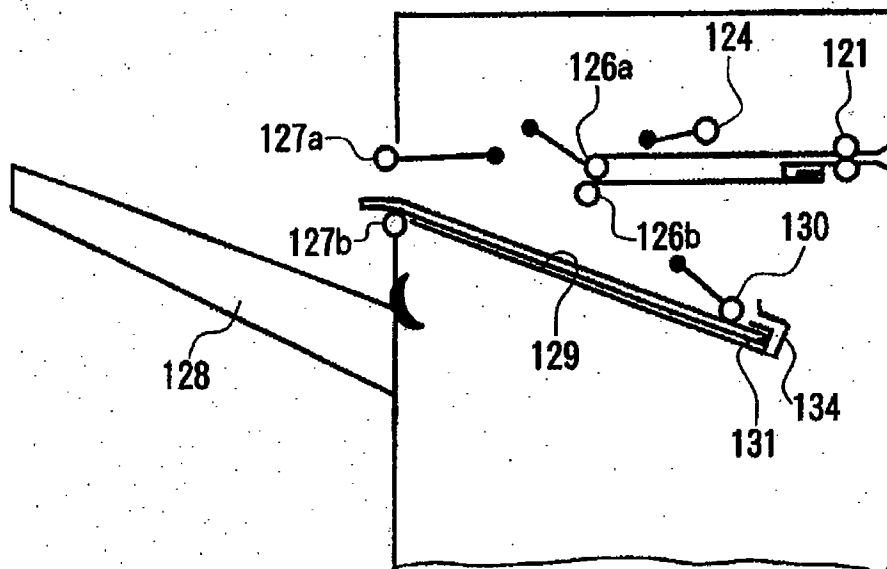




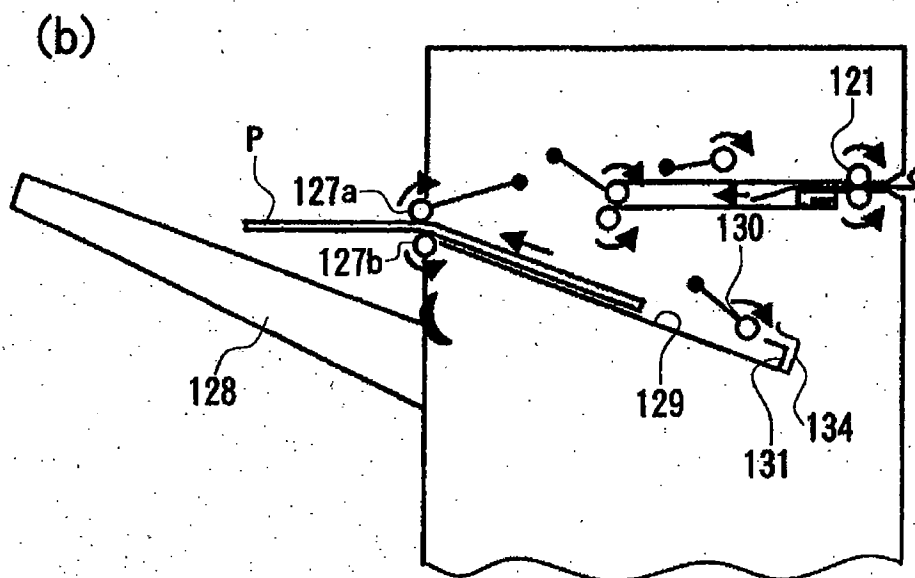
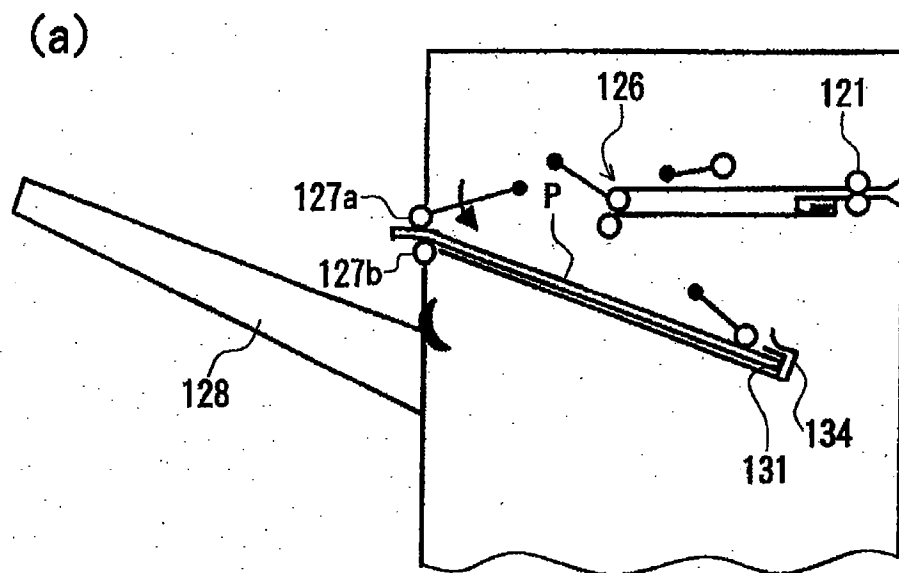
【図16】 Fig. 16



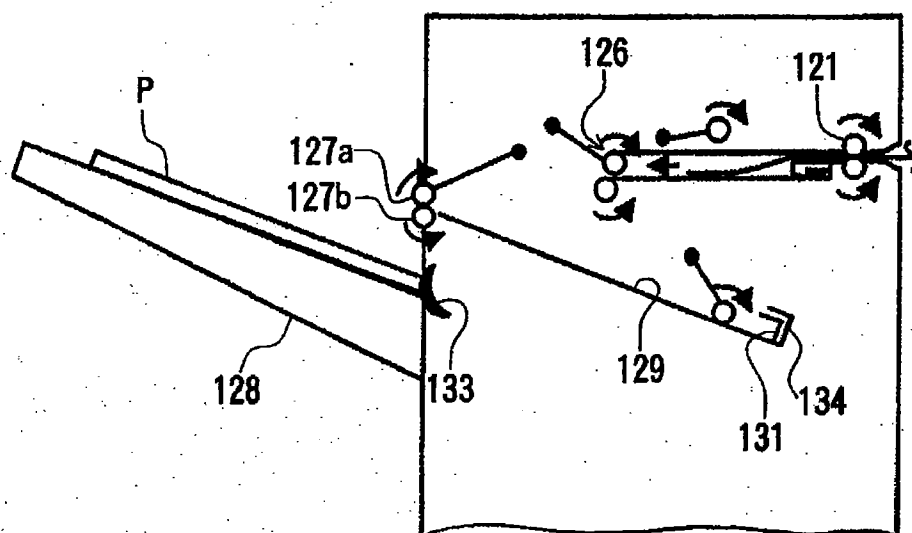
【図17】 Fig. 17



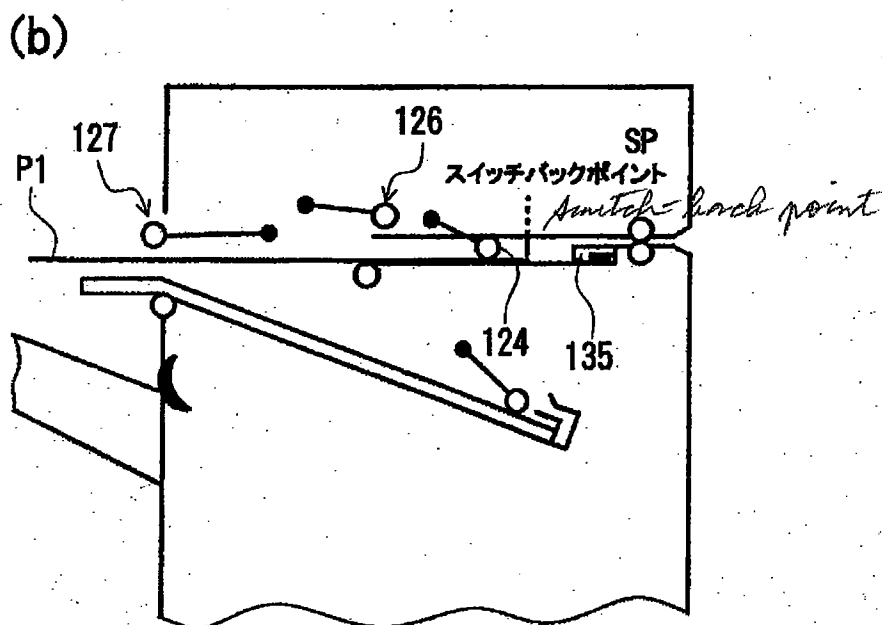
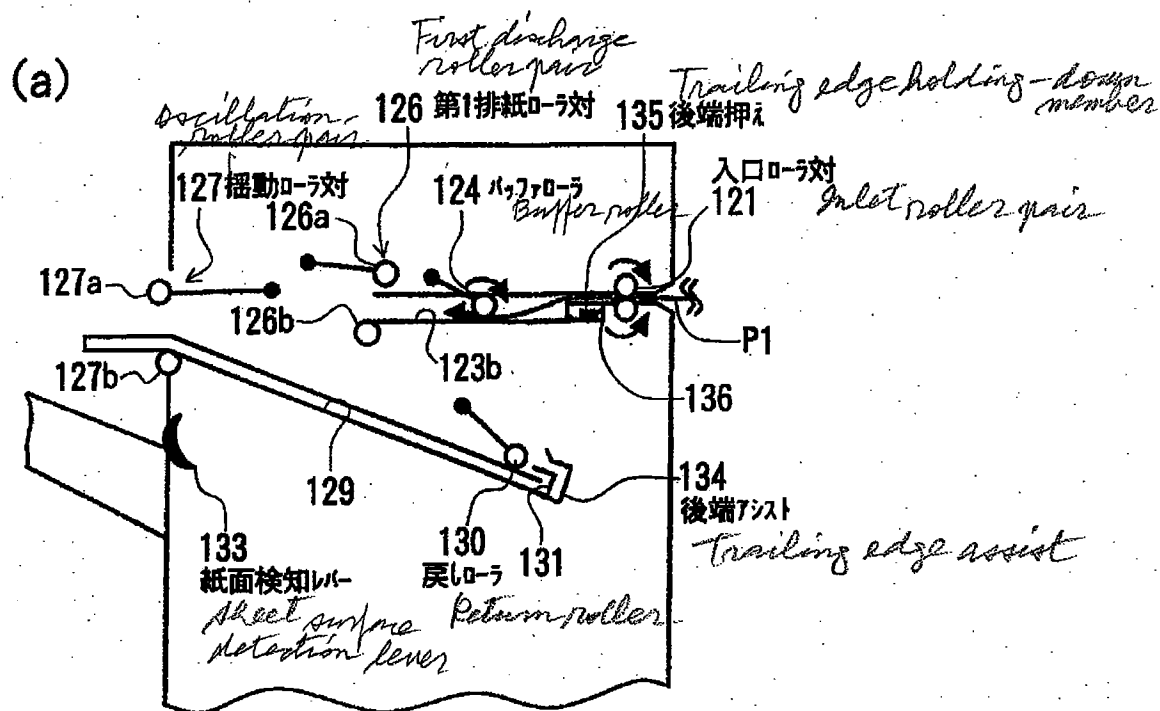
【図18】 Fig. 18



【図19】 Fig. 19

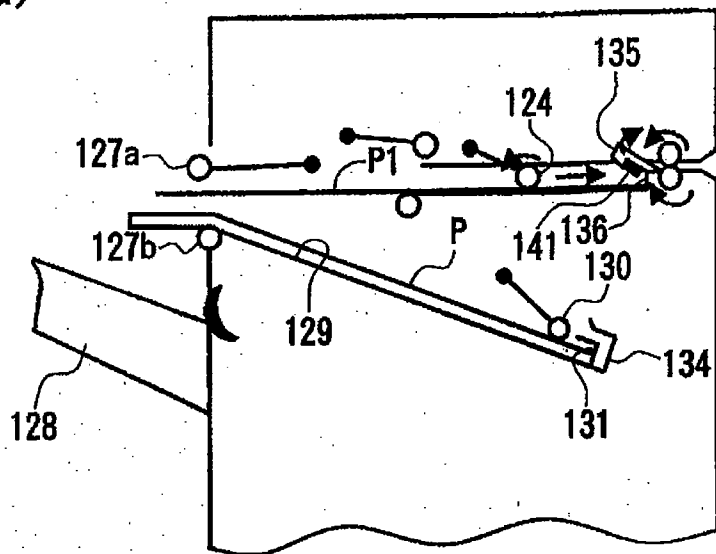


【図20】 Fig. 20

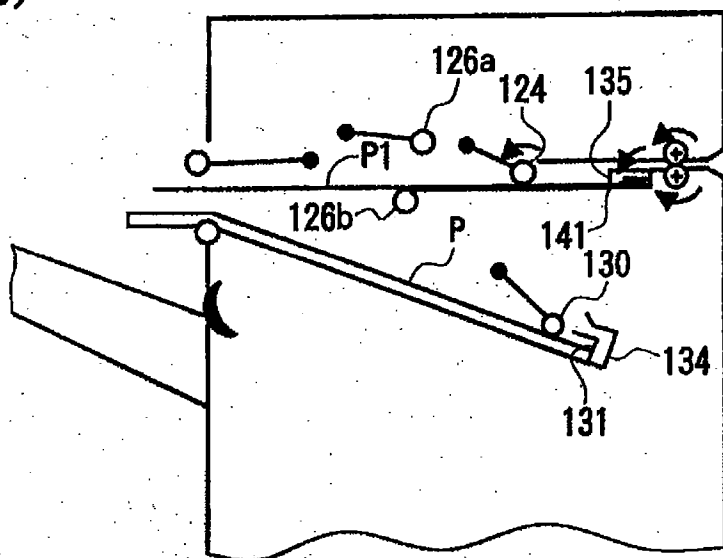


【図21】 Fig. 21

(a)

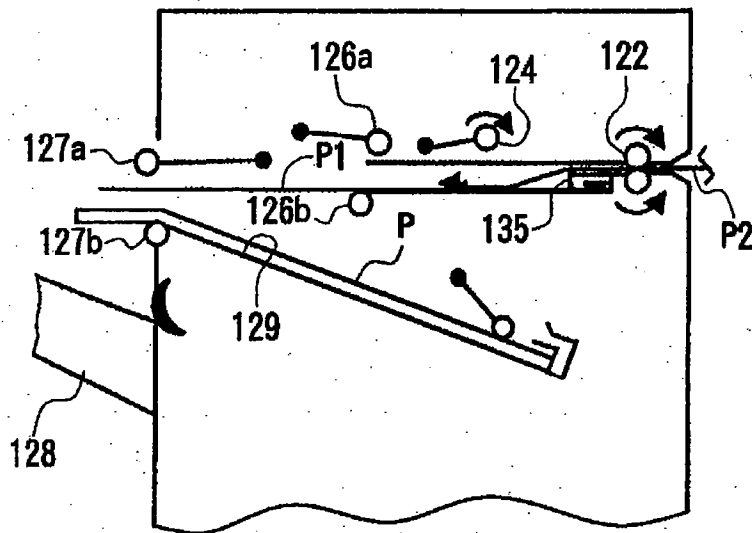


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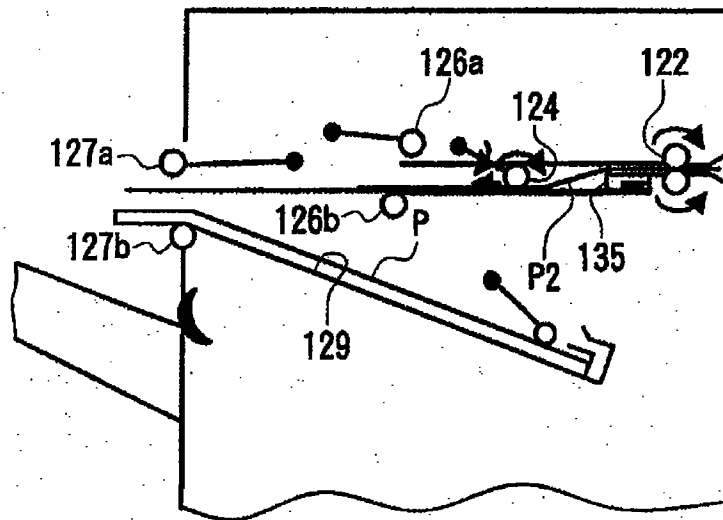


【図22】 Fig. 22

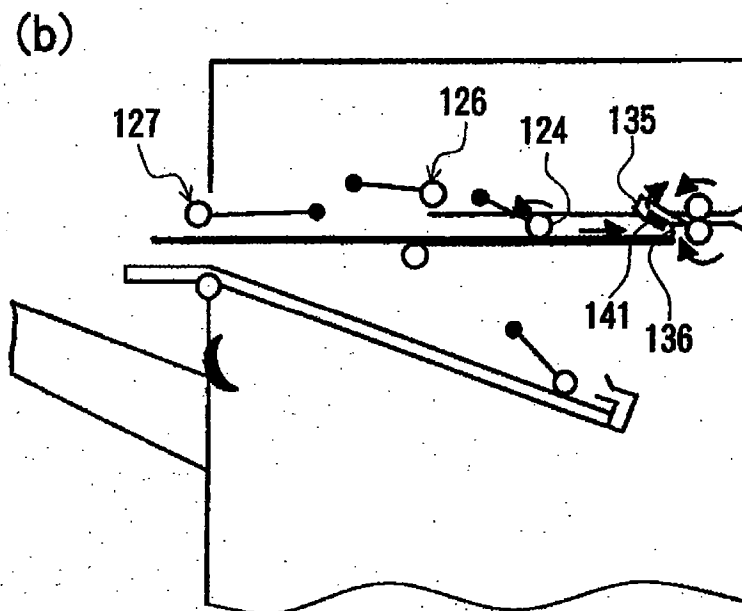
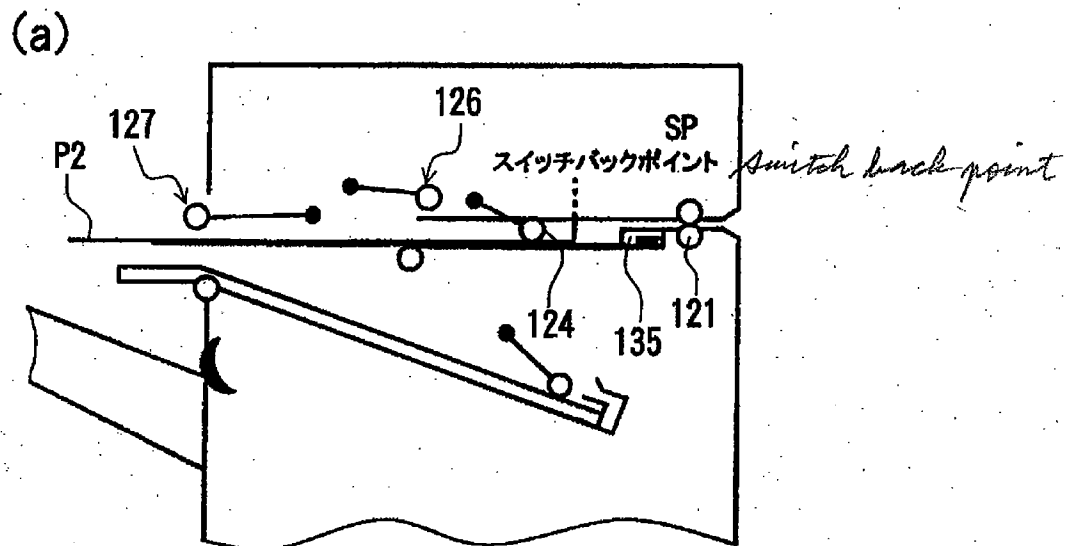
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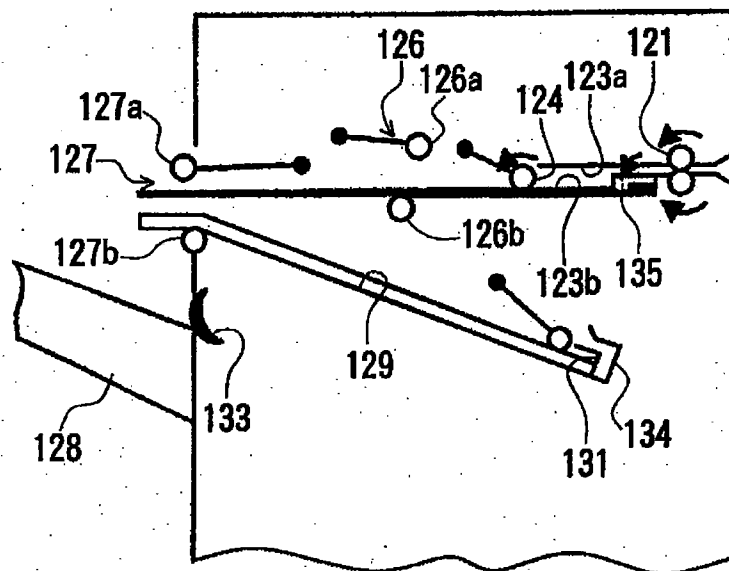
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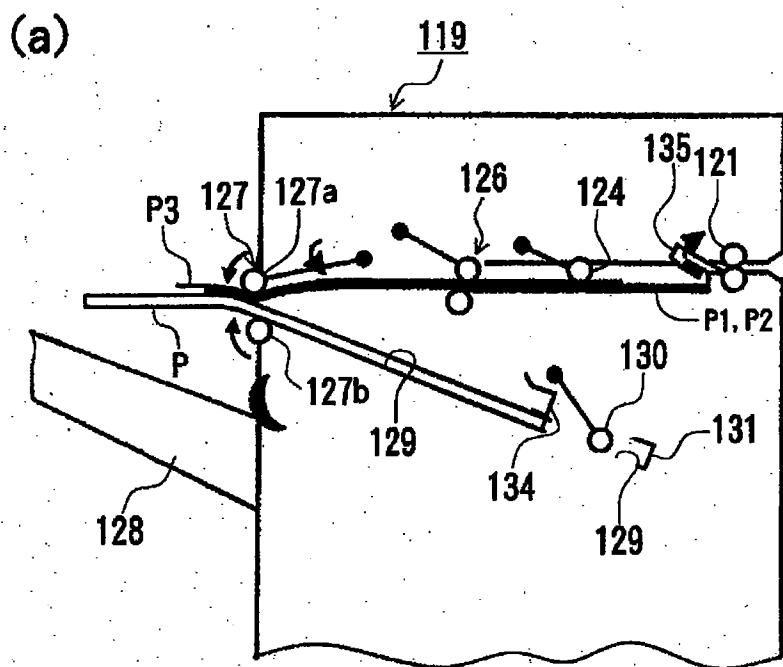
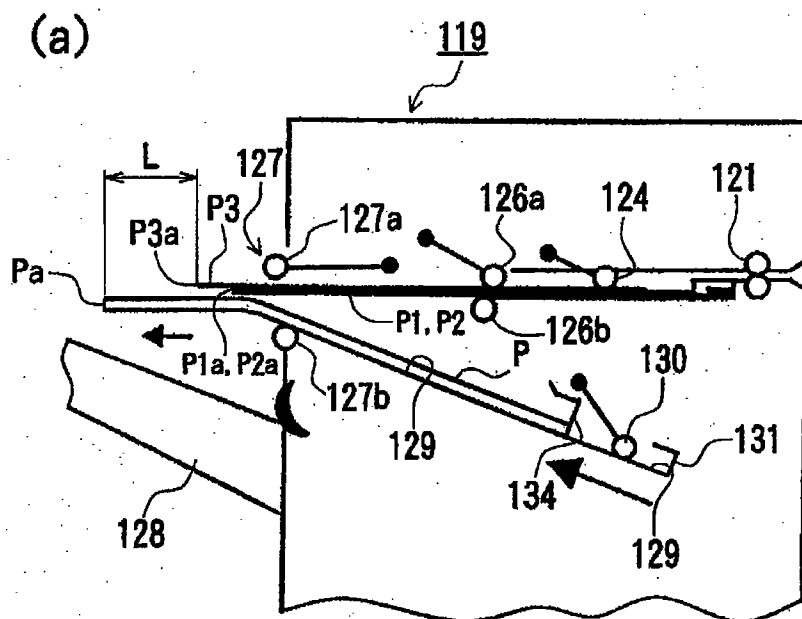
【図23】 Fig-23



【図24】 Fig. 24

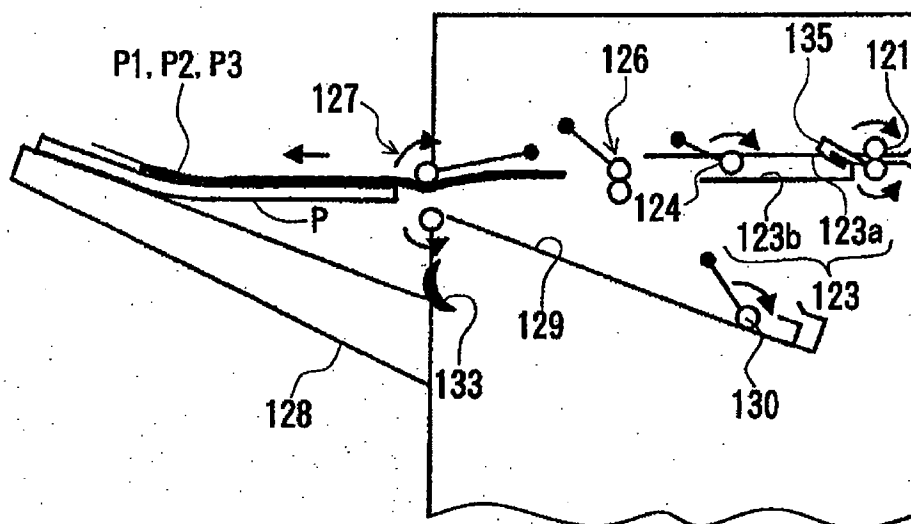


【图 26】 *Fig. 26*

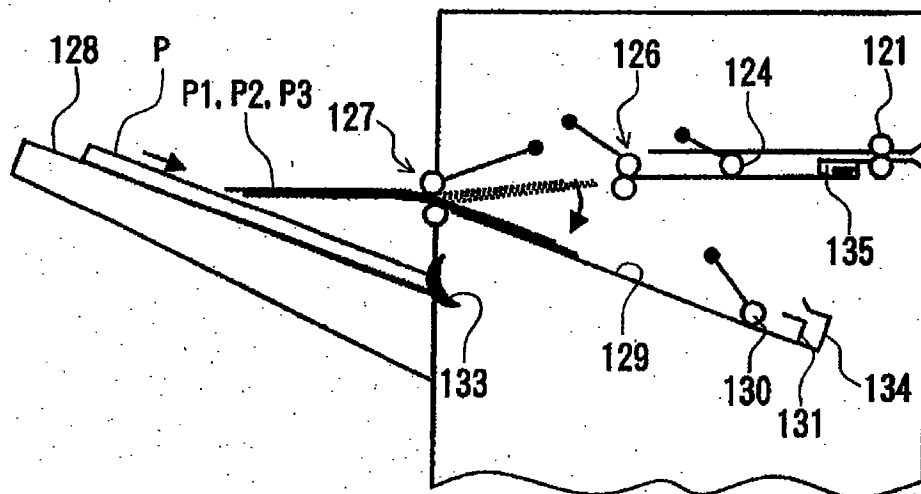


【図27】 Fig. 27

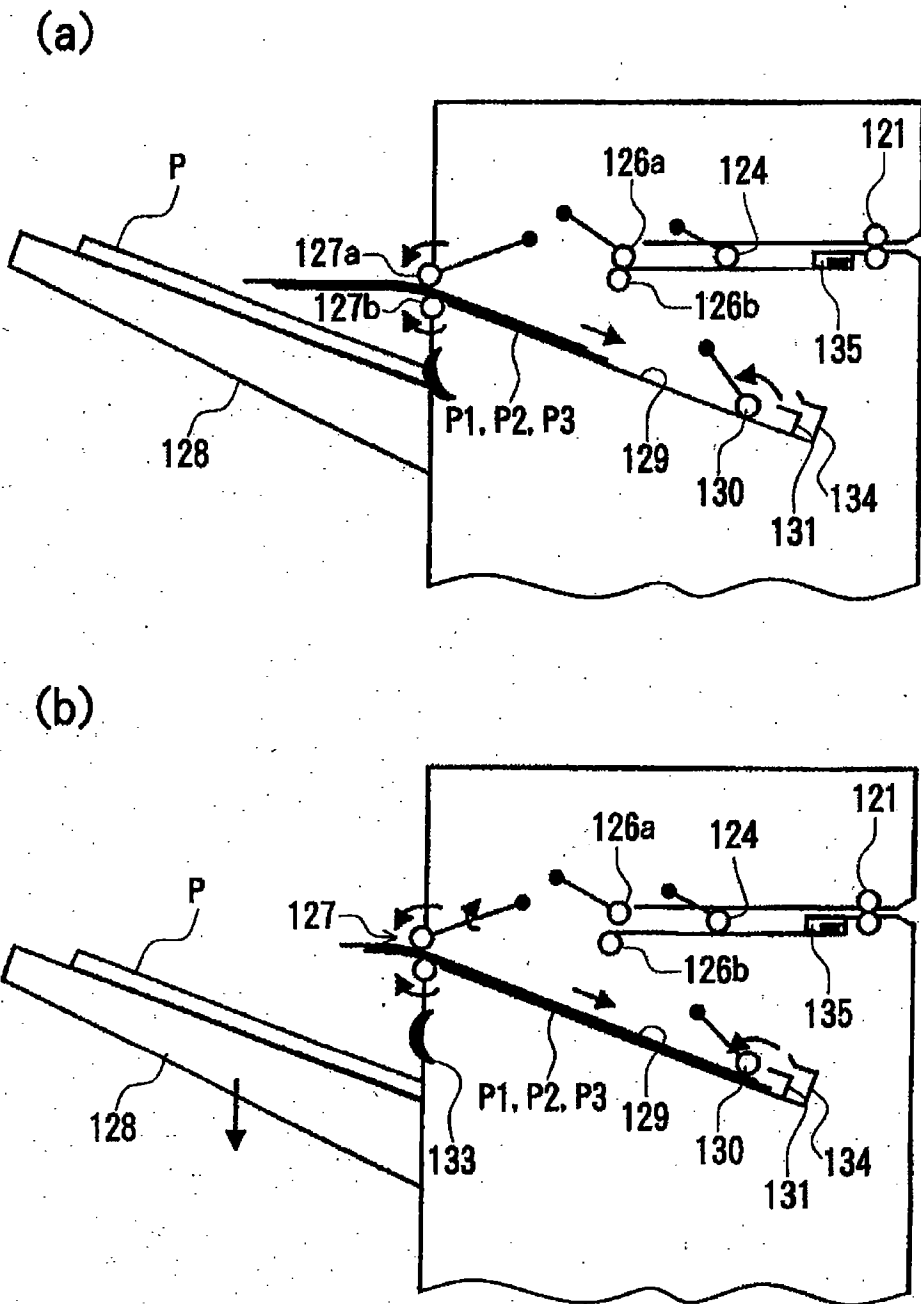
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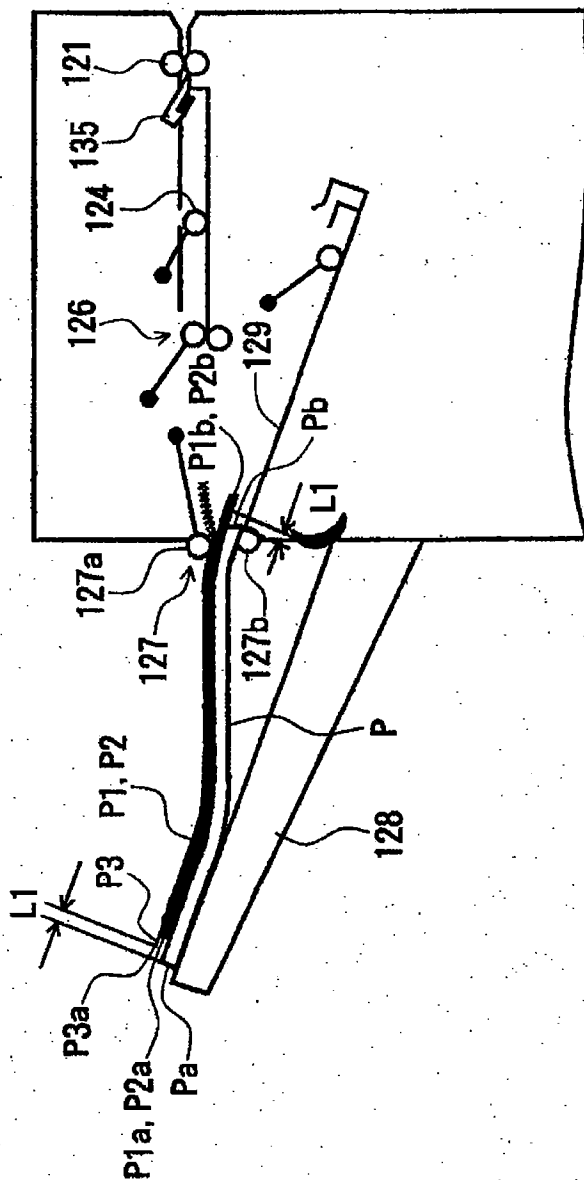
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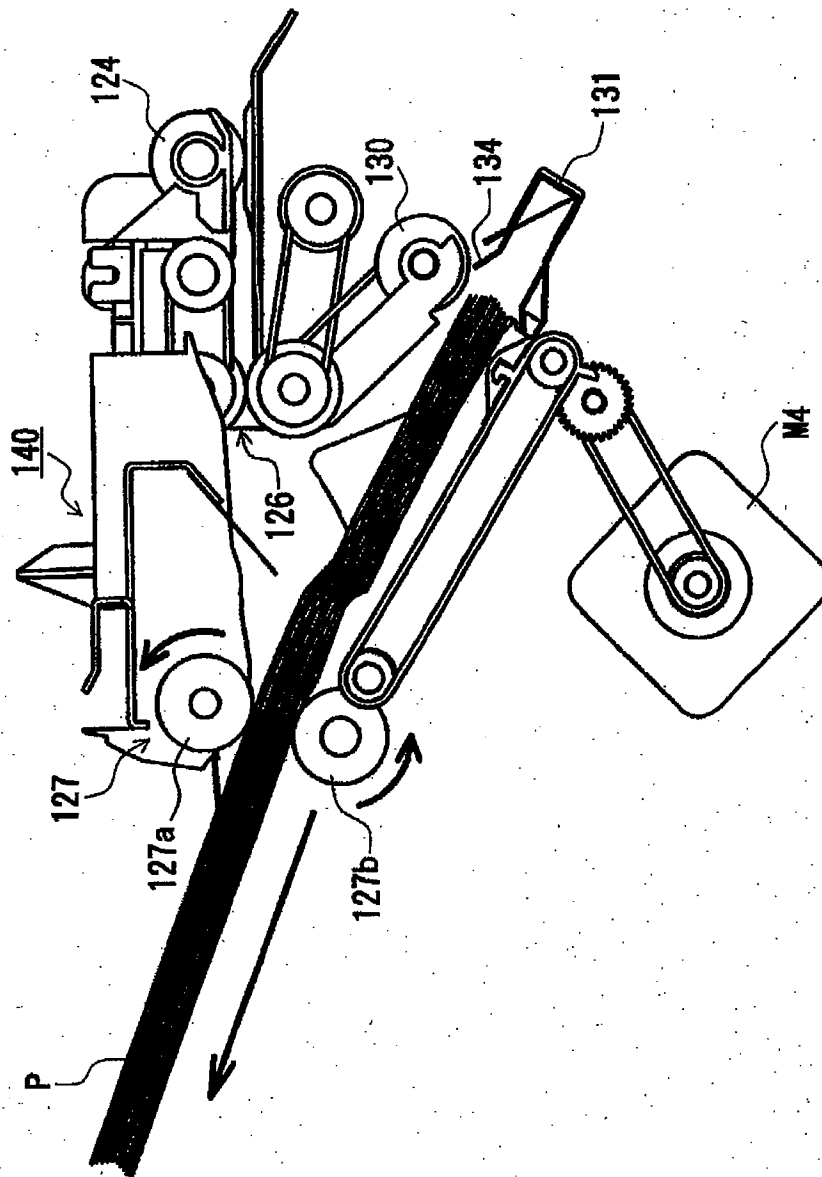
【図28】 Fig. 28



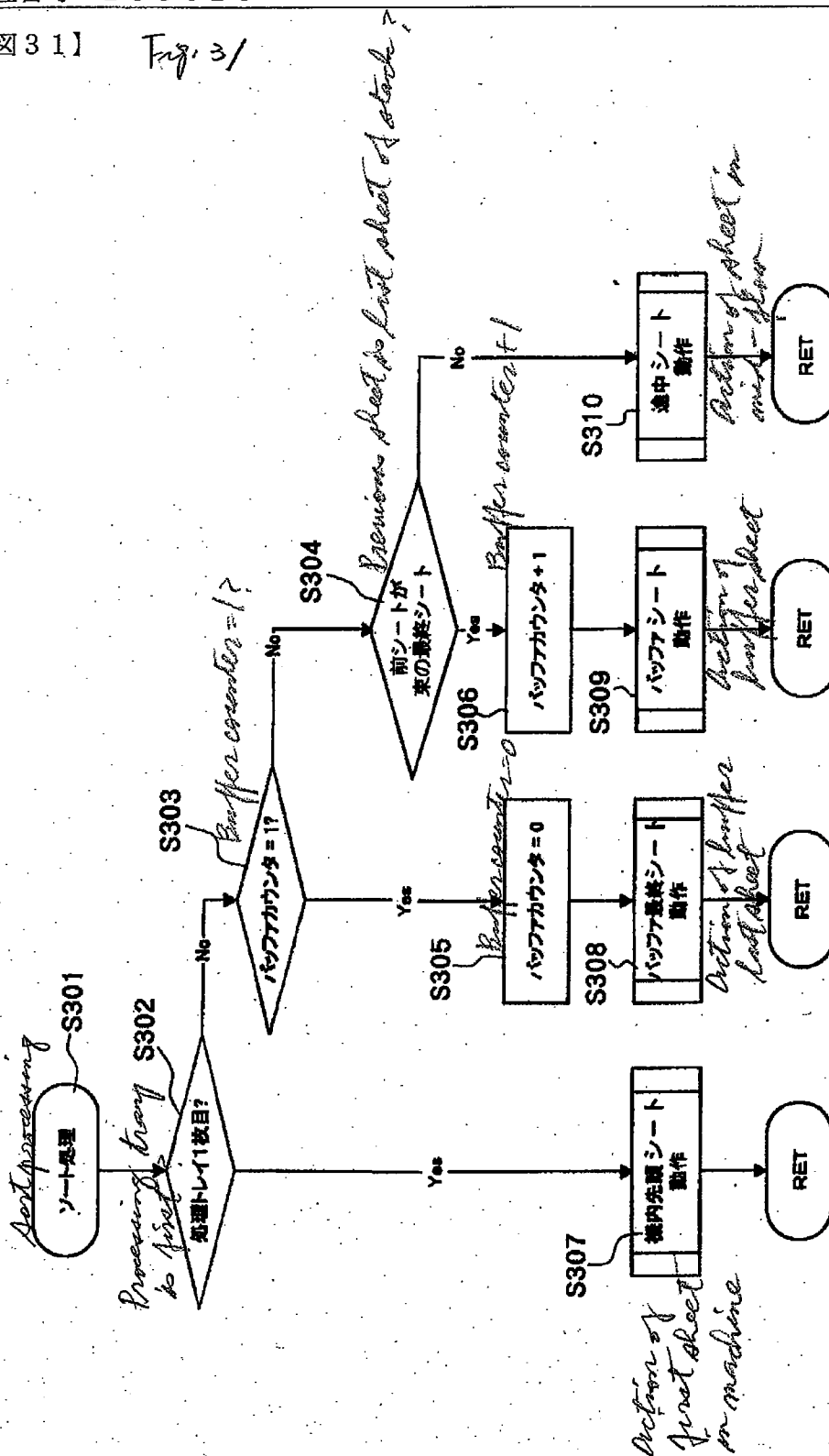
【図29】 Fig. 29



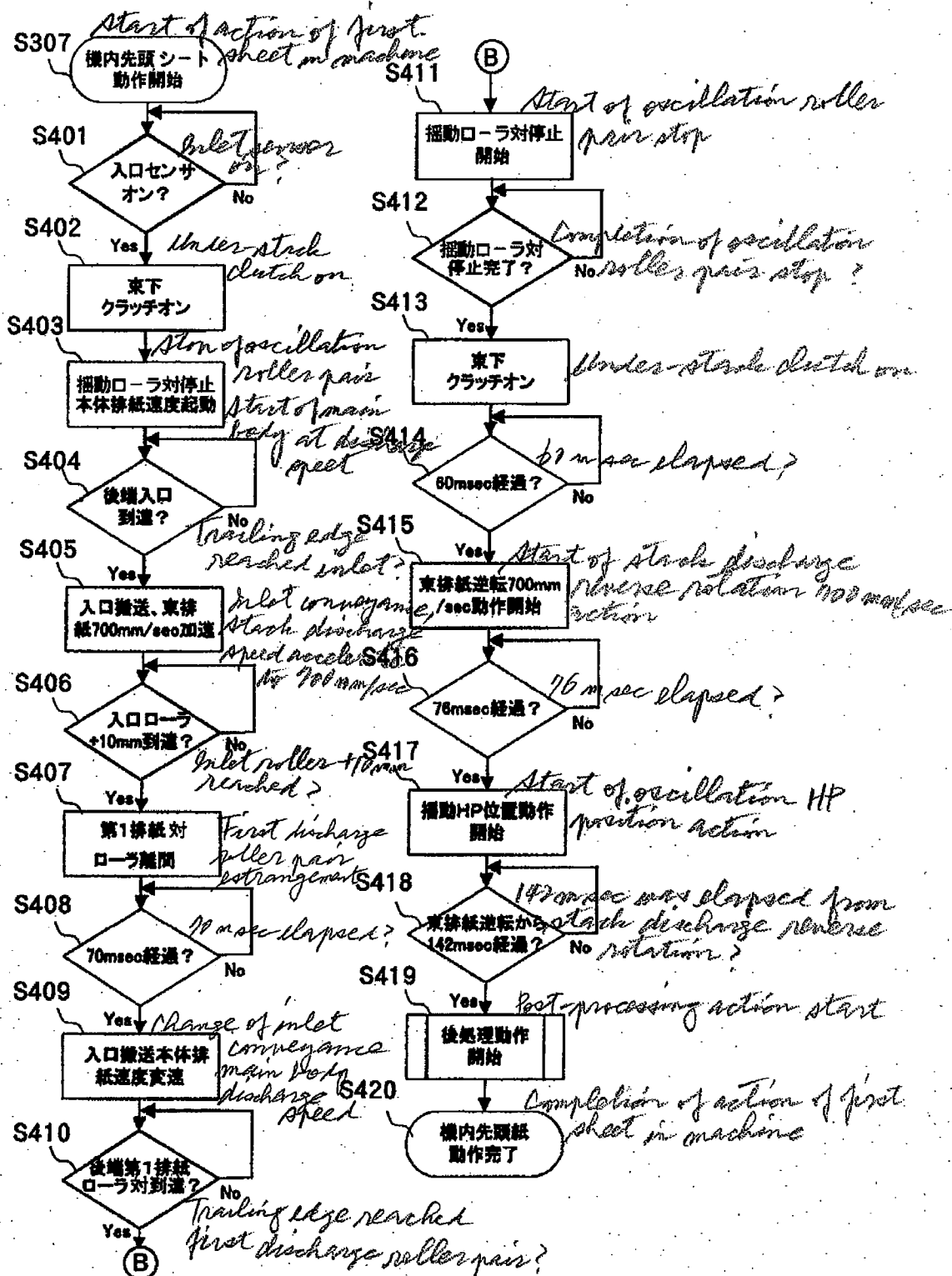
【図30】 Fig. 30



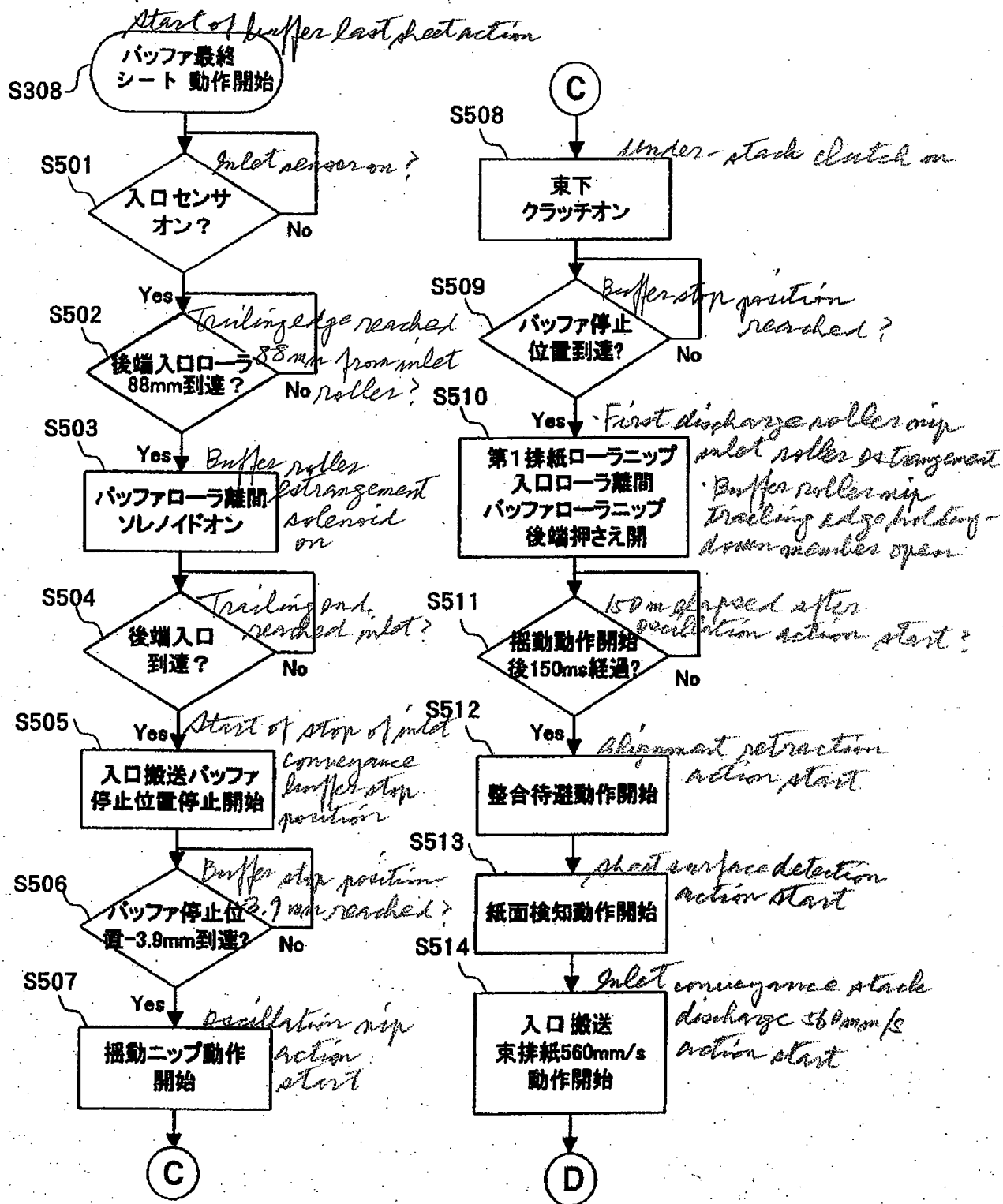
【図31】 Fig. 31



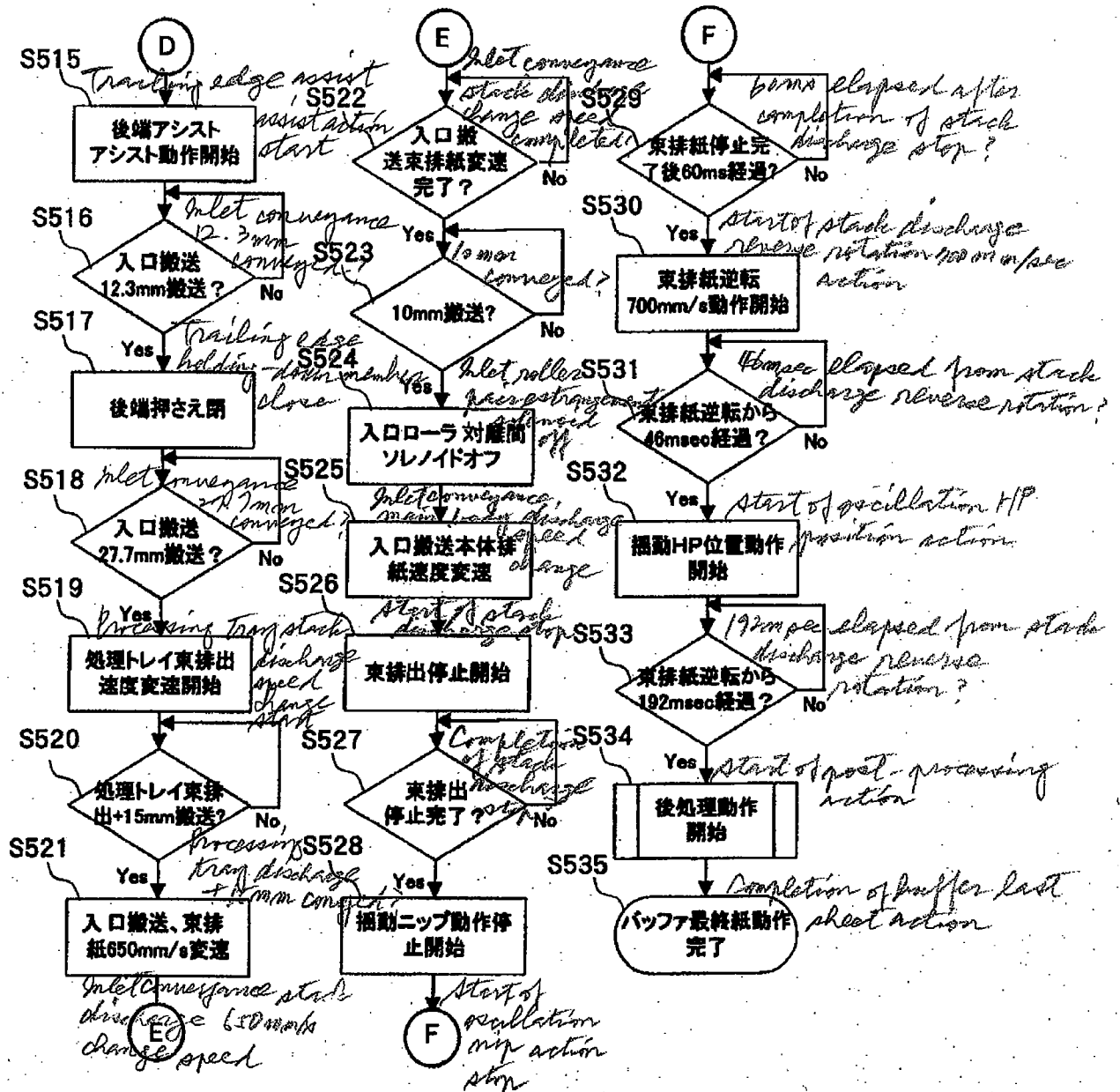
【図32】 Fig 32



【図33】 Fig. 33



【図34】 Fig. 34

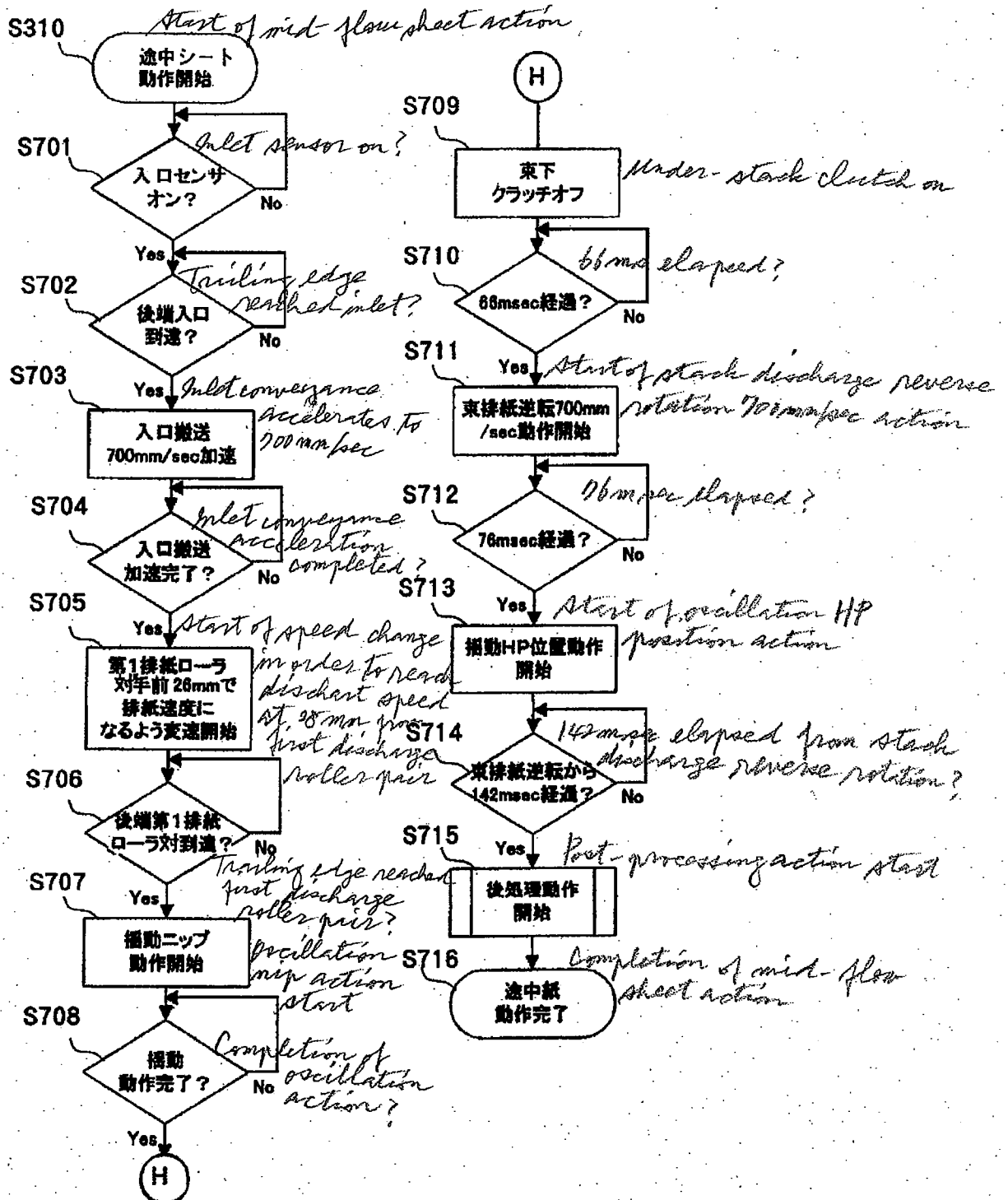


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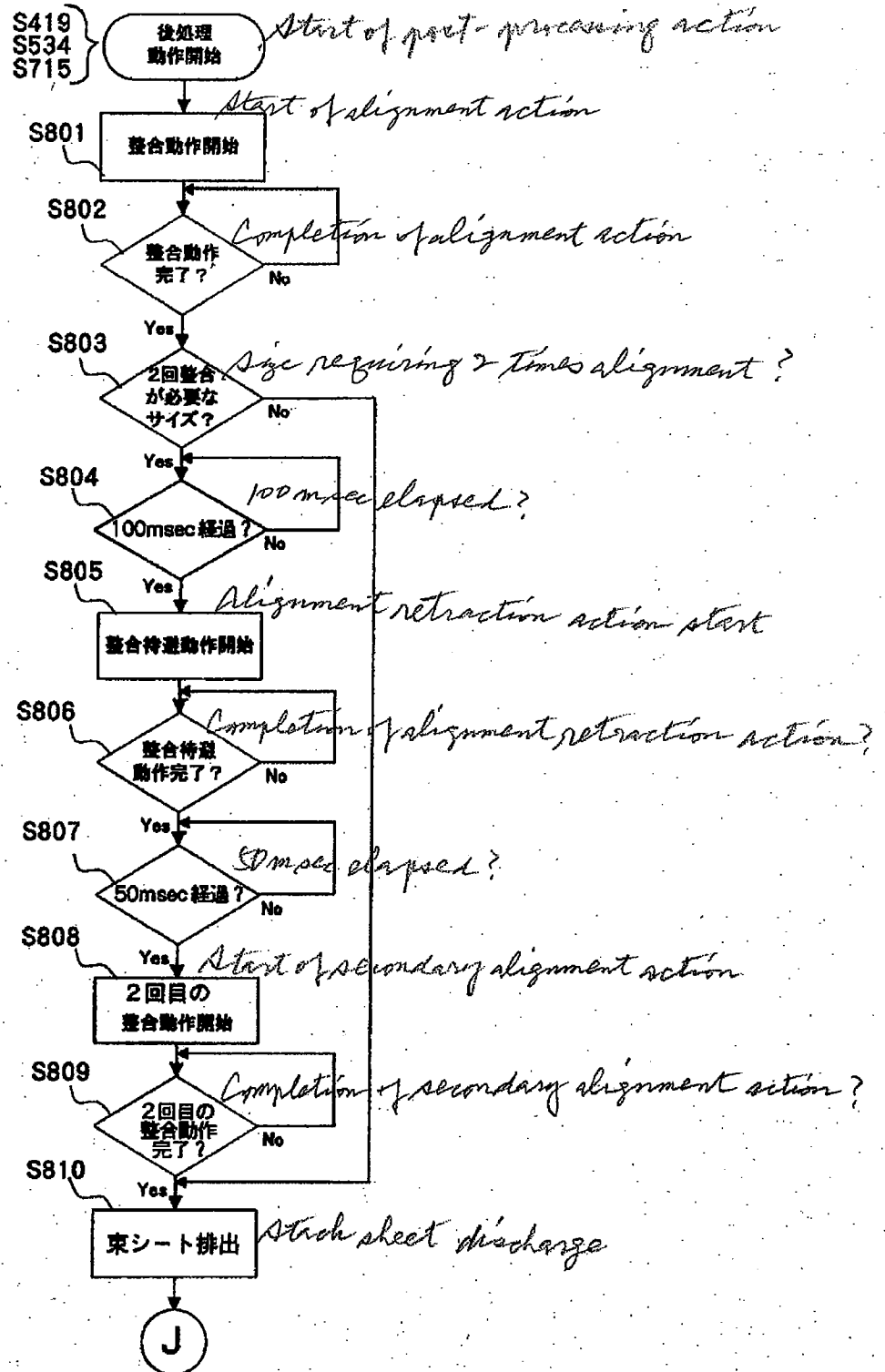
graph TD
    S309([S309 Buffer sheet action start]) --> S601{S601 Inlet sensor on?}
    S601 -- No --> S601
    S601 -- Yes --> S602{S602 Trailing edge reached inlet roller 88mm?}
    S602 -- No --> S601
    S602 -- Yes --> S603[S603 Buffer roller extrangement solenoid on]
    S603 --> S604{S604 Trailing edge reached inlet?}
    S604 -- No --> S601
    S604 -- Yes --> S605[S605 Start of stop of inlet conveyance buffered stop position]
    S605 --> S606{S606 Buffer stop position reached?}
    S606 -- No --> S601
    S606 -- Yes --> G((G))
    G --> S607[S607 1st discharge roller nip inlet roller extrangement]
    S607 --> S608{S608 70msec elapsed?}
    S608 -- No --> S607
    S608 -- Yes --> S609[S609 Inlet conveyance reverse rotation 500mm/s action start]
    S609 --> S610{S610 Buffer sheet trailing edge stopper +10mm conveyed?}
    S610 --> S611[S611 Buffer roller extrangement sheet holding-down lever close]
    S611 --> S612{S612 70msec elapsed?}
    S612 -- No --> S611
    S612 -- Yes --> S613([S613 Completion of buffer sheet action])
    S613 --> S613
  
```

The flowchart illustrates the sequence of operations for the buffer sheet action. It begins with S309, 'Buffer sheet action start'. The process then moves to S601, 'Inlet sensor on?'. If the sensor is not on, it loops back to S601. If it is on, it proceeds to S602, 'Trailing edge reached inlet roller 88mm?'. If not reached, it loops back to S601. Once reached, S603, 'Buffer roller extrangement solenoid on', is executed. This leads to S604, 'Trailing edge reached inlet?'. If not reached, it loops back to S601. If reached, S605, 'Start of stop of inlet conveyance buffered stop position', is initiated. This leads to S606, 'Buffer stop position reached?'. If not reached, it loops back to S601. Once reached, the process continues to S607, '1st discharge roller nip inlet roller extrangement'. This leads to S608, '70msec elapsed?'. If not elapsed, it loops back to S607. Once elapsed, S609, 'Inlet conveyance reverse rotation 500mm/s action start', is executed. This leads to S610, 'Buffer sheet trailing edge stopper +10mm conveyed?'. This leads to S611, 'Buffer roller extrangement sheet holding-down lever close'. This leads to S612, '70msec elapsed?'. If not elapsed, it loops back to S611. Once elapsed, S613, 'Completion of buffer sheet action', is reached, and the process ends.

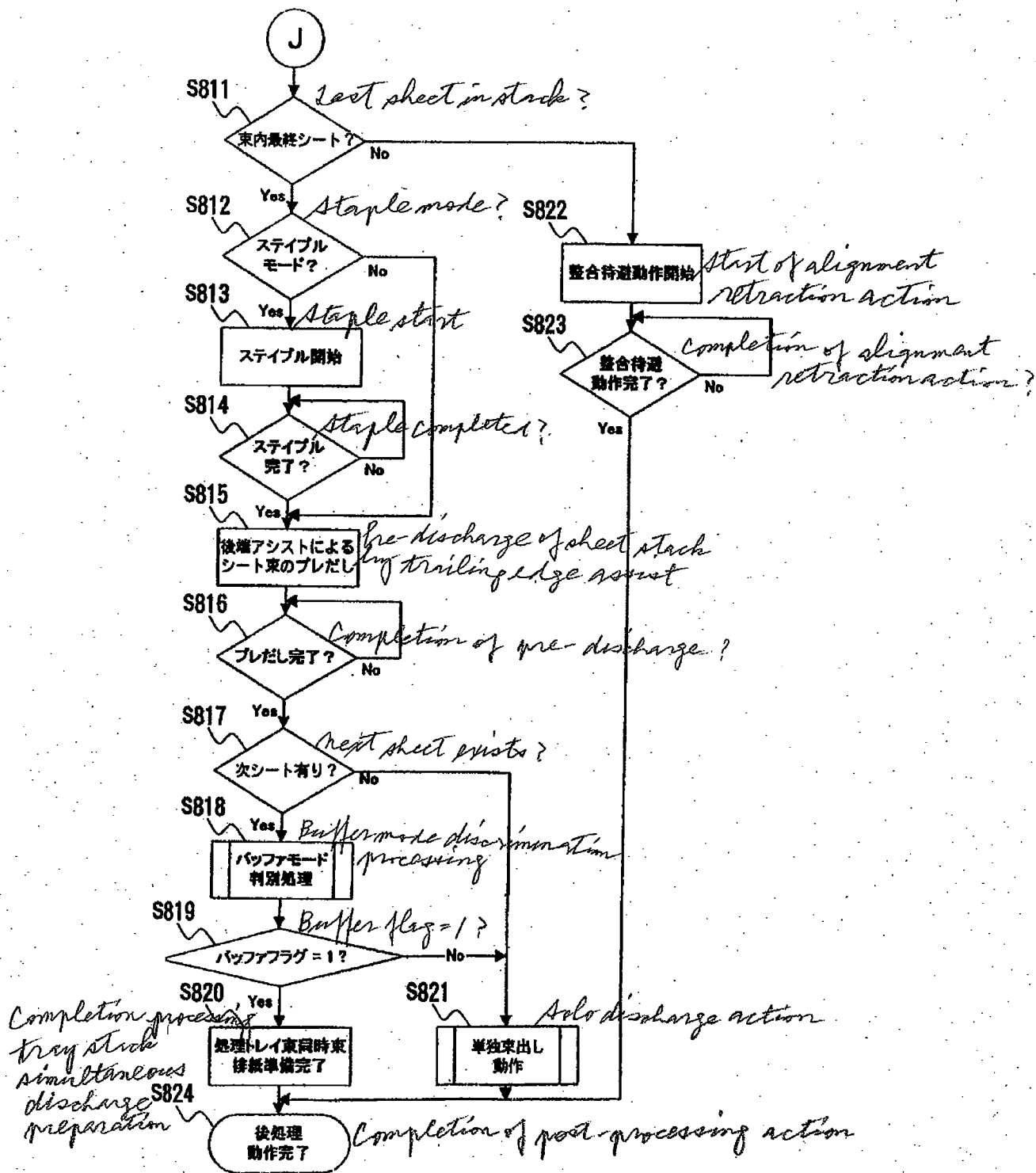
【図36】 Fig.36



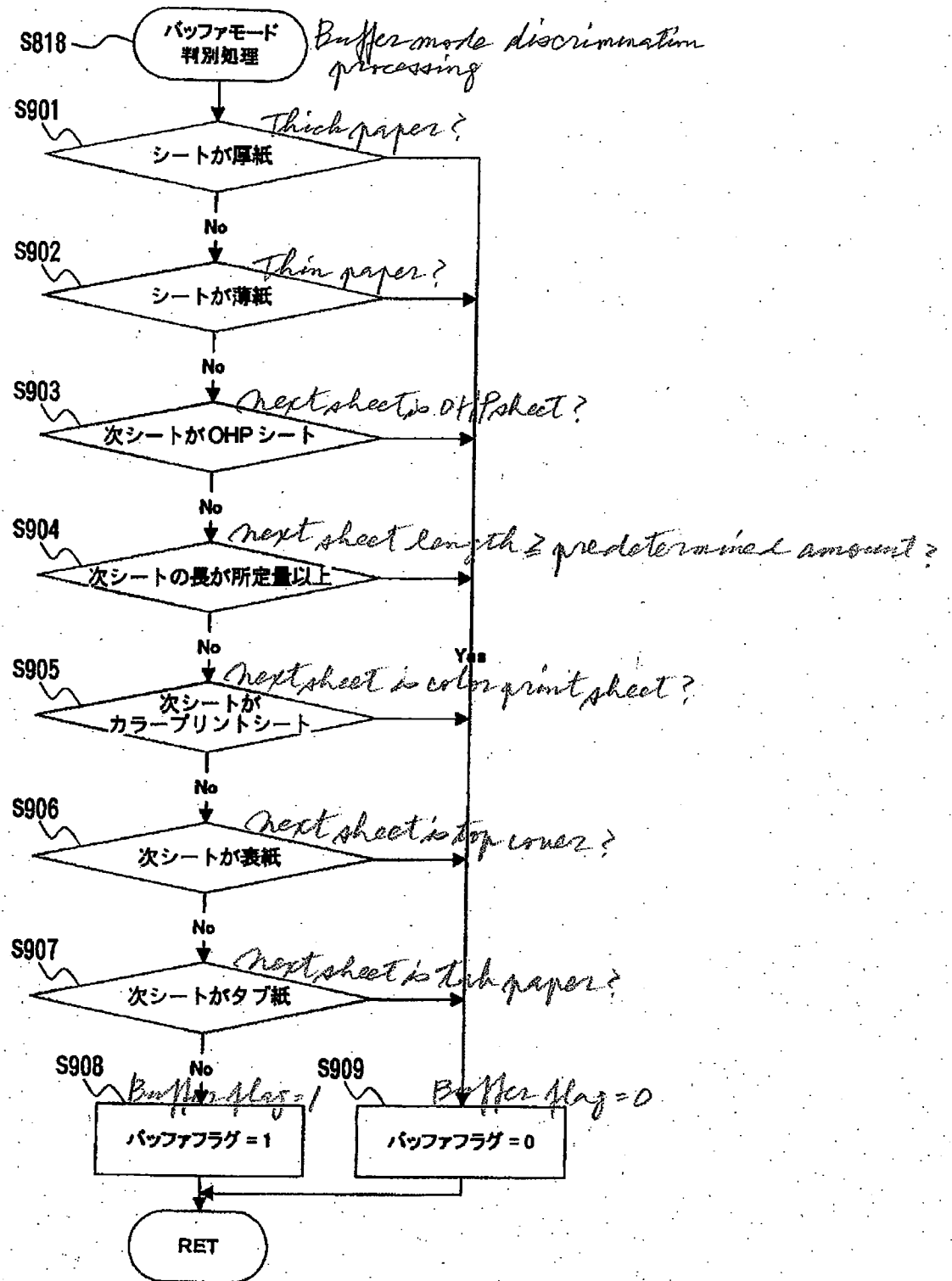
【図37】 Fig 37



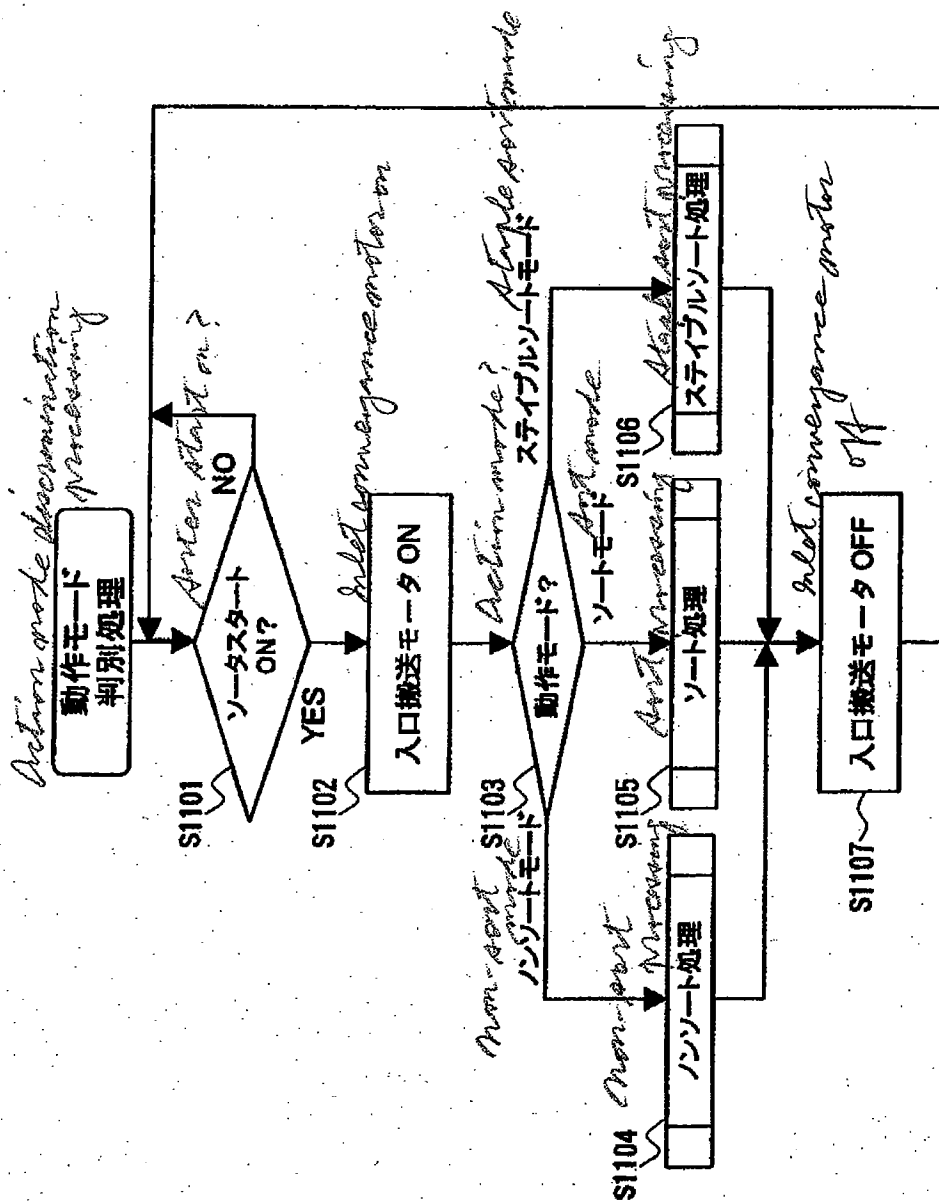
【図38】 Fig. 38



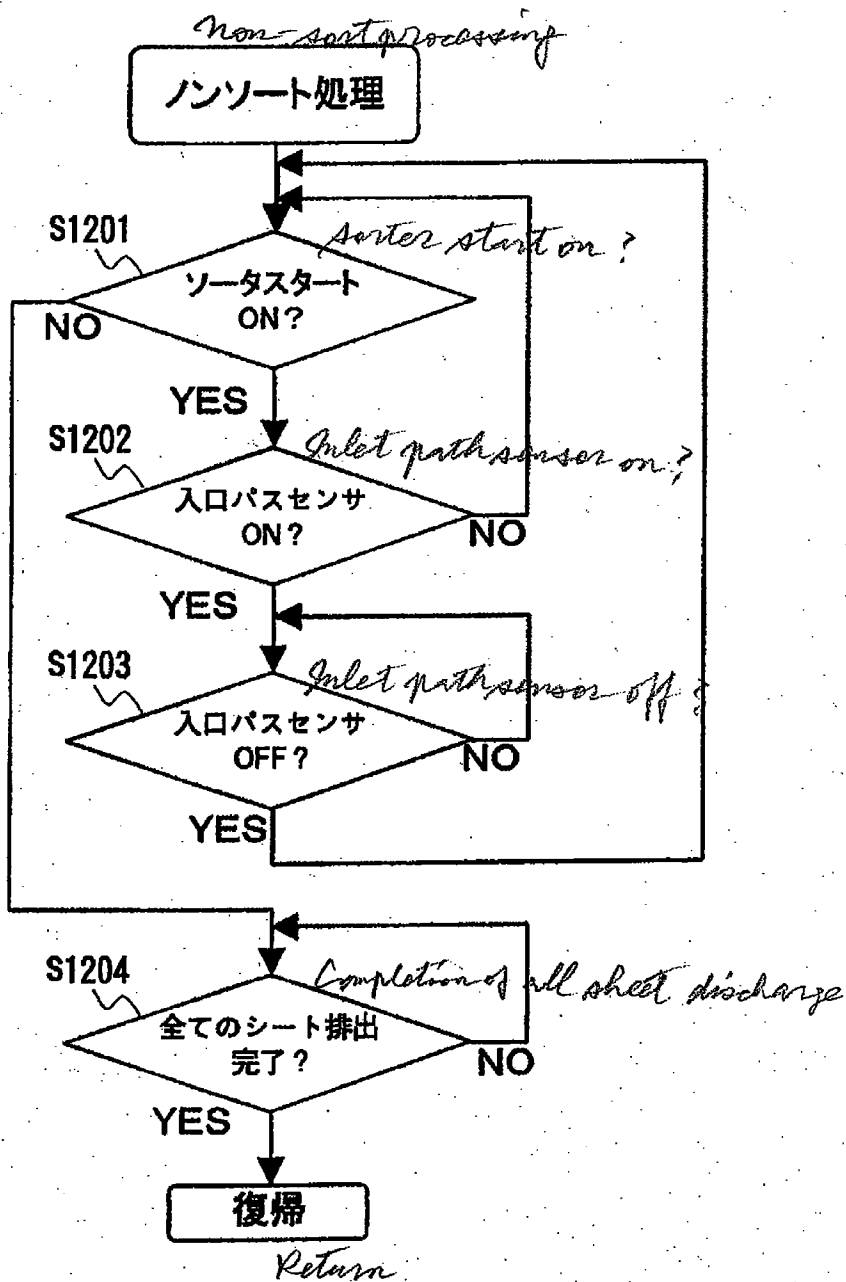
【図39】 Fig. 39



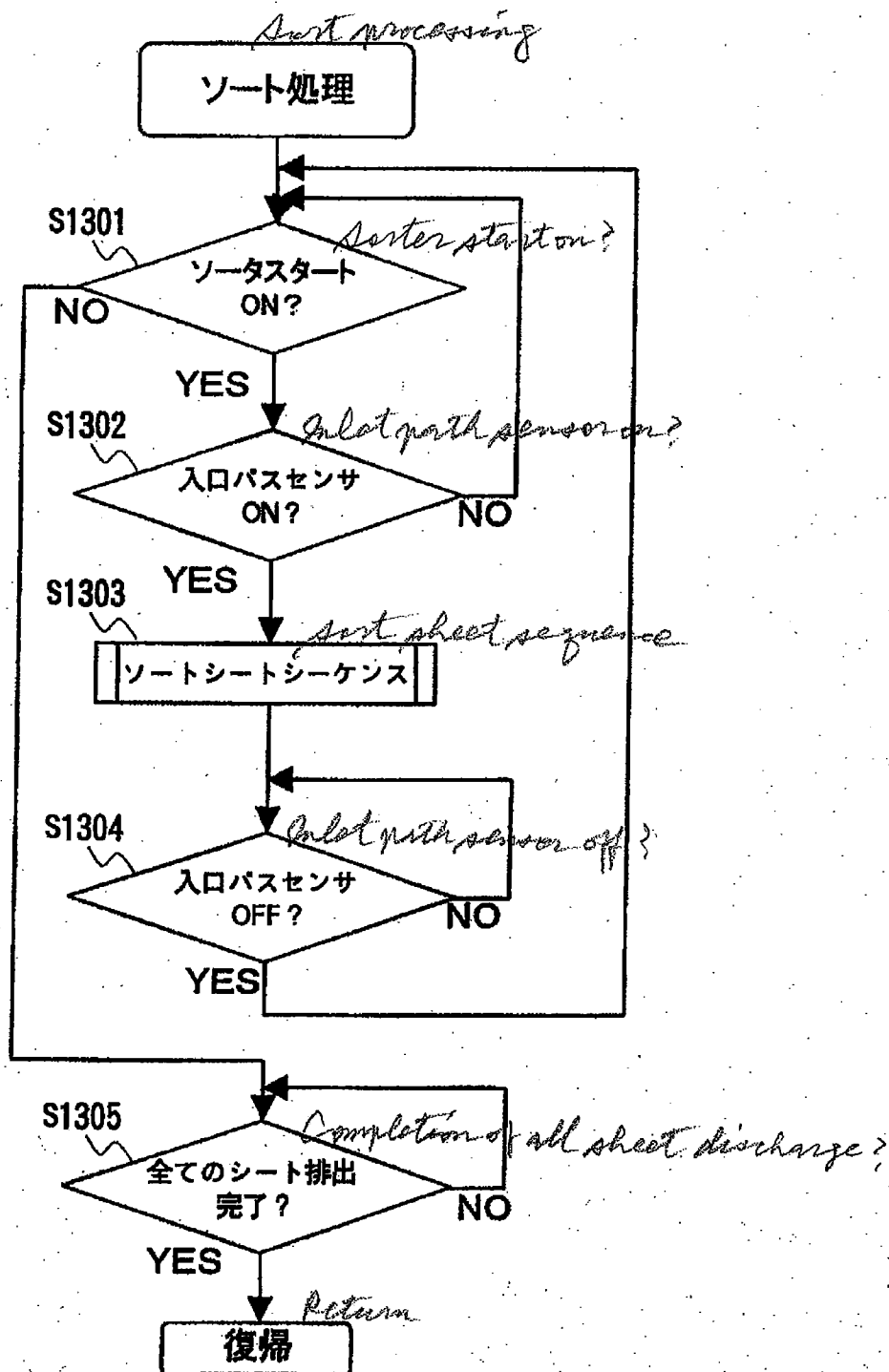
【図40】 Fig. 40



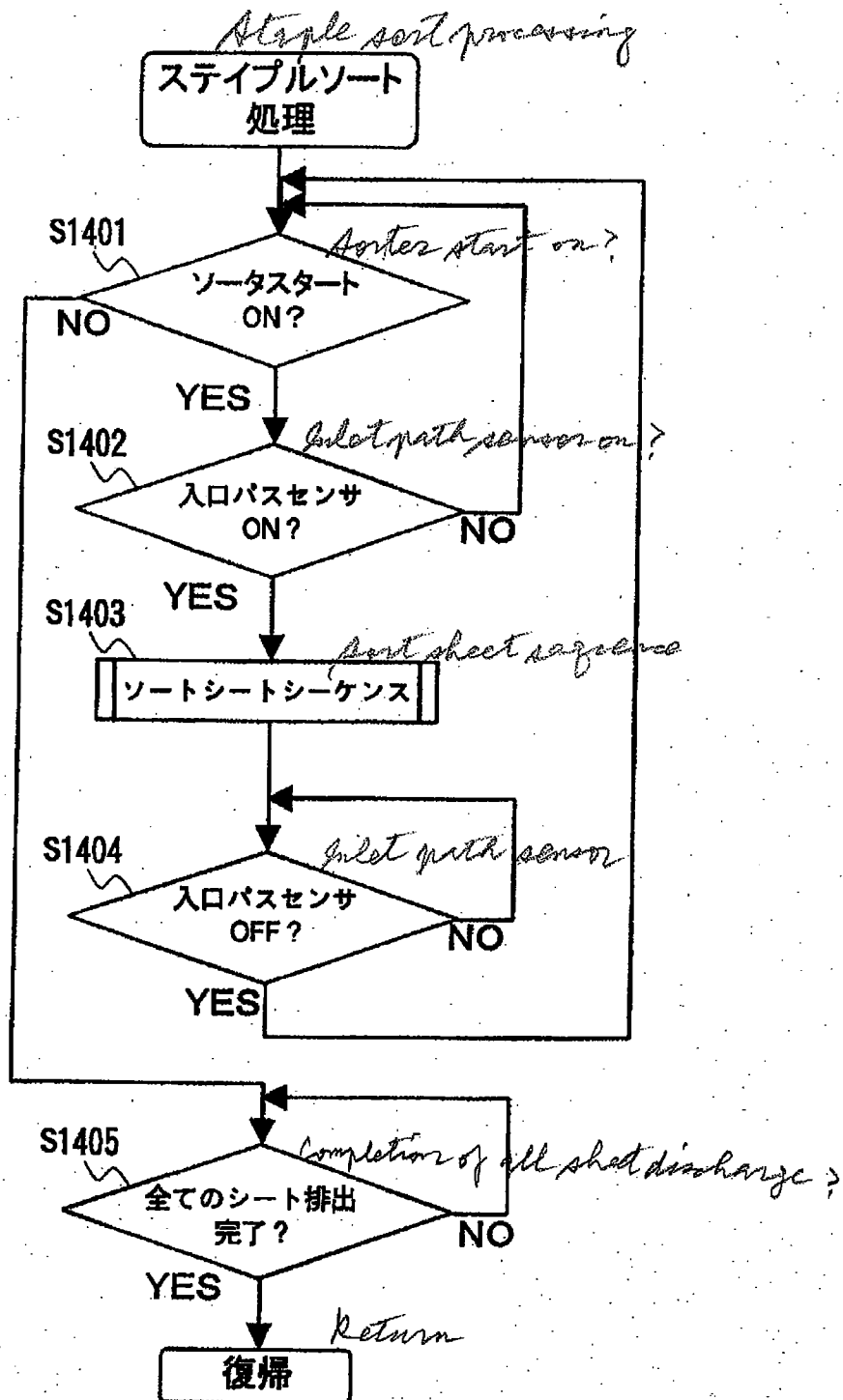
【図41】 Fig. 41



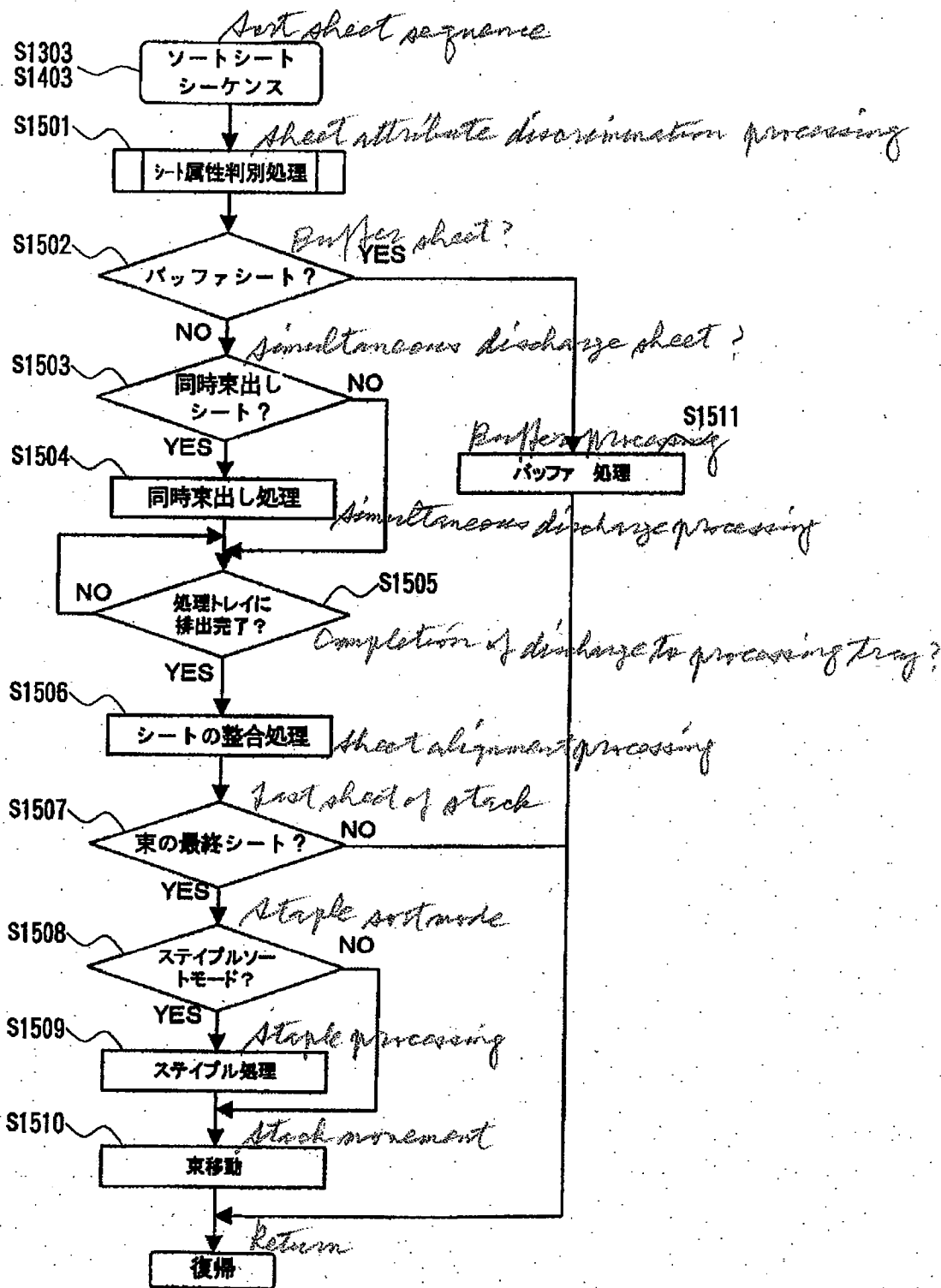
【図42】 Fig. 42



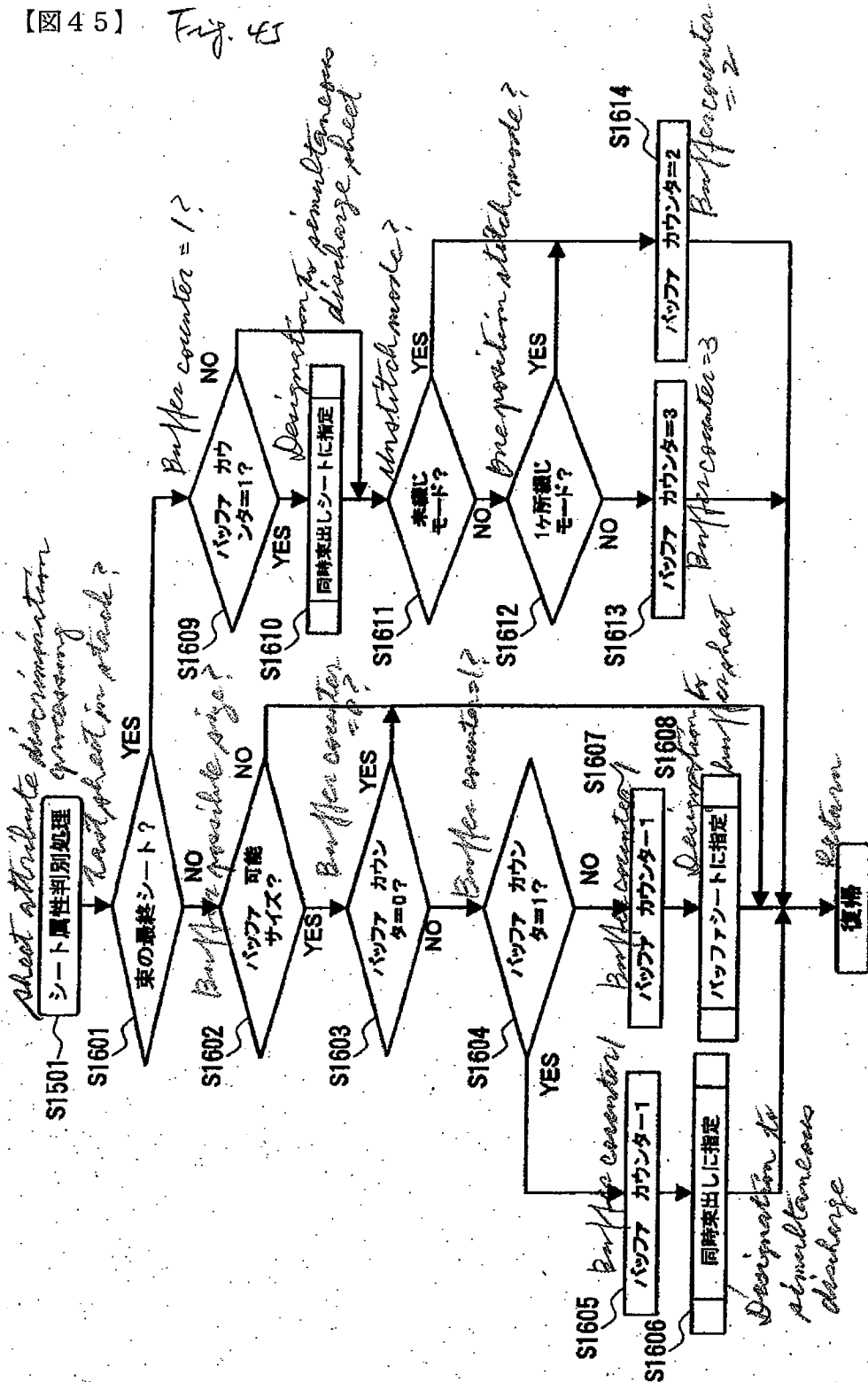
【図43】 *Fig. 43*



【図44】 Fig. 44

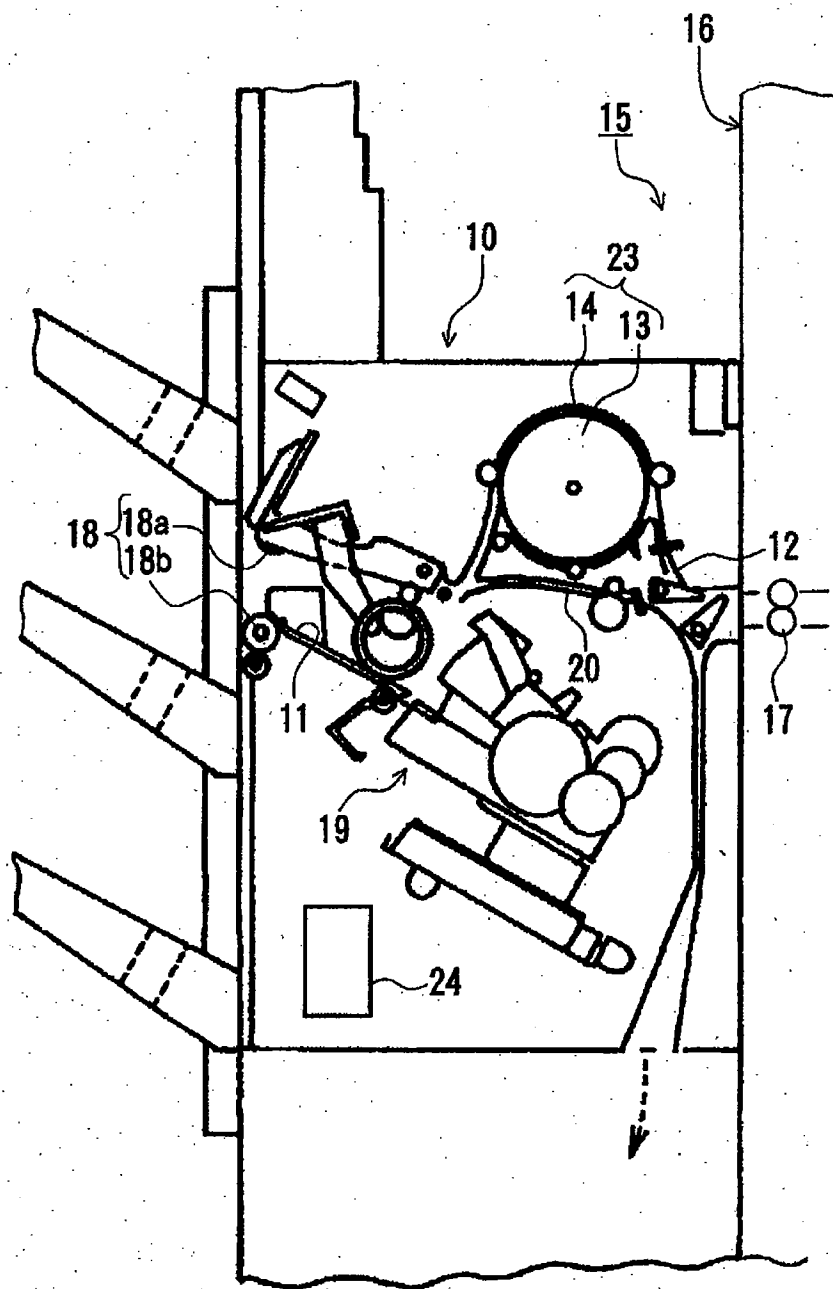


【図45】 Fig. 45

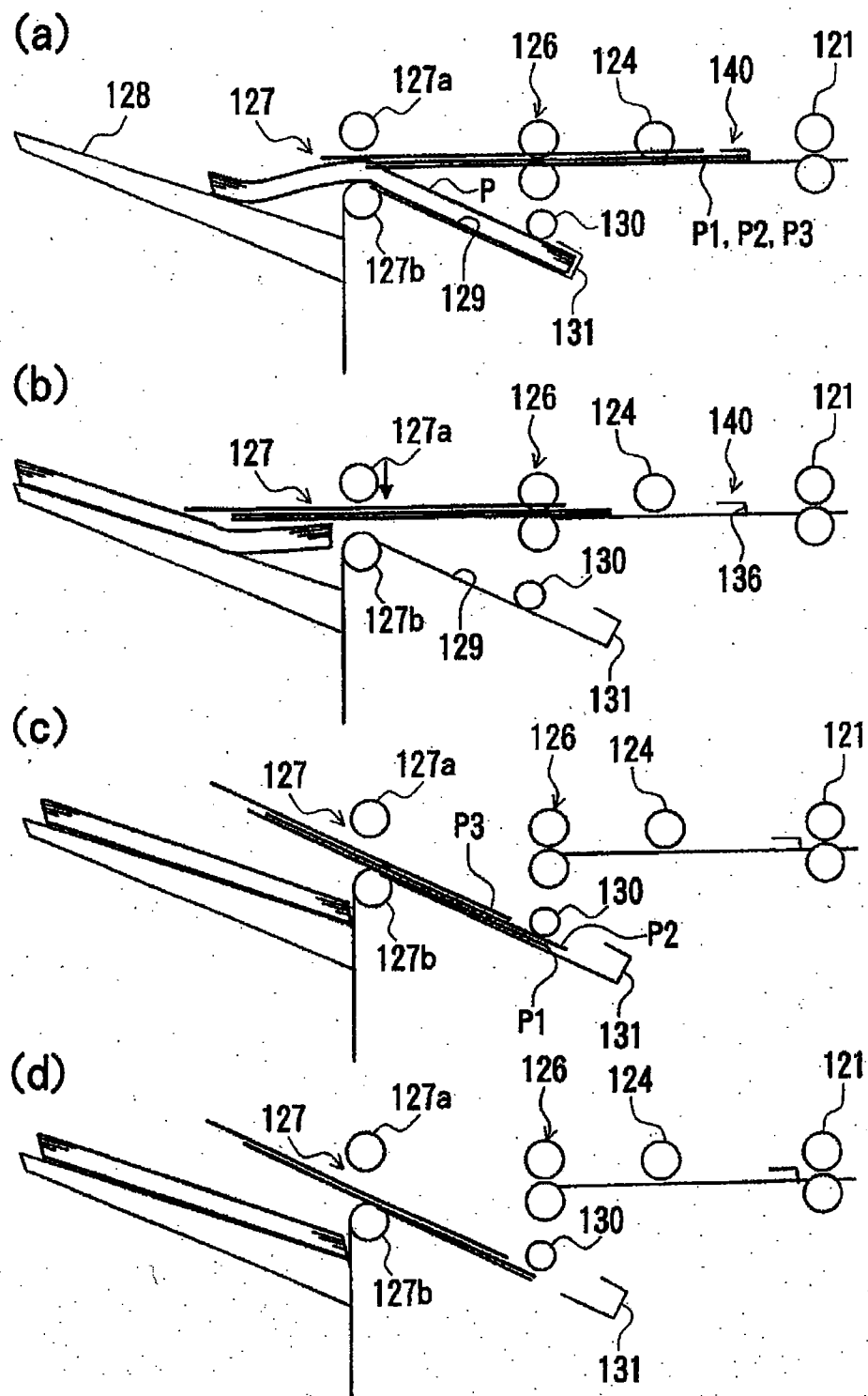


【図46】

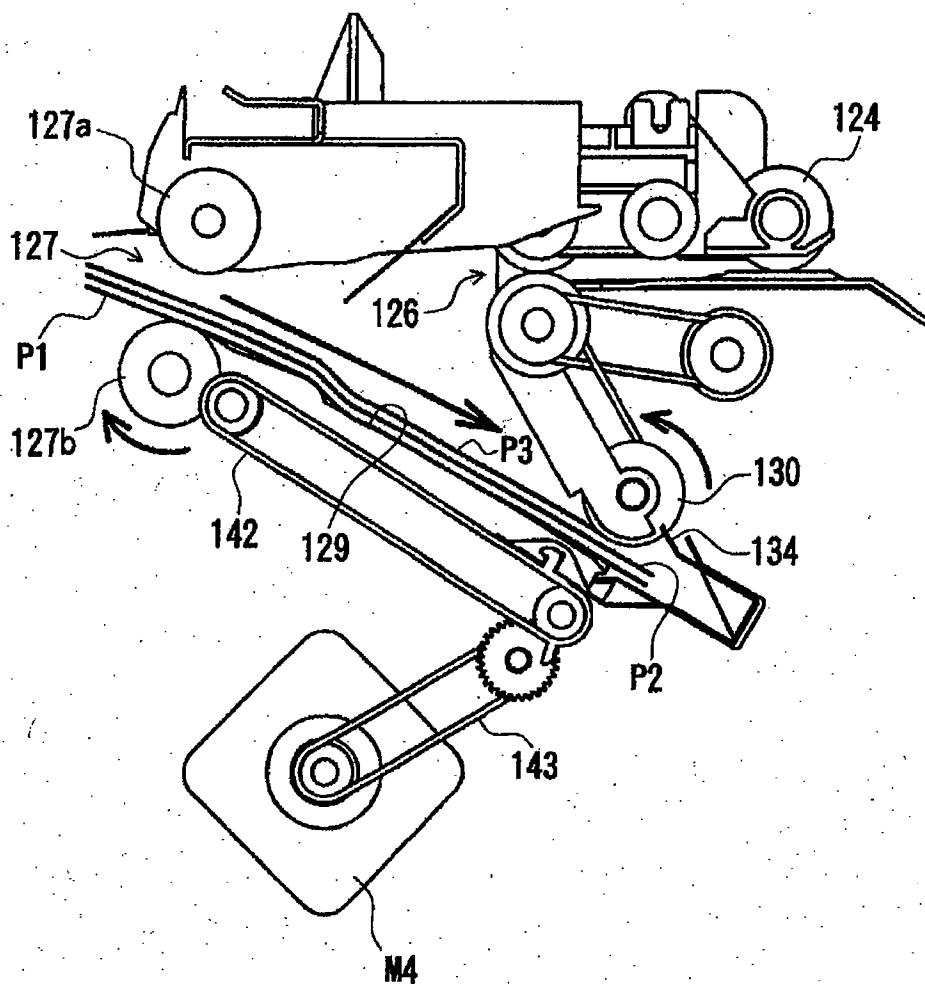
Fig. 46



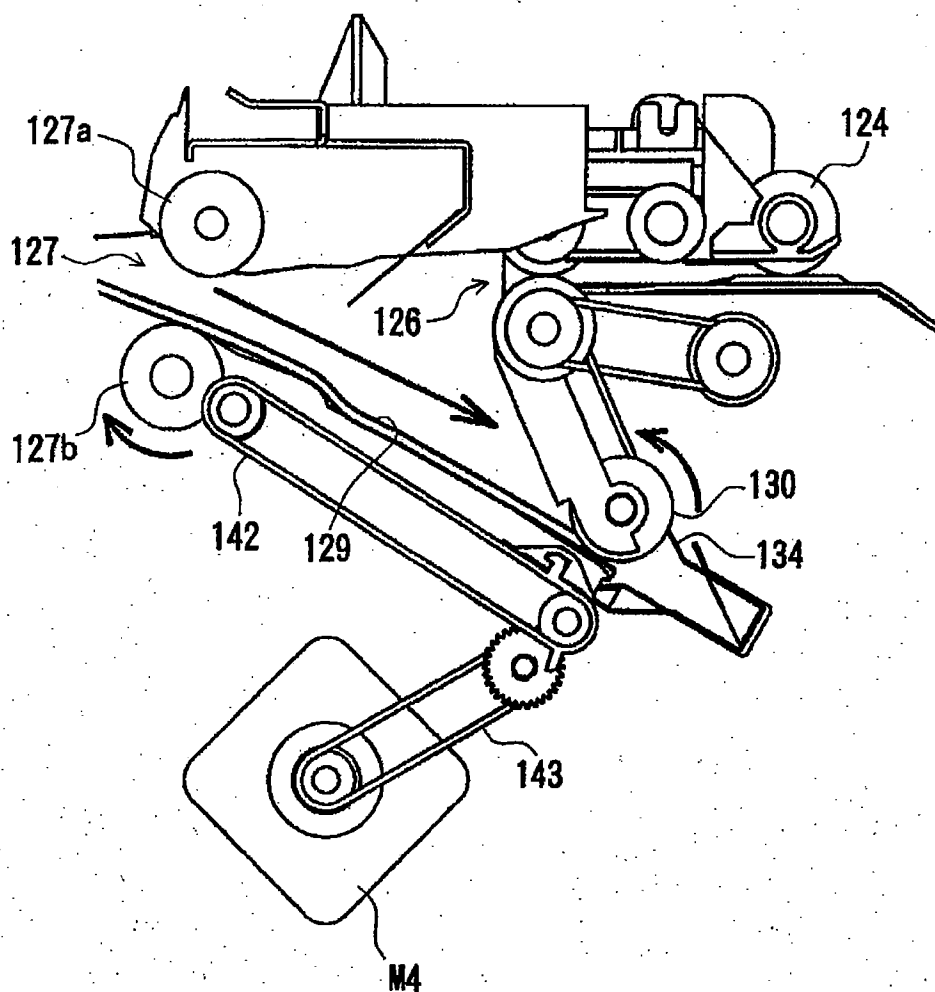
【図47】 Fig. 47



【図48】 Fig. 48



【図49】 Fig. 49



[Name of the Document]

Abstract

[Abstract]

[Object]

An object of the present invention is to increase the sheet processing efficiency.

[Means for Achieving the Object]

A sheet processing apparatus of the present invention comprises a buffer unit which stores plural supplied sheets with upstream edges in a conveying direction thereof aligned, a processing tray 129 which stacks thereon the sheets discharged from this buffer unit, and an oscillation roller pair 127 and a return roller pair 130 which convey the sheets stacked on the processing tray, and bring the upstream edges of the sheets into abutment against a receiving stopper 131 for receiving the upstream edges. In this sheet processing apparatus, the buffer unit aligns the upstream edges only of the sheets P1, P2 stored previous to the last supplied sheet P3 out of the stored sheets.

[Elected Drawing]

Figure 26

2003-108394

Applicant's Information

Identification No. [000208743]

1. Date of Change: January 24, 2003

[Reason for Change] Name Change

Address: 5540-11, Sakate-machi, Mitsukaido-shi,
Ibaraki-ken

Name: CANON FINETECH INC.

Certificate No. 2004-3023149

2003-108394

Applicant's Information

Identification No. [000001007]

1. Date of Change: August 30, 1990

[Reason for Change] New Registration

Address: 30-2, 3-chome, Shimomaruko, Ohta-ku, Tokyo

Name: CANON KABUSHIKI KAISHA

Certificate No. 2004-3023149